# Inference of material-model parameters from experimental data

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#### Overview

- Physics simulations codes
  - need to be understood on basis of experimental data
  - ► focus on physics submodels
- Bayesian analysis
  - ► uncertainty quantification (UQ) is central issue
  - ► each new experiment used to improve knowledge of models
- Analysis process
  - employ hierarchy of experiments, from basic to fully integrated
  - ► goal is to learn as much possible from all experiments
- Example of analysis process: material model evolution
  - material characterization experiments and Taylor impact test
  - ► role of systematic uncertainties
  - ► coping with inadequate model

#### Bayesian analysis in context of physics simulations

- Goal describe uncertainties in simulations
  - physics submodels
  - experimental (set up and boundary) conditions
  - ► calculations (grid size, ...)
- Use best knowledge of physics processes
  - ► rely on expertise of physics modelers and experimental data
- Bayesian foundation
  - focus is as much on uncertainties in parameters as on their best value
  - ► use of prior knowledge, e.g., previous experiments
  - model checking;

does model agree with experimental evidence?

#### Bayesian uncertainty analysis

- Uncertainties in parameters are characterized by probability density functions (pdf)
- Probability interpreted as quantitative measure of "degree of belief"
- Rules of classical probability theory apply
- Bayes law provides means to update knowledge about models as summarized in terms of uncertainty



Parameter value

#### Schematic view of simulation code



- Simulation code predicts state of time-evolving system  $\Psi(t) = time-dependent$  state of system
- Requires as input
  - $\Psi(0) = \text{initial state of system}$
  - description of physics behavior of each system component;
    e.g., physics model A with parameter vector α (e.g., constitutive relations)
- Simulation engine solves the dynamical equations (PDEs)

#### Simulation code predicts measurements



- Simulation code predicts state of time-evolving system  $\Psi(t) = time-dependent$  state of system
- Model of measurement system yields predicted measurements

### Mapping between parameters and experiments



- Model inference
  - if uncertainties in measurements are smaller than prediction uncertainties that arise from parameter uncertainties, one may be able to use measurements to reduce uncertainties in parameters
  - requires that prediction uncertainties are dominated by uncertainties in parameters and not by those in experimental set up
  - **good experimental technique** important for **Bayesian calibration**

#### Analysis of hierarchy of experiments



- Information flow in analysis of series of experiments
- Bayesian calibration
  - analysis of each experiment updates model parameters and their uncertainties, consistent with previous analyses
  - information about models accumulates

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#### Graphical probabilistic modeling Propagate uncertainty through analyses of two experiments



- First experiment determines
  α, with uncertainties given by
  p(α | Y<sub>1</sub>)
- Second experiment not only determines β but also refines knowledge of α
- Outcome is joint pdf in α and β, p(α, β|Y<sub>1</sub>,Y<sub>2</sub>) (correlations important!)

 $p(\boldsymbol{\alpha} | \mathbf{Y}_1) p(\boldsymbol{\beta})$  $\beta_1$  $p(\mathbf{Y}_2|\boldsymbol{\alpha},\boldsymbol{\beta})$  $\mathbf{v} \mathbf{p}(\boldsymbol{\alpha}, \boldsymbol{\beta} | \mathbf{Y}_1 | \mathbf{Y}_2)$  $\alpha_1$ 

#### Bayesian calibration for simulation codes

- Goal is to develop an uncertainty model for the simulation code by comparison to experimental measurements
  - determine and quantify sources of uncertainty
  - ► uncover potential inconsistencies of submodels with expts.
  - possibly introduce additional submodels, as required
- Recursive process
  - aim is to develop submodels that are consistent with all experiments (within uncertainties)
  - a hierarchy of experiments helps substantiate submodels over wide range of physical conditions
  - each experiment potentially advances our understanding

### Motivating example

- Problem statement
  - ► design containment vessel using high-strength steel, HSLA 100
  - predict depth of vessel-wall penetration for specified shrapnel fragments at specified impact velocity
  - estimate uncertainty in this prediction to estimate safety factor
- Approach
  - determine what experiments are needed to characterize stress-strain relationship for plastic flow of metal
  - ► follow the uncertainty through the analysis of expt. data
  - variables to consider: temperature, strain rate, variability in material composition, processing, behavior

