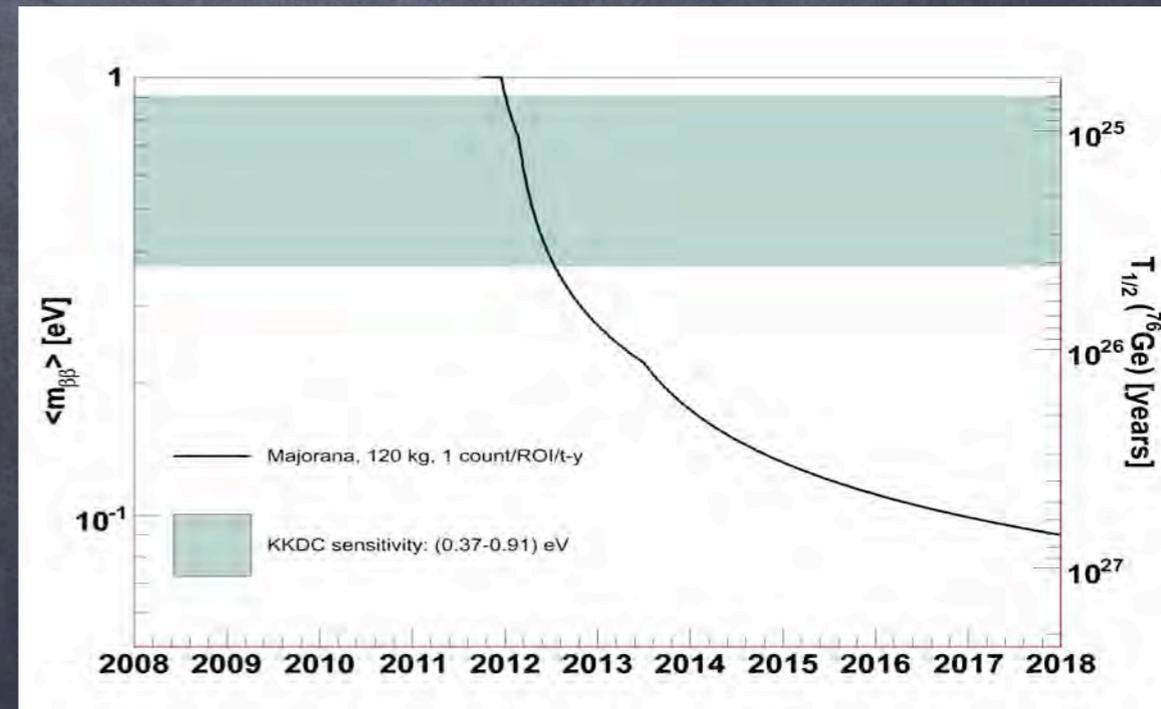
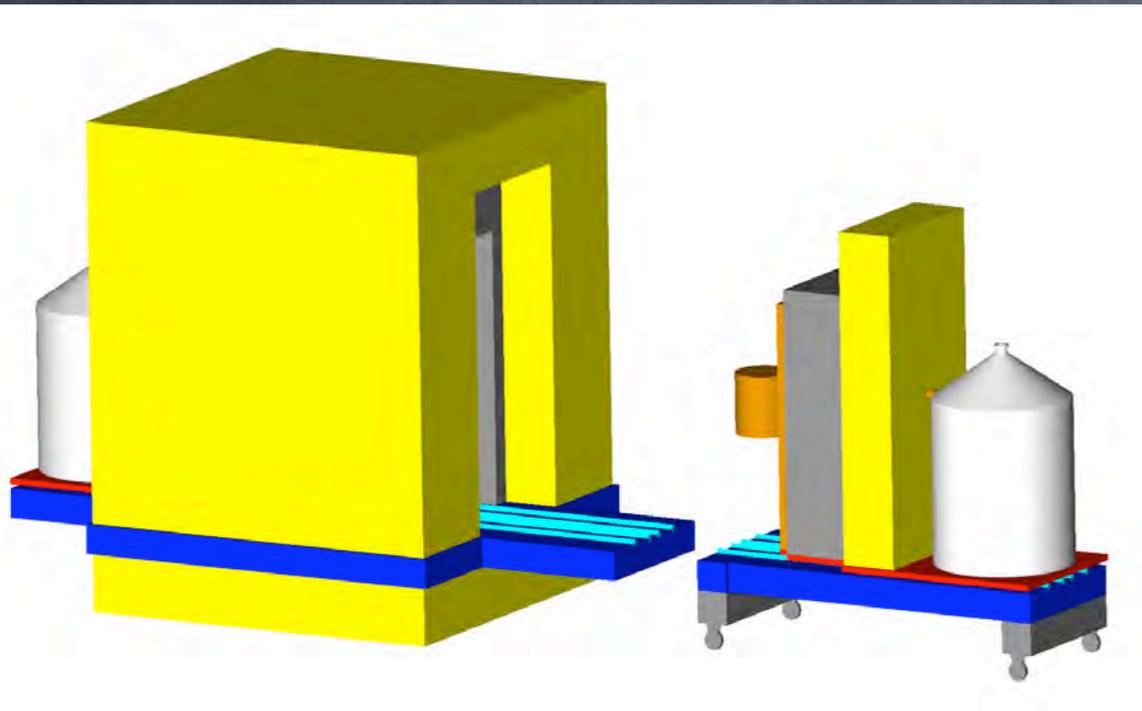


MAJORANA Status and Overview

Victor M. Gehman
Los Alamos National Laboratory
University of Washington



MAJORANA in One Sentence...

MAJORANA in One Sentence...

"Our collaboration proposes to construct an array of 86%-enriched ^{76}Ge crystals contained in an ultra-low-background structure"*

* quoted from November 2006 Majorana proposal

MAJORANA in One Sentence...

"Our collaboration proposes to construct an array of 86%-enriched ^{76}Ge crystals contained in an ultra-low-background structure"*

Outline:

- Why ^{76}Ge ?
- MAJORANA design
- MAJORANA backgrounds and mitigation
- MAJORANA status

* quoted from November 2006 Majorana proposal

Why ^{76}Ge ?



Copyright © 2003 Theodore W. Gray
Copyright © 2003 Theodore W. Gray

Why ^{76}Ge ?

$0\nu\beta\beta$ (if it exists) will be an
EXTREMELY rare decay!



Copyright © 2003 Theodore W. Gray
Copyright © 2003 Theodore W. Gray

Why ^{76}Ge ?



$0\nu\beta\beta$ (if it exists) will be an
EXTREMELY rare decay!
To observe it, we would need:

Why ^{76}Ge ?



$0\nu\beta\beta$ (if it exists) will be an
EXTREMELY rare decay!
To observe it, we would need:

- Large source mass

Why ^{76}Ge ?



- $0\nu\beta\beta$ (if it exists) will be an
EXTREMELY rare decay!
- To observe it, we would need:
- Large source mass
 - Highly efficient detector

Why ^{76}Ge ?



$0\nu\beta\beta$ (if it exists) will be an
EXTREMELY rare decay!

To observe it, we would need:

- Large source mass
- Highly efficient detector
- **VERY** low (nearly zero) background
in $0\nu\beta\beta$ ROI

Why ^{76}Ge ?



$0\nu\beta\beta$ (if it exists) will be an
EXTREMELY rare decay!

To observe it, we would need:

- Large source mass
- Highly efficient detector
- VERY low (nearly zero) background in $0\nu\beta\beta$ ROI
- Ultra-clean materials and sophisticated event tagging techniques

Why ^{76}Ge ?



$0\nu\beta\beta$ (if it exists) will be an
EXTREMELY rare decay!

To observe it, we would need:

- Large source mass
- Highly efficient detector
- VERY low (nearly zero) background in $0\nu\beta\beta$ ROI
- Ultra-clean materials and sophisticated event tagging techniques
- Best possible energy resolution

Why ^{76}Ge ?



$0\nu\beta\beta$ (if it exists) will be an
EXTREMELY rare decay!

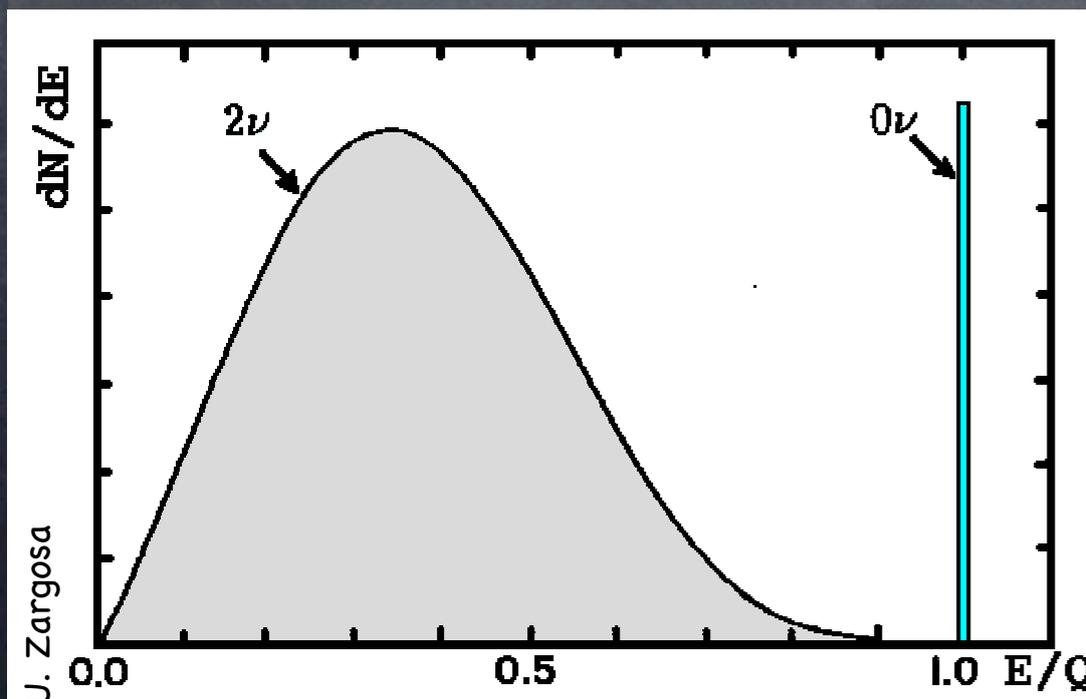
To observe it, we would need:

- Large source mass
- Highly efficient detector
- VERY low (nearly zero) background in $0\nu\beta\beta$ ROI
- Ultra-clean materials and sophisticated event tagging techniques
- Best possible energy resolution
- Allows for a narrower ROI

Why ^{76}Ge ?



Copyright © 2003 Theodore W. Gray
Copyright © 2003 Theodore W. Gray



$0\nu\beta\beta$ (if it exists) will be an
EXTREMELY rare decay!

To observe it, we would need:

- Large source mass
- Highly efficient detector
- VERY low (nearly zero) background in $0\nu\beta\beta$ ROI
- Ultra-clean materials and sophisticated event tagging techniques
- Best possible energy resolution
- Allows for a narrower ROI
- Helps separate $2\nu\beta\beta$ from $0\nu\beta\beta$

Why ^{76}Ge ?



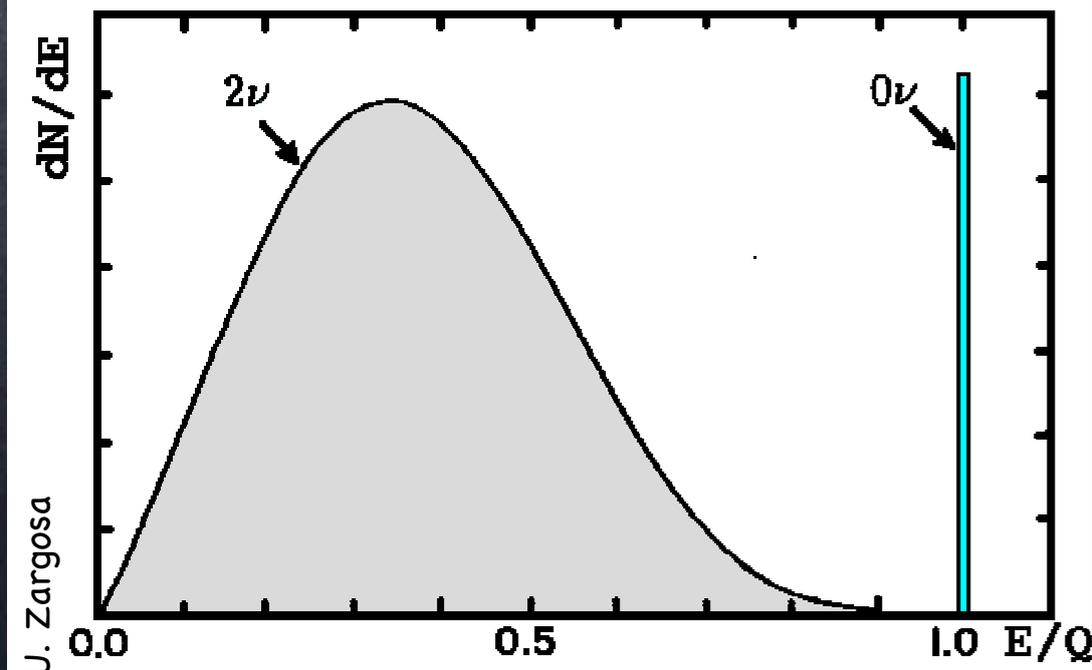
Demonstrated ability to enrich ^{76}Ge from 7.44% (natural) to 86%. Can build large arrays of closely packed detectors.

$0\nu\beta\beta$ (if it exists) will be an **EXTREMELY** rare decay!

To observe it, we would need:

- Large source mass
- Highly efficient detector
- VERY low (nearly zero) background in $0\nu\beta\beta$ ROI
- Ultra-clean materials and sophisticated event tagging techniques
- Best possible energy resolution
- Allows for a narrower ROI
- Helps separate $2\nu\beta\beta$ from $0\nu\beta\beta$

Copyright © 2003 Theodore W. Gray
Copyright © 2003 Theodore W. Gray



Why ^{76}Ge ?

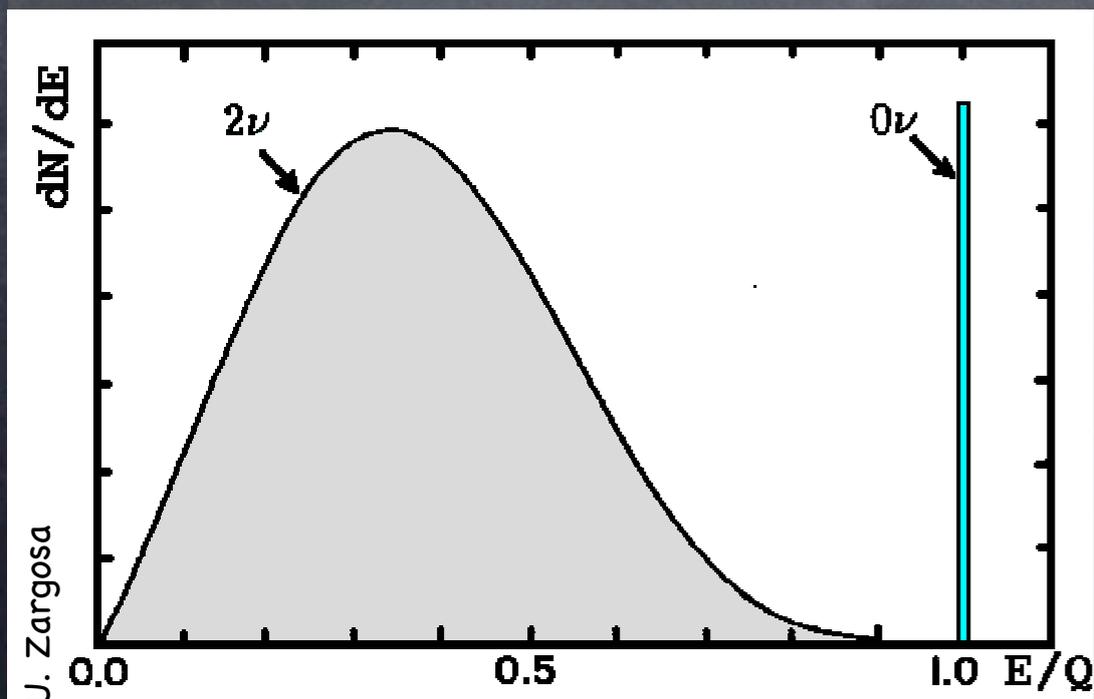


e^- have a range of $\approx 1\text{mm}$ in Ge metal. Since the source IS the detector, very few $\beta\beta$ events will be missed!

$0\nu\beta\beta$ (if it exists) will be an **EXTREMELY** rare decay!
To observe it, we would need:

- Large source mass
- Highly efficient detector
- VERY low (nearly zero) background in $0\nu\beta\beta$ ROI
- Ultra-clean materials and sophisticated event tagging techniques
- Best possible energy resolution
- Allows for a narrower ROI
- Helps separate $2\nu\beta\beta$ from $0\nu\beta\beta$

Copyright © 2003 Theodore W. Gray
Copyright © 2003 Theodore W. Gray



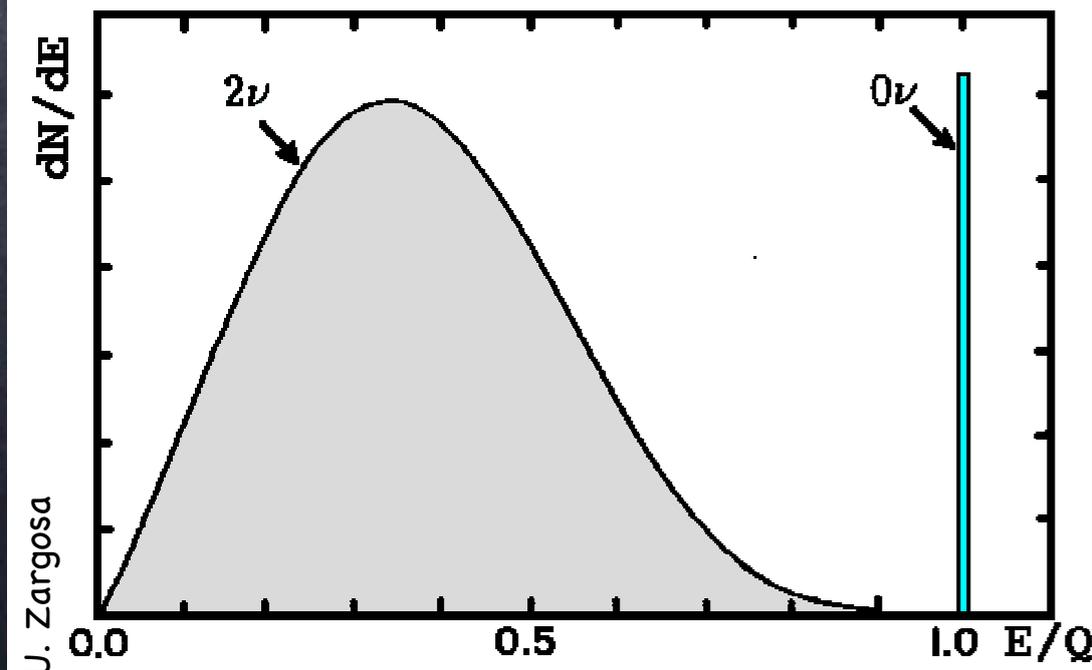
Why ^{76}Ge ?



Ge diodes are intrinsically clean! Very few non-active materials in the array!

$0\nu\beta\beta$ (if it exists) will be an **EXTREMELY** rare decay!
To observe it, we would need:

- Large source mass
- Highly efficient detector
- VERY low (nearly zero) background in $0\nu\beta\beta$ ROI
- Ultra-clean materials and sophisticated event tagging techniques
- Best possible energy resolution
- Allows for a narrower ROI
- Helps separate $2\nu\beta\beta$ from $0\nu\beta\beta$



Why ^{76}Ge ?