## Hierarchy of experiments - plasticity

- Basic characterization experiments measure stress-strain relationship at specific stain and strain rate
  - ► quasi-static low strain rates
  - ► Hopkinson bar medium strain rates
- Partially integrated expts. Taylor test
  - covers range of strain rates
  - extends range of physical conditions
- Full integrated expts.
  - mimic application as much as possible
  - projectile impacting plate
  - may involve extrapolation of operating range; so introduces addition uncertainty
  - integrated expts. can help reduce model uncertainties



Strain

#### Analysis of hierarchy of experiments



- Series of experiments to determine plastic behavior of a metal
- Information flow shown for analysis sequence
- Bayesian calibration
  - analysis of each experiment updates model parameters and their uncertainties, consistent with previous experiments
  - information about models accumulates throughout process

#### Stress-strain relation for plastic deformation

• Zerilli-Armstrong model describes strain rate- and temperature-dependent plasticity in terms of stress  $\sigma$  (or *s*) as function of plastic strain  $\varepsilon_p$ 

$$\sigma = \alpha_1 + \alpha_5 \varepsilon_p^{\alpha_6} + \alpha_2 \exp\left[\left(-\alpha_3 + \alpha_4 \log \frac{\partial \varepsilon_p}{\partial t}\right)T\right]$$

- Six parameters -
  - ► 2 parameters ( $\alpha_5 \& \alpha_6$ ) specify dependence of stress on strain
  - 4 remaining parameters specify additive offset as function of temperature and strain rate
- Z-A formula based on dislocation mechanics model
  - ► may not hold for all materials or all experimental conditions

#### Likelihood analysis

- When the errors in each measurement are Gaussian distributed and independent, likelihood is related to chi squared:  $p(d \mid a) \propto \exp(-\frac{1}{2}\chi^2) = \exp\left\{-\frac{1}{2}\sum_{i}\left[\frac{[d_i - y_i(a)]^2}{\sigma_i^2}\right]\right\}$
- $\chi^2$  is quadratic in the parameters a

$$\chi^{2}(\boldsymbol{a}) = \frac{1}{2} (\boldsymbol{a} - \hat{\boldsymbol{a}})^{\mathrm{T}} \boldsymbol{K} (\boldsymbol{a} - \hat{\boldsymbol{a}}) + \chi^{2}(\hat{\boldsymbol{a}})$$

- where  $\hat{a}$  is the parameter vector at minimum  $\chi^2$  and *K* is the curvature matrix (aka the *Hessian*)
- The covariance matrix for the uncertainties in the estimated parameters is

$$\operatorname{cov}(\boldsymbol{a}) \equiv \left\langle (\boldsymbol{a} - \hat{\boldsymbol{a}})(\boldsymbol{a} - \hat{\boldsymbol{a}})^{\mathrm{T}} \right\rangle \equiv \boldsymbol{C} = 2\boldsymbol{K}^{-1}$$

- Analysis of multiple data sets
  - To combine the data from multiple, independent data sets into a single analysis, the combined chi squared is

$$\chi^2_{all} = \sum_k \chi^2_k$$

• where  $p(d_k | a, I)$  is likelihood from *k*th data set

- Include Gaussian priors through Bayes theorem  $p(a | d, I) \propto p(d | a, I) p(a | I)$ 
  - ► For a Gaussian prior on a parameter a $-\log p(a | d, I) = \varphi(a) = \frac{1}{2}\chi^2 + \frac{(a - \tilde{a})^2}{2\sigma_a^2}$

• where  $\tilde{a}$  is the default value for a and  $\sigma_a^2$  is assumed variance

#### Fit ZA model to all data

- 7 data sets at various strain rates and temps
- Fit to all data above elastic region or after first bump in Hopkinson-bar data
- Model does not reproduce stress-strain curves at high and low temperatures
- Fit is far from expt. measurements for target conditions of room temp., high strain rate
- Uncertainties are highly correlated May 12, 2003



# ZA curves include adiabatic heating effect for high strain rates

<sup>†</sup>data supplied by S-R Chen, MST-8

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### Repeated experiments

- Repeated experiments
  - stability of apparatus
  - indication of random component of error
  - may or may not indicate systematic error
- Figure shows curves obtained from four samples taken from random positions in thick plate
- Sample-to-sample rms deviation is around 20 MPa at strain of 0.1
- Treat this variability as **systematic uncertainty**



<sup>†</sup>data supplied by S-R Chen, MST-8

#### Types of uncertainties in measurements

- Two major types of errors
  - ► random error different for each measurement
    - in repeated measurements, get different answer each time
    - often assumed to be statistically independent, but often aren't
  - ► systematic error same for each measurement within a group
    - component of measurements that remains unchanged
    - for example, caused by error in calibration or zeroing
- Nomenclature varies
  - ► physics random error and systematic error
  - ► statistics random and bias
  - metrology standards (NIST, ASME, ISO) random and systematic uncertainties (now)

### Types of uncertainties in measurements

- Simple example measurement of length of a pencil
  - ► random error
    - interpolation between ruler tick marks
  - ► systematic error
    - accuracy of ruler's calibration; manufacturing defect, temperature, ...
- Parallax in measurements
  - reading depends on how person lines up pencil tip
  - random or systematic error?

depends on whether measurements always made by same person in the same way or made by different people

 $re, \dots$ 

### Fit ZA model to selected measurements

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Analysis of quasi-static and Hopkinson bar measurements<sup>†</sup>

**True Stress** 

- Zerilli-Armstrong model dependent plasticity
- Parameters determined from Hopkinson bar measurements and quasistatic tests
- Full uncertainty analysis - including systematic effects of offset of each data set (6 + 7 parms)

<sup>&</sup>lt;sup>†</sup>data supplied by Shuh-Rong Chen May 12, 2003



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#### ZA parameters and their uncertainties

#### Parameters +/- rms error:

 $\alpha 1 = 103 \pm 33$   $\alpha 2 = 954 \pm 63$   $\alpha 3 = 0.00408 \pm 0.00059$   $\alpha 4 = 0.000117 \pm 0.000029$   $\alpha 5 = 996 \pm 22$  $\alpha 6 = 0.247 \pm 0.021$ 

RMS errors, including correlation coefficients, which are crucially important!

#### Correlation coefficients

	α1	α2	α3	α4	α5	α6
α1	1	-0.083	0.372	0.207	-0.488	0.267
α2	-0.083	1	0.344	0.311	0.082	0.130
α3	0.372	0.344	1	0.802	0.453	-0.621
α4	0.207	0.311	0.802	1	0.271	-0.466
α5	-0.488	0.082	0.453	0.271	1	-0.860
α6	0.267	0.130	-0.621	-0.466	-0.860	1

### Monte Carlo sampling of ZA uncertainty

- Use Monte Carlo technique to draw random samples from uncertainty distribution for Zerilli-Armstrong parameters
- Display stress-strain curve for each parameter set
- Conclude fit faithfully represents data and their errors at 298°K



#### Importance of including correlations

• Monte Carlo draws from uncertainty distribution, done correctly with full covariance matrix (left) and incorrectly, by neglecting off-diagonal terms in covariance matrix



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#### Monte Carlo sampling of ZA uncertainty

- Use Monte Carlo to draw random samples from uncertainty distribution for ZA parameters optimized for 298° K
- Show behavior at two temps and out to strain of 50%
- Does not match 473°K data, >10% error above 20% strain



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#### Taylor impact test

- Propel cylinder into rigid plate
- Measure profile of deformed cylinder
- Deformation depends on
  - ► cylinder dimensions
  - impact velocity
  - plastic flow behavior of material at high strain rate
- Useful for
  - determining parameters in materialflow model
  - validating simulation code (including material model)



#### Taylor test simulations

- Simulate Taylor impact test
  - ► CASH Lagrangian code (X-7)
  - Zerilli-Armstrong model for ratedependent strength and plasticity
  - ► ignore anisotropy, fracture effects
  - cylinder: high-strength steel, HSLA100
    15-mm dia, 38-mm long
  - impact velocity = 247 m/s
- Effective total strain exceeds 100%
- Temperatures rise above 700° K





### Plausible simulation predictions (forward)



- Generate plausible predictions for known uncertainties in parameters and initial conditions
- Monte Carlo method
  - run simulation code for each random draw from pdf for  $\alpha$ ,  $p(\alpha|.)$ , and initial state,  $p(\Psi(0)|.)$
  - simulation outputs represent plausible set of predictions,  $\{\Psi(t)\}$
  - advanced sampling methods useful to reduce number of calcs needed
    - Latin Hypercube, Centroidal Voronoi Tesselations, etc.