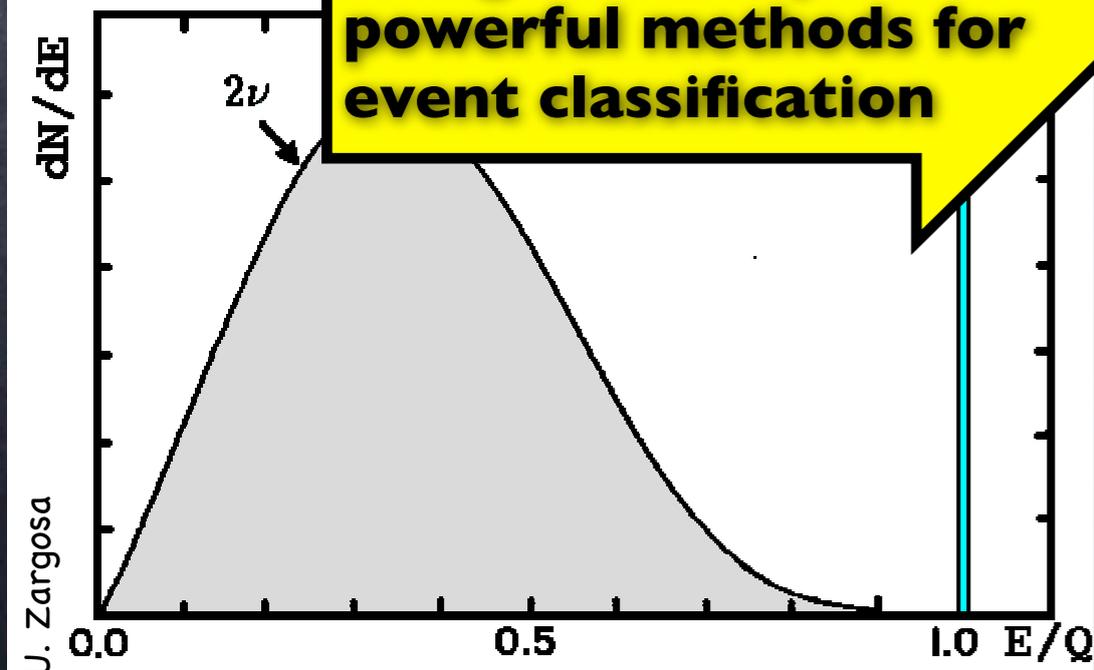


$0\nu\beta\beta$ (if it exists) will be an
EXTREMELY rare decay!

To observe it, we would need:

- Large source mass
- Highly efficient detector
- VERY low (nearly zero) background in $0\nu\beta\beta$ ROI
- Ultra-clean materials and sophisticated event tagging techniques
- Best possible energy resolution
- Allows for a narrower ROI
- Helps separate $2\nu\beta\beta$ from $0\nu\beta\beta$

**Pulse shape analysis,
detector segmentation
and granularity are
powerful methods for
event classification**



Why ^{76}Ge ?

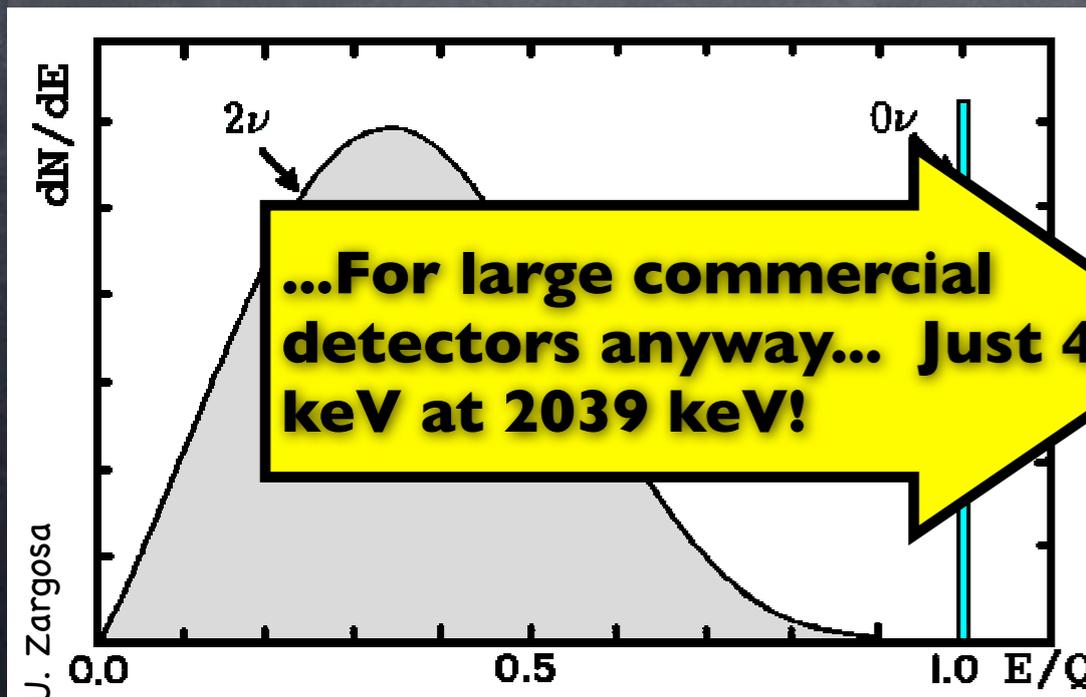


Copyright © 2003 Theodore W. Gray
Copyright © 2003 Theodore W. Gray

$0\nu\beta\beta$ (if it exists) will be an
EXTREMELY rare decay!

To observe it, we would need:

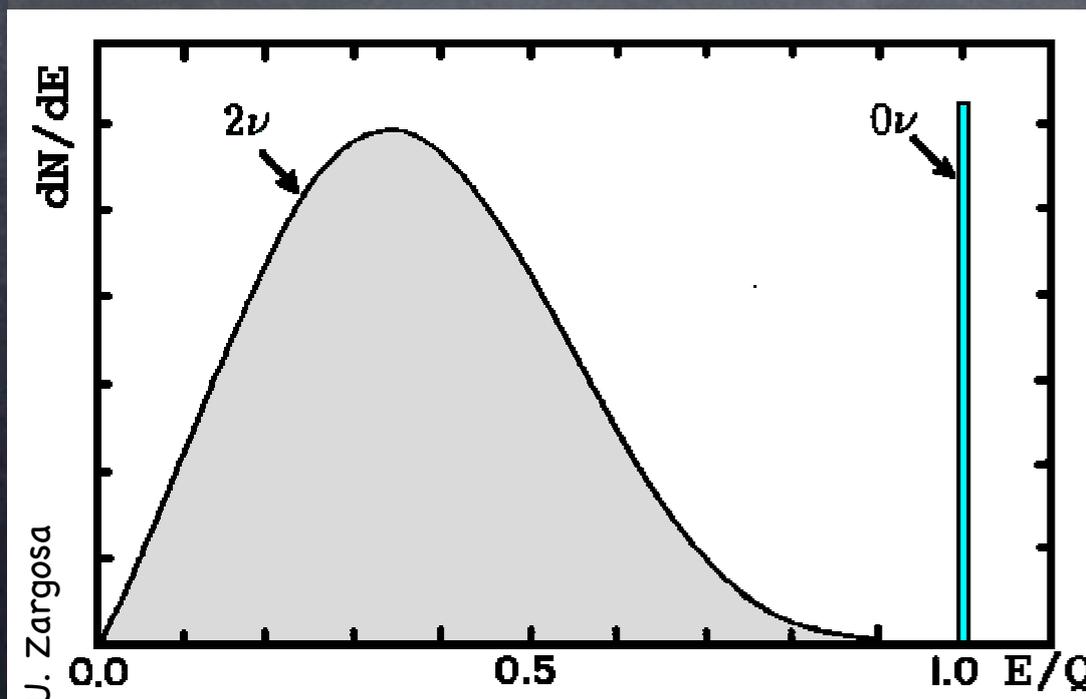
- Large source mass
- Highly efficient detector
- VERY low (nearly zero) background in $0\nu\beta\beta$ ROI
- Ultra-clean materials and sophisticated event tagging techniques
- Best possible energy resolution
- Allows for a narrower ROI
- Helps separate $2\nu\beta\beta$ from $0\nu\beta\beta$



Why ^{76}Ge ?



Copyright © 2003 Theodore W. Gray
Copyright © 2003 Theodore W. Gray



$0\nu\beta\beta$ (if it exists) will be an
EXTREMELY rare decay!

To observe it, we would need:

- Large source mass
- Highly efficient detector
- VERY low (nearly zero) background in $0\nu\beta\beta$ ROI
- Ultra-clean materials and sophisticated event tagging techniques
- Best possible energy resolution
- Allows for a narrower ROI
- Helps separate $2\nu\beta\beta$ from $0\nu\beta\beta$

^{76}Ge also has a reasonably slow $2\nu\beta\beta$ rate!

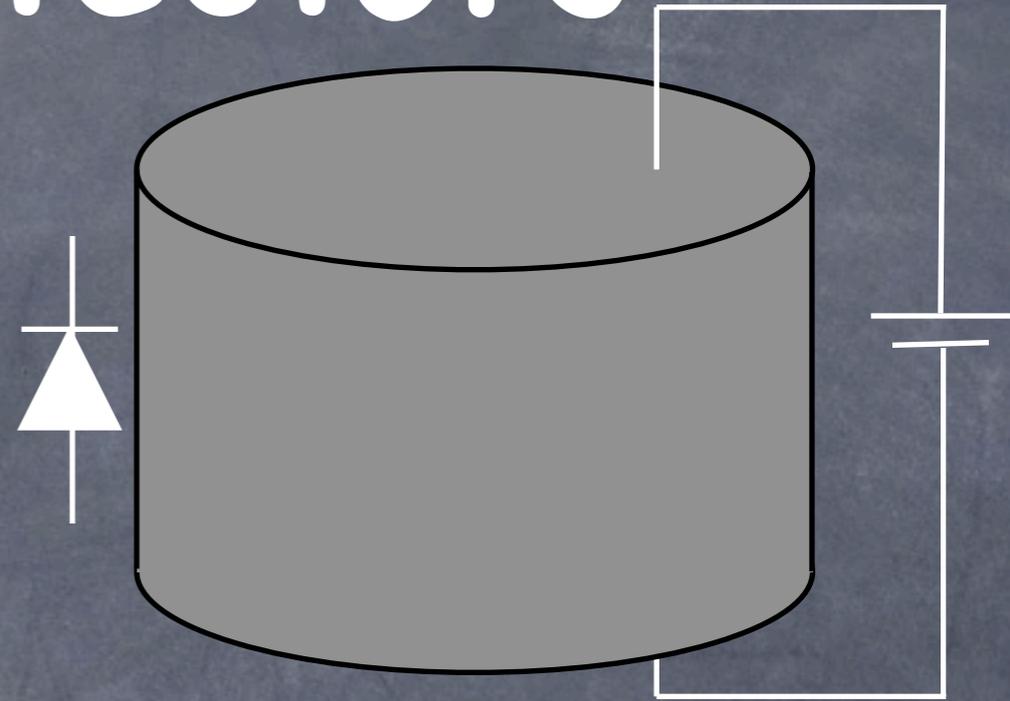
Germanium Detectors

Germanium Detectors

- > 40 years experience

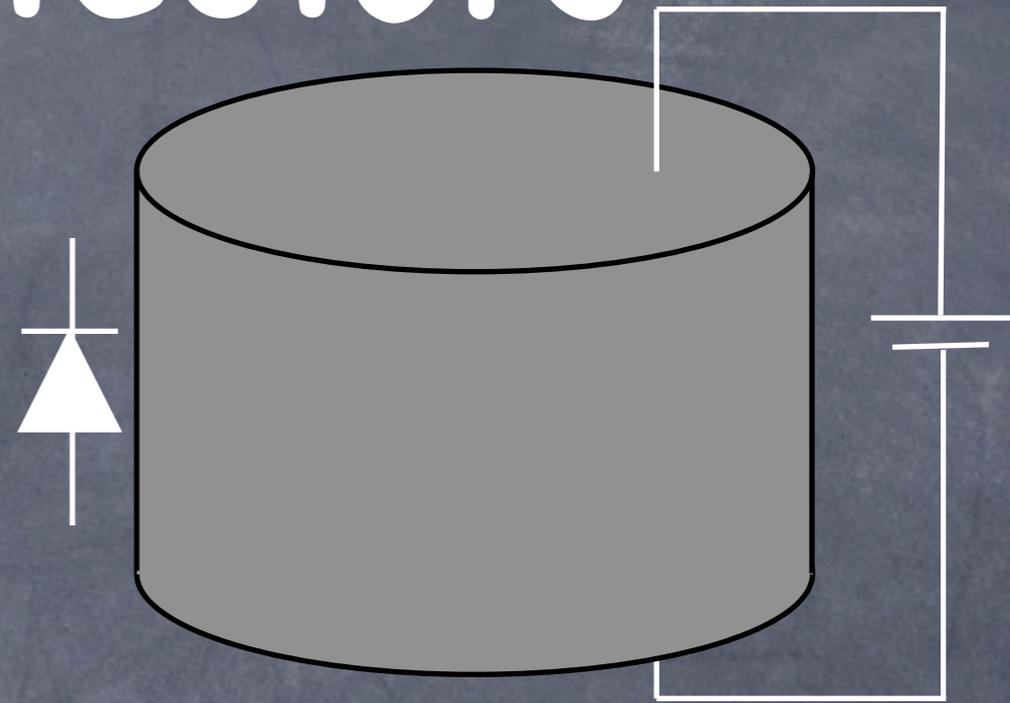
Germanium Detectors

- > 40 years experience
- Semiconductor Diodes



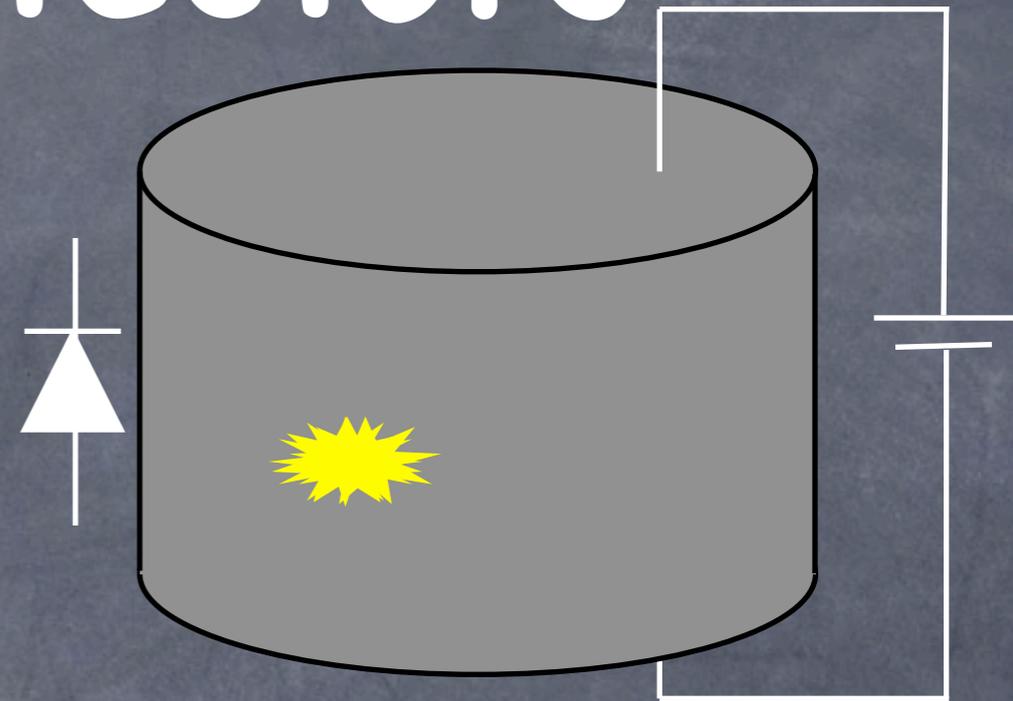
Germanium Detectors

- > 40 years experience
- Semiconductor Diodes
- Energy depositions create electron-hole pairs



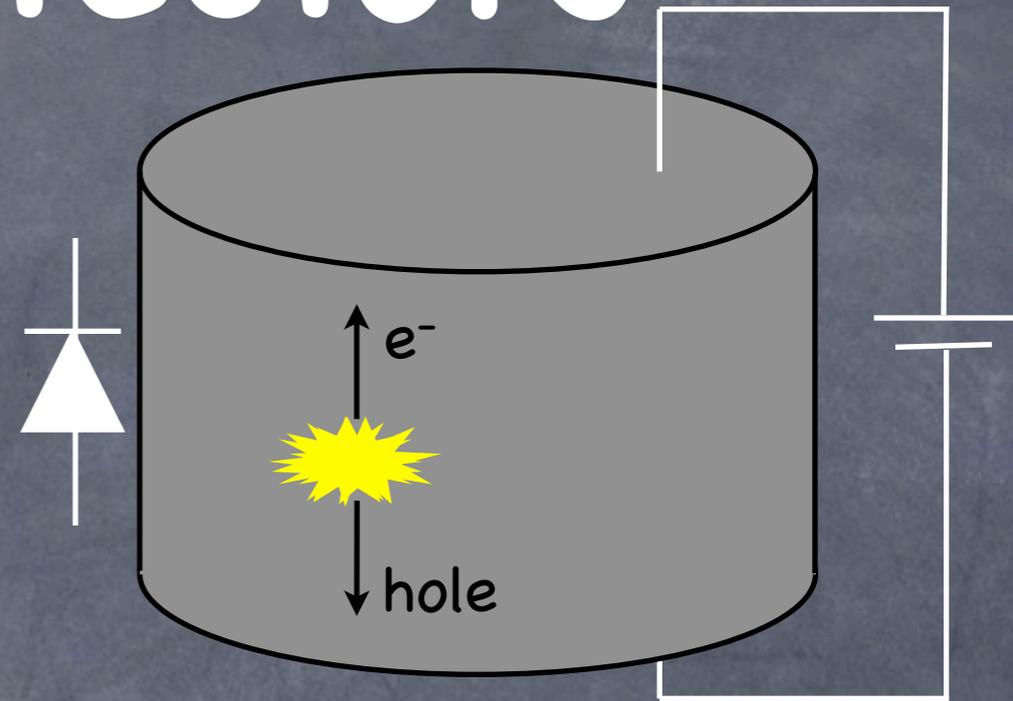
Germanium Detectors

- > 40 years experience
- Semiconductor Diodes
- Energy depositions create electron-hole pairs
- Signal comes from drifting these to electrodes



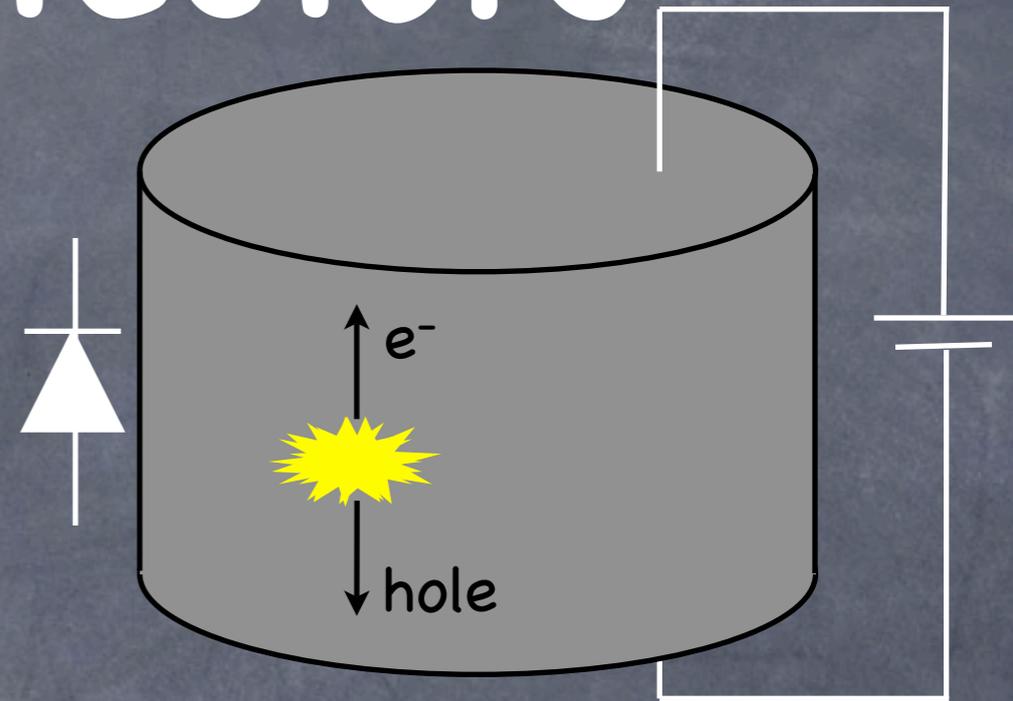
Germanium Detectors

- > 40 years experience
- Semiconductor Diodes
- Energy depositions create electron-hole pairs
- Signal comes from drifting these to electrodes



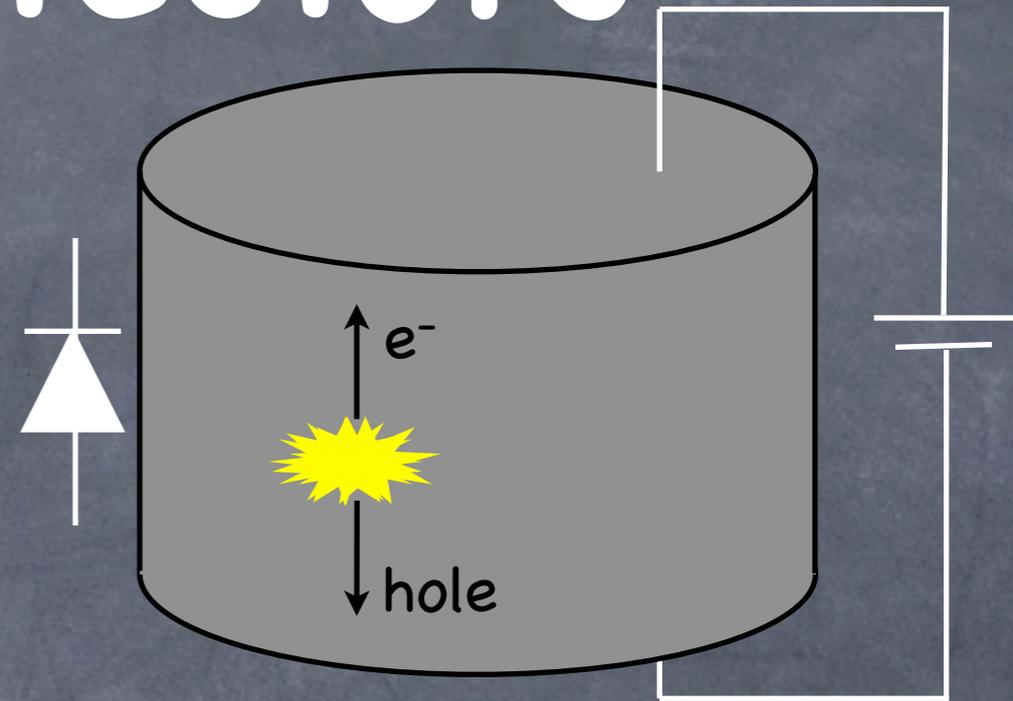
Germanium Detectors

- > 40 years experience
- Semiconductor Diodes
- Energy depositions create electron-hole pairs
- Signal comes from drifting these to electrodes
- Used primarily for γ spectroscopy



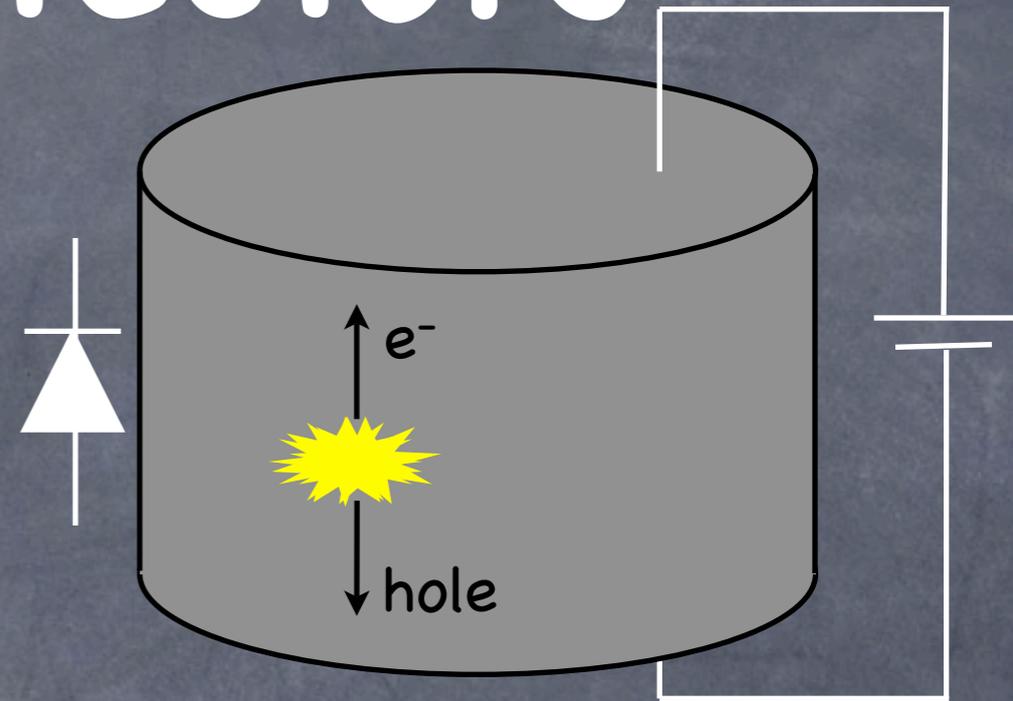
Germanium Detectors

- > 40 years experience
- Semiconductor Diodes
- Energy depositions create electron-hole pairs
- Signal comes from drifting these to electrodes
- Used primarily for γ spectroscopy
- Very Mature Technology



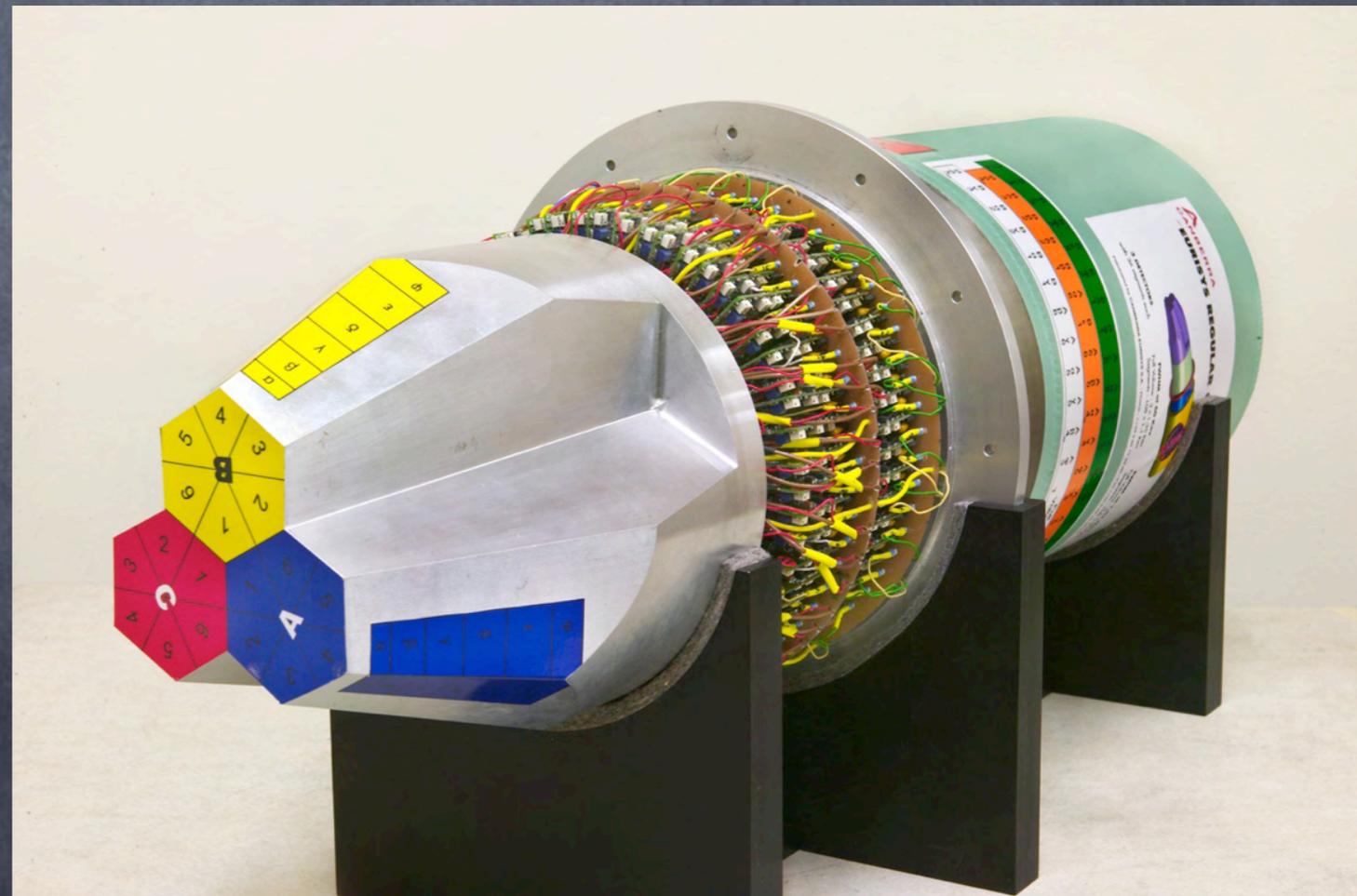
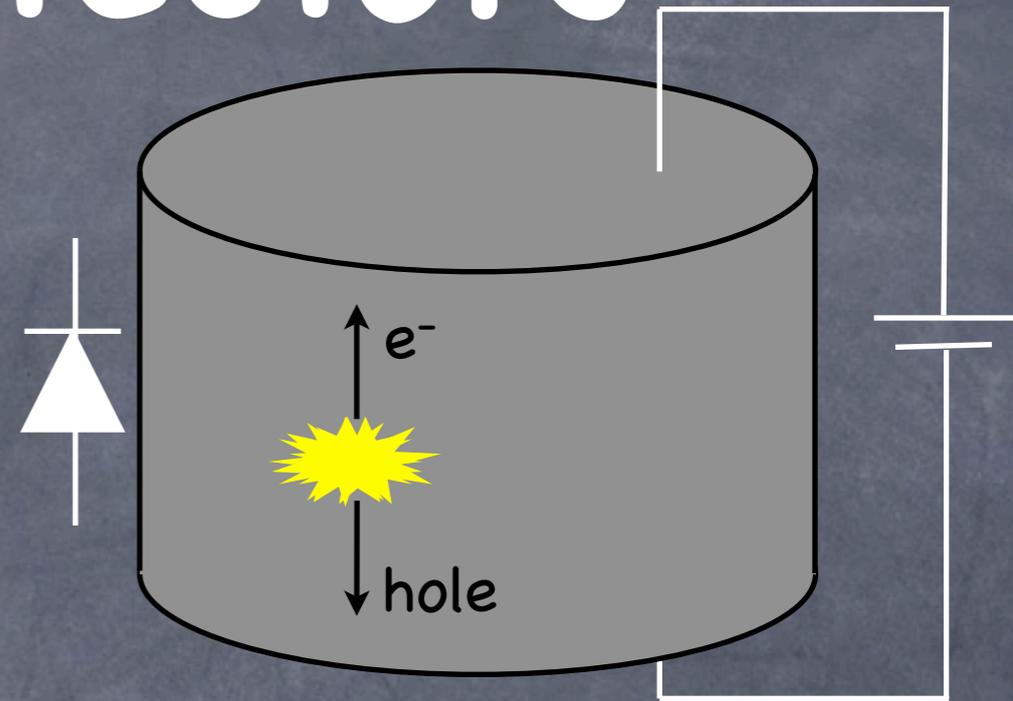
Germanium Detectors

- > 40 years experience
- Semiconductor Diodes
- Energy depositions create electron-hole pairs
- Signal comes from drifting these to electrodes
- Used primarily for γ spectroscopy
- Very Mature Technology



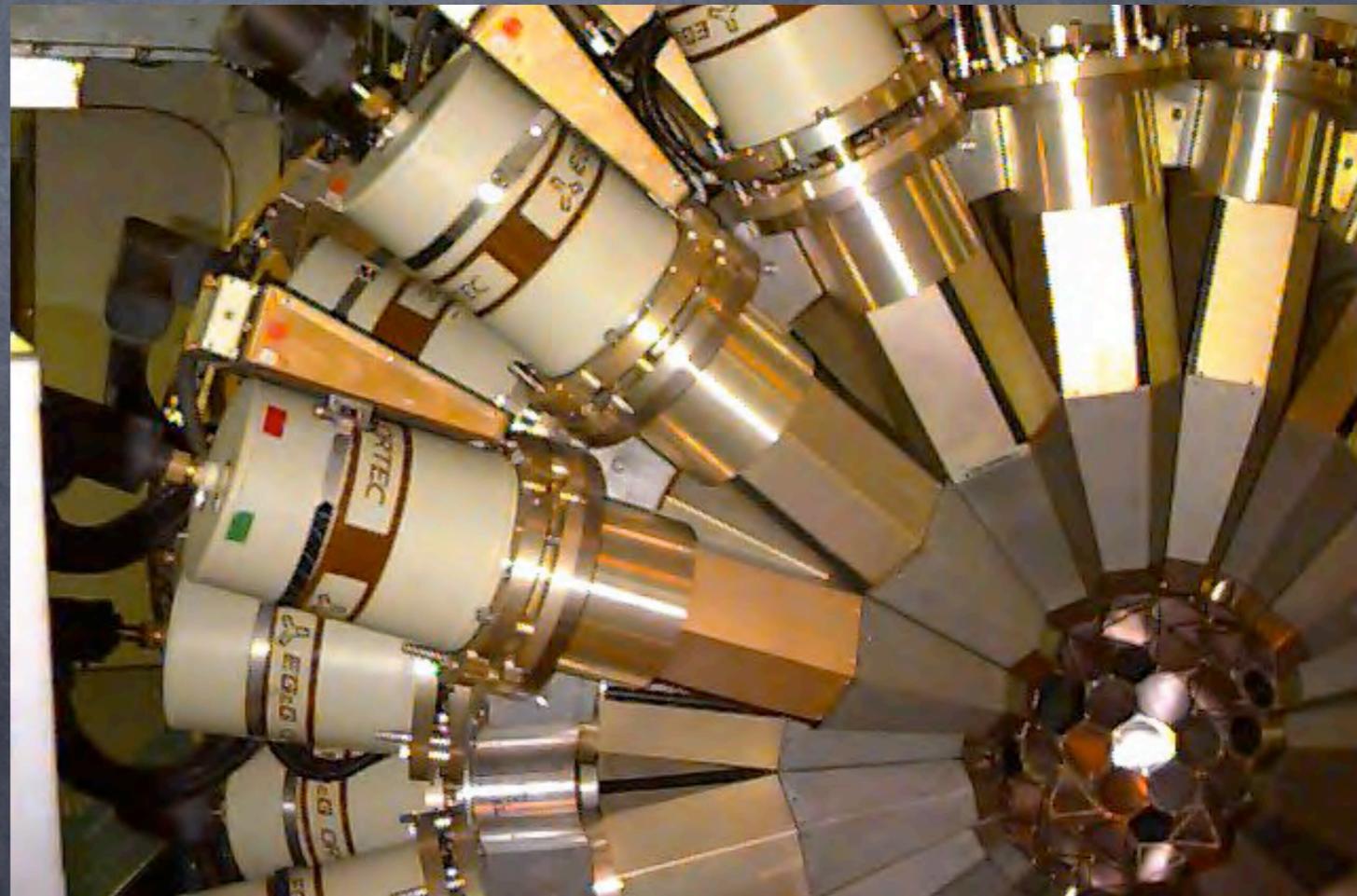
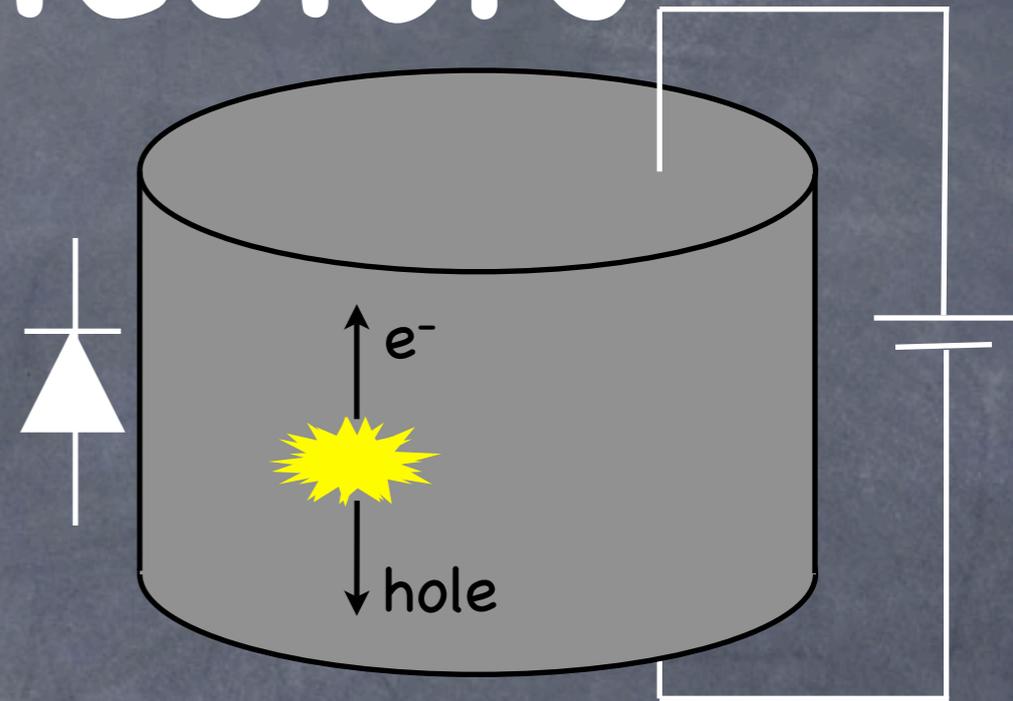
Germanium Detectors

- > 40 years experience
- Semiconductor Diodes
- Energy depositions create electron-hole pairs
- Signal comes from drifting these to electrodes
- Used primarily for γ spectroscopy
- Very Mature Technology



Germanium Detectors

- > 40 years experience
- Semiconductor Diodes
- Energy depositions create electron-hole pairs
- Signal comes from drifting these to electrodes
- Used primarily for γ spectroscopy
- Very Mature Technology



The MAJORANA Collaboration



Institute for Theoretical and Experimental Physics, Moscow, Russia

Alexander Barabash, Sergey Konovalov,
Igor Vanushin, Vladimir Yumatov

Joint Institute for Nuclear Research, Dubna, Russia

Viktor Brudanin, Slava Egorov, **K. Gusev**, S. Katulina,
Oleg Kochetov, **M. Shirchenko**, Yu. Shitov, **V. Timkin**,
T. Vvlov, E. Yakushev, Yu. Yurkowski

Lawrence Berkeley National Laboratory, Berkeley, California

Yuen-Dat Chan, Mario Cromaz, Brian Fujikawa, Reyco Henning,
Donna Hurley, Kevin Lesko, Paul Luke, Akbar Mokhtarani,
Alan Poon, Gersende Prior, Nikolai Tolich, Craig Tull

Lawrence Livermore National Laboratory, Livermore, California

Dave Campbell, Kai Vetter

Los Alamos National Laboratory, Los Alamos, New Mexico

Steven Elliott, Gerry Garvey, **Victor M. Gehman**, Vincente
Guiseppe, Andrew Hime, Bill Louis, Geoffrey Mills, Kieth
Rielage, Larry Rodriguez, Richard Schirato, Laura Stonehill,
Richard Van de Water, Hywel White, Jan Wouters

Oak Ridge National Laboratory, Oak Ridge, Tennessee

Cyrus Baktash, Jim Beene, Fred Bertrand, Thomas V. Cianciolo, David
Radford, Krzysztof Rykaczewski, Chang-Hong Yu

Osaka University, Osaka, Japan

Hiroyasu Ejiri, Ryuta Hazama, Masaharu Nomachi, Shima Tatsuji

Pacific Northwest National Laboratory, Richland, Washington

Craig Aalseth, Ronald Brodzinski, James Ely, Tom Farmer, Jim Fast, Eric
Hoppe, Brian Hyronimus, David Jordan, **Jeremy Kephart**, Richard T.
Kouzes, Harry Miley, John Orrell, Jim Reeves, Robert Runkle, Bob
Schenter, John Smart, Bob Thompson, Ray Warner, Glen Warren

Queen's University, Kingston, Ontario

Fraser Duncan, Aksel Hallin, Art McDonald

Triangle Universities Nuclear Laboratory, Durham, North Carolina and Physics Departments at Duke University and North Carolina State University

Henning Back, **James Esterline**, **Mary Kidd**,
Werner Tornow, Albert Young

University of Chicago, Chicago, Illinois

Phil Barbeau, Juan Collar, Keith Crum, Smriti Mishra,
Brian Odom, Nathan Riley

University of South Carolina, Columbia, South Carolina

Frank Avignone, Richard Creswick, Horatio
A. Farach, **Todd Hossbach**, **George King**

University of South Dakota, Vermillion, South Dakota

Tina Keller, Dongming Mei

University of Tennessee, Knoxville, Tennessee

William Bugg, Tom Handler, Yuri Efremenko, Brandon White

University of Washington, Seattle, Washington

John Amsbaugh, Tom Burritt, Jason Detwiler, Peter J. Doe,
Alejandro Garcia, Mark Howe, **Rob Johnson**, **Michael Marino**,
Sean McGee, R. G. Hamish Robertson, **Alexis Schubert**,
Brent VanDevender, John F. Wilkerson

Note: Red text indicates students

MAJORANA Collaboration Current Status

MAJORANA Collaboration Current Status

Actively pursuing the development of R&D aimed at a ≈ 1 ton scale
 ^{76}Ge neutrinoless $\beta\beta$ -decay experiment

MAJORANA Collaboration Current Status

Actively pursuing the development of R&D aimed at a ≈ 1 ton scale ^{76}Ge neutrinoless $\beta\beta$ -decay experiment

- Immediate thrust is to build a 60 kg prototype module to demonstrate backgrounds needed in a future experiment capable of reaching a sensitivity to the “inverted hierarchy” neutrino mass scale (30–40 meV).

MAJORANA Collaboration Current Status

Actively pursuing the development of R&D aimed at a ≈ 1 ton scale ^{76}Ge neutrinoless $\beta\beta$ -decay experiment

- Immediate thrust is to build a 60 kg prototype module to demonstrate backgrounds needed in a future experiment capable of reaching a sensitivity to the “inverted hierarchy” neutrino mass scale (30–40 meV).
- Using this prototype, expect to make a down-select between MAJORANA and GERDA technologies, picking the best method.

MAJORANA Collaboration Current Status

Actively pursuing the development of R&D aimed at a ≈ 1 ton scale ^{76}Ge neutrinoless $\beta\beta$ -decay experiment

- Immediate thrust is to build a 60 kg prototype module to demonstrate backgrounds needed in a future experiment capable of reaching a sensitivity to the “inverted hierarchy” neutrino mass scale (30–40 meV).
- Using this prototype, expect to make a down-select between MAJORANA and GERDA technologies, picking the best method.
- Also exploring longer term R&D to minimize costs and optimize the schedule for a 1 ton experiment.

MAJORANA Collaboration Current Status

Actively pursuing the development of R&D aimed at a ≈ 1 ton scale ^{76}Ge neutrinoless $\beta\beta$ -decay experiment

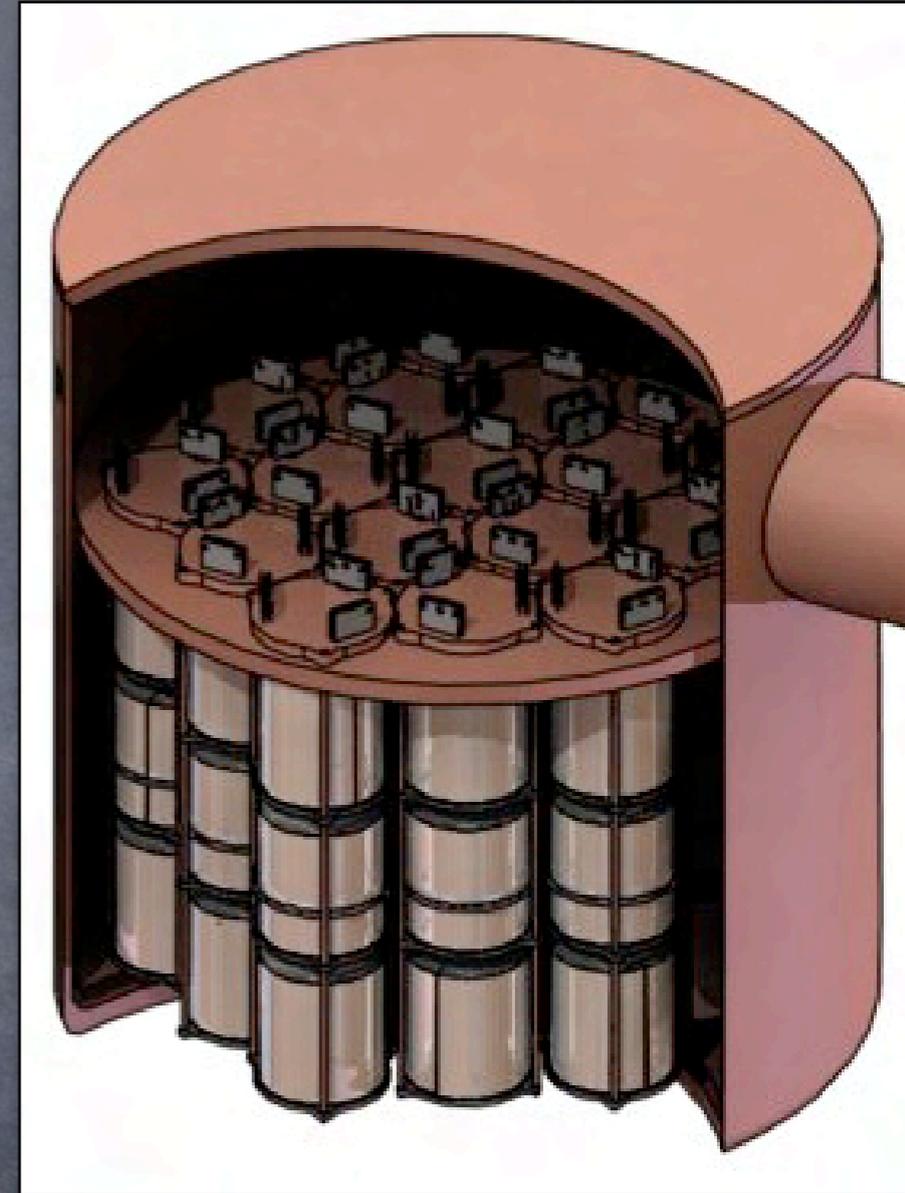
- Immediate thrust is to build a 60 kg prototype module to demonstrate backgrounds needed in a future experiment capable of reaching a sensitivity to the “inverted hierarchy” neutrino mass scale (30–40 meV).
- Using this prototype, expect to make a down-select between MAJORANA and GERDA technologies, picking the best method.
- Also exploring longer term R&D to minimize costs and optimize the schedule for a 1 ton experiment.

Our plan has been guided by advice from NuSAG, an independent external panel review (March 06), and a DOE $\beta\beta$ -decay Pre-conceptual design review panel (Nov. 06)

MAJORANA Modules

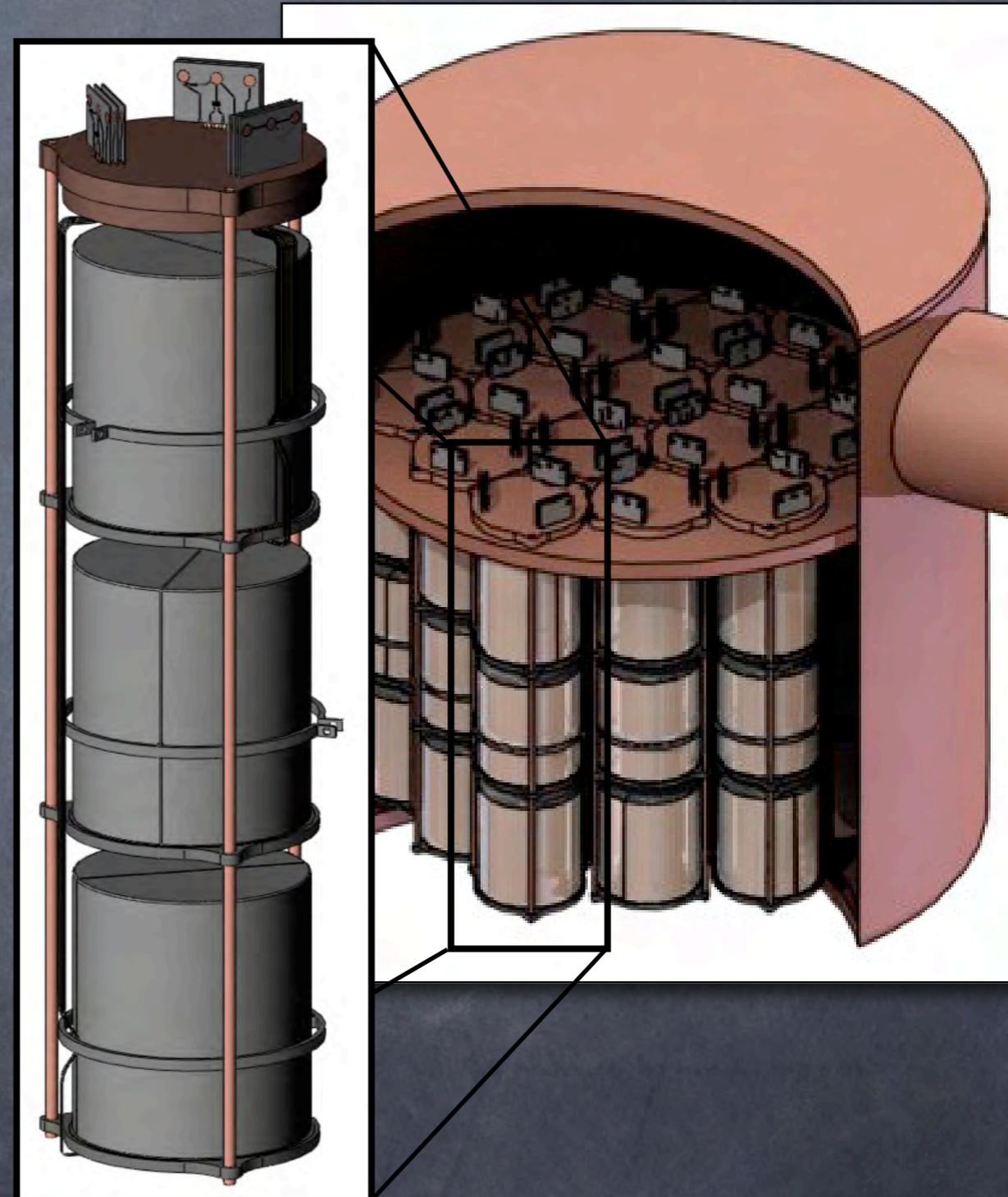
MAJORANA Modules

- Close-packed structure is to decrease non-active mass and increase crystal-to-crystal background rejection
- 57 1.1 kg detectors per module:
 - Conventional vacuum cryostat made from electroformed copper
 - Each three-crystal stack is individually removable
 - Investigating several segmentation schemes



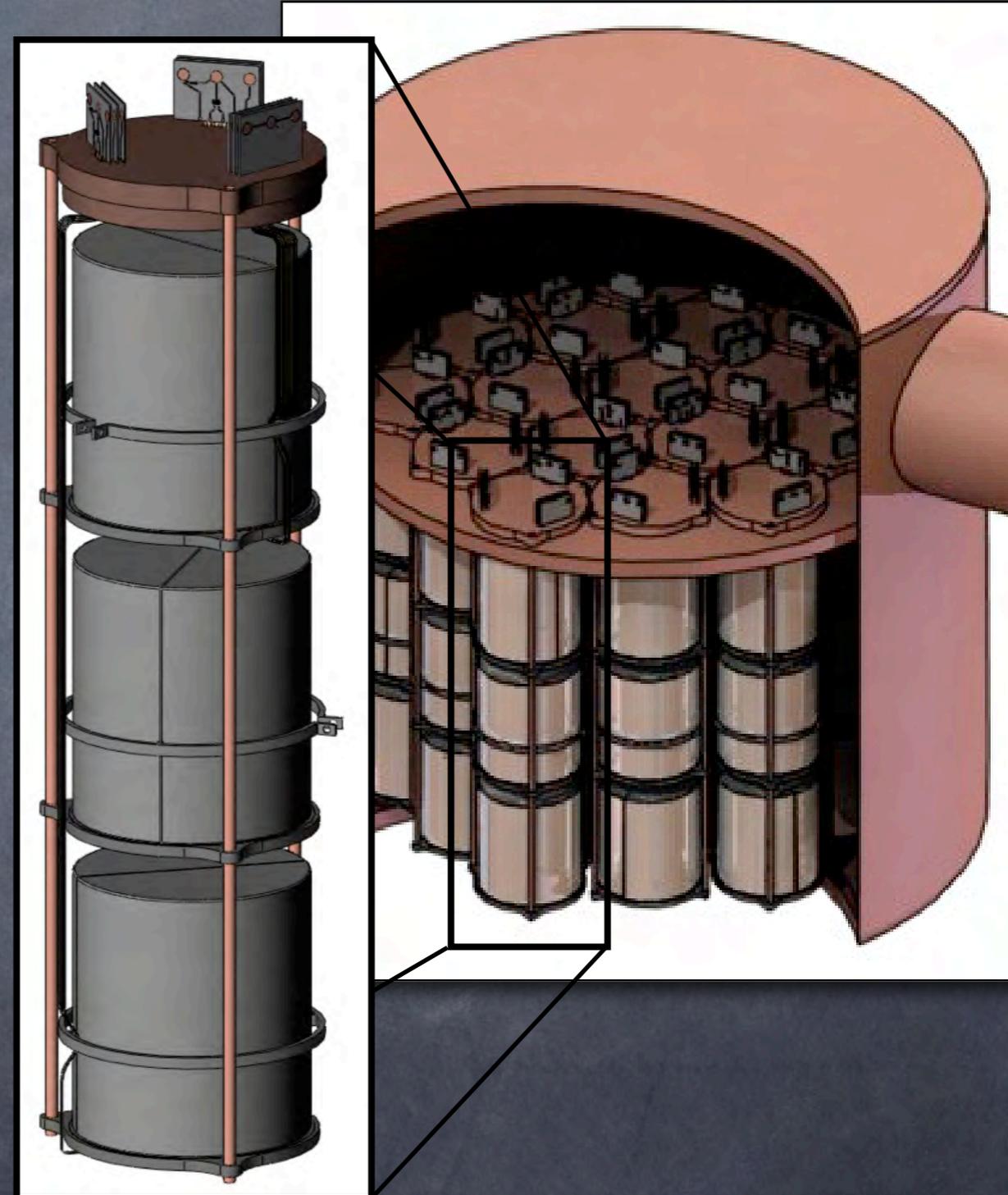
MAJORANA Modules

- Close-packed structure is to decrease non-active mass and increase crystal-to-crystal background rejection
- 57 1.1 kg detectors per module:
 - Conventional vacuum cryostat made from electroformed copper
 - Each three-crystal stack is individually removable
 - Investigating several segmentation schemes



MAJORANA Modules

- Close-packed structure is to decrease non-active mass and increase crystal-to-crystal background rejection
- 57 1.1 kg detectors per module:
 - Conventional vacuum cryostat made from electroformed copper
 - Each three-crystal stack is individually removable
- Investigating several segmentation schemes



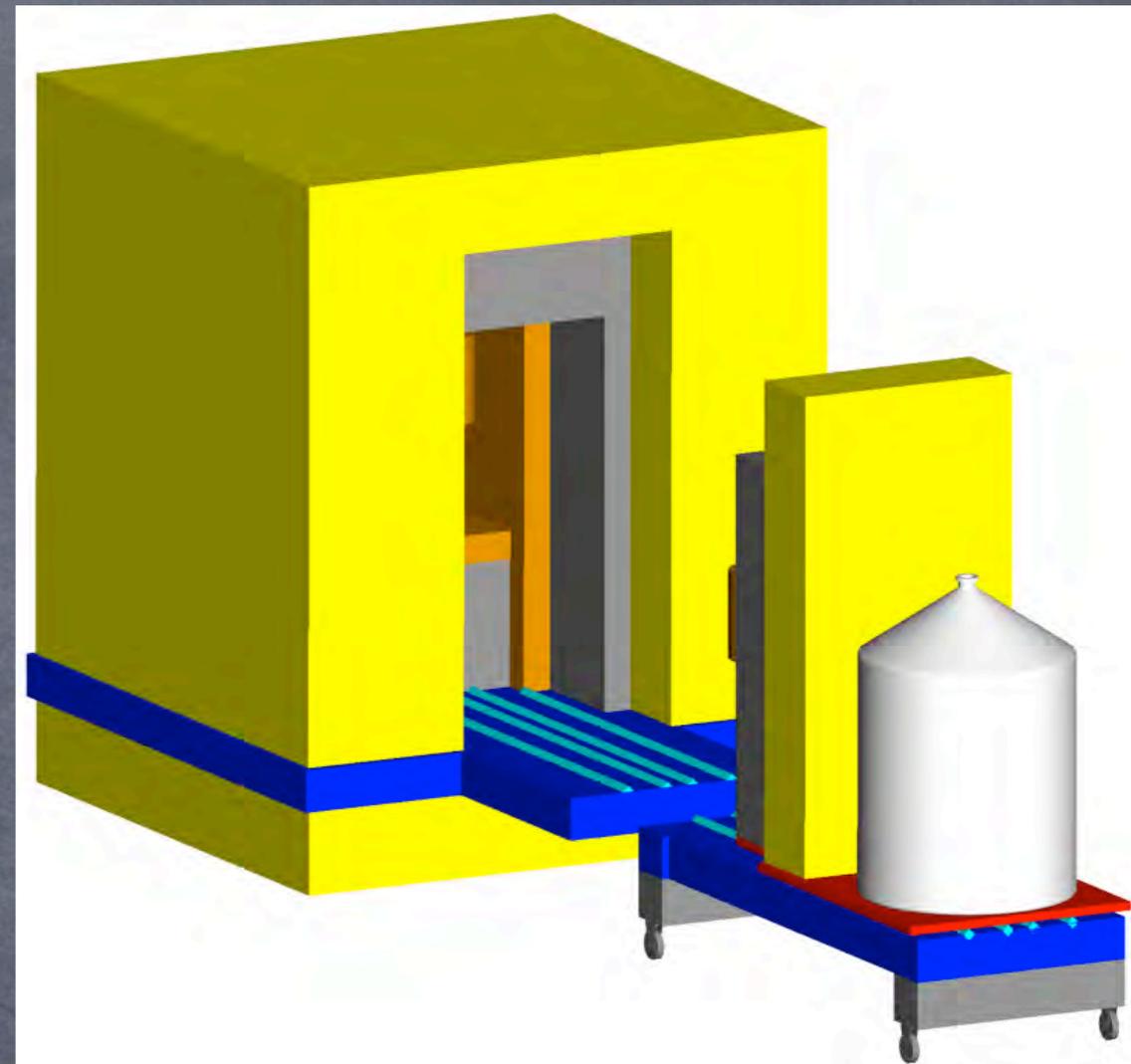
MAJORANA Shield Concept

MAJORANA Shield Concept

- Deep underground: >4500 m.w.e
- Modular deployment for quick deployment and maintenance
- Graded passive shield with 4π active veto

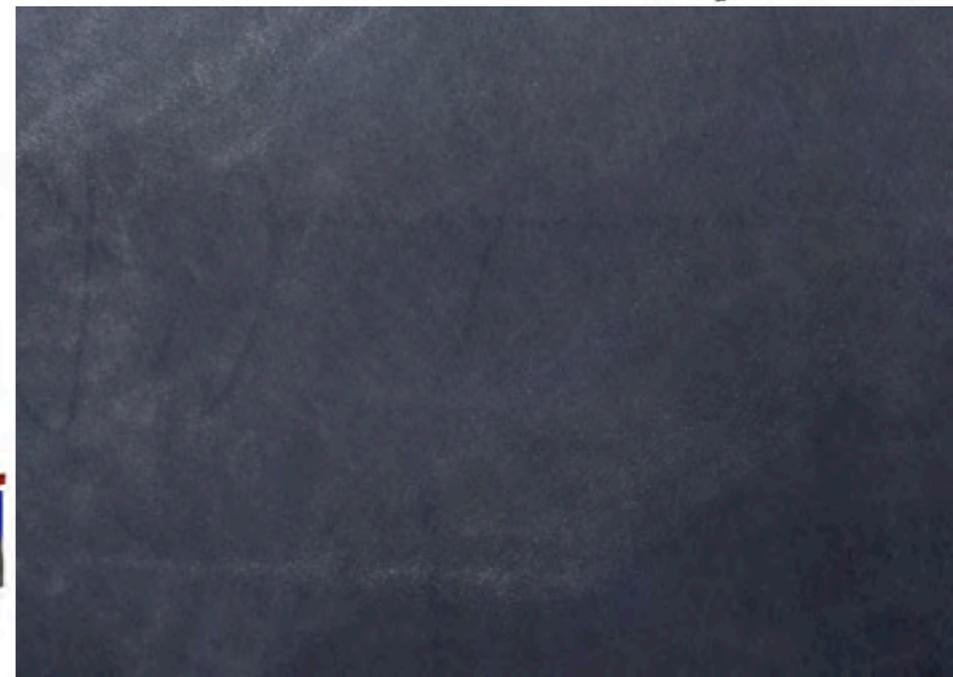