#### Monte Carlo example - Taylor test

- Use MC technique to propagate uncertainties through deterministic simulation code
  - draw values of seven parameters from correlated Gaussian pdf
  - run CASH code for each set of parameters
- Figure shows range of variation in predicted cylinder shape implied by uncertainties in ZA parameters from previous fit

Predictions made with hydrocode CASH



#### High-strength steel HSLA 100 246 m/s impact velocity, 298°K

<sup>†</sup>CASH code from Tom Dey, X-7

#### Taylor test experiment

- Taylor impact test specimen
  - ► high-strength steel HSLA 100
  - ► room temperature, 298°K
  - impact velocity = 245.7 m/s
  - dimensions, final/initial length 31.84 mm / 38 mm diameter 12.00 mm / 7.59 mm
  - experiment performed by MST-8



### Compare simulation with experiment

- Compare CASH predictions of radial profile with data from MST-8 experiment
- Moderate (~10%) disagreement in radius increase in bulge region
- Simulation indicates temp greater than 400°K here
- Discrepancy may be caused by failure of <sup>†</sup>data supplied by Shuh-Rong Chen May 12, 2003 X-4

# CASH simulations compared to experiment



High-strength steel HSLA 100 246 m/s impact velocity, 298°K

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#### Fit ZA model to Taylor data

- ZA model parameters can be fit to Taylor data in same way as they were to basic material characterization data
- Results of previous analysis used as prior in this analysis
- Discrepancies reduced, but requires large shift of parameters, inconsistent with prior ( $\chi^2 p$  value  $\approx 0$ )

# CASH simulations compared to experiment



#### Fit ZA model to Taylor data

- Compare stress-strain inferred ZA model from Taylor fit with data at 298°K, high strain rate
- Inconsistent with first fit to material characterization data
- Conclude that ZA model does not account for both material characterization and Taylor experiments

# CASH simulations compared to experiment



High-strength steel HSLA 100 246 m/s impact velocity, 298°K

# Fit including high-strain, high-temp data

Analysis of quasi-static and Hopkinson bar measurements<sup>†</sup>

- Change ZA fit to include high-strain data at high temps
- Observe that stress vs. strain curves are too flat at 298°K and not flat enough at high temps
- Conclude that ZA model can not accommodate varying temperature dependence of strain hardening effect



#### Monte Carlo sampling of ZA uncertainty

- Draw Monte Carlo samples from uncertainty distribution for Zerilli-Armstrong parameters for fits to high-strain data
- Conclude that ZA fit optimized for high-strain behavior at high temps can not match both 298°K and 473°K stress-strain data



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#### Caveats

- Verification of CASH code for Taylor test simulation
  - ► convergence study confirms 0.2 mm x 0.2mm grid is OK
  - ► other calculational details artificial viscosity, etc.
- Validation of other submodels
  - other submodels required in simulation need to be validated, e.g., EOS, elastic response, etc., although these seem OK
- Check experimental data
  - ► experiments done by experienced staff, so probably OK
  - worth repeating some experiments; under more severe conditions
- Consider operating conditions
  - Hopkinson bar expt strain rates  $< 10^4$  s<sup>-1</sup>, strains < 25%
  - ► Taylor impact test strain rates ~  $10^5$  s<sup>-1</sup>, strains up to 200% May 12, 2003 X-4 Seminar 36

### Possible approaches to cope with bad model

- Use better model to model plastic behavior
  - perhaps most preferable approach
  - however, sometimes not possible because of lack of resources; simulation code may not handle new model
- Bayesian calibration (Kennedy and O'Hagan)
  - build model of discrepancy between model and data
  - ► however, may not be able to incorporate into simulation code
  - ▶ if not physics based, may result in unphysical behavior
- Increase uncertainties in model parameters
  - ► to encompass mismatch between model and relevant data
  - include extra uncertainty to account for bad model
  - systematic uncertainty, so may not be reduced thru many meas.

#### Conclusions

- Zerilli-Armstrong model does not account for plastic behavior of HSLA 100 under the operating conditions of these experiments to better than ~10%
- Full uncertainty analysis in model fitting useful for
  - capturing the implications of uncertainties in data
  - predicting uncertainties in simulations
  - determining when model is inadequate to describe sequence of experiments
- Regarding uncertainties, one needs to
  - ▶ include correlations between uncertainties in each parameter
  - ► keep track sources of uncertainty
  - respect difference between random and systematic errors
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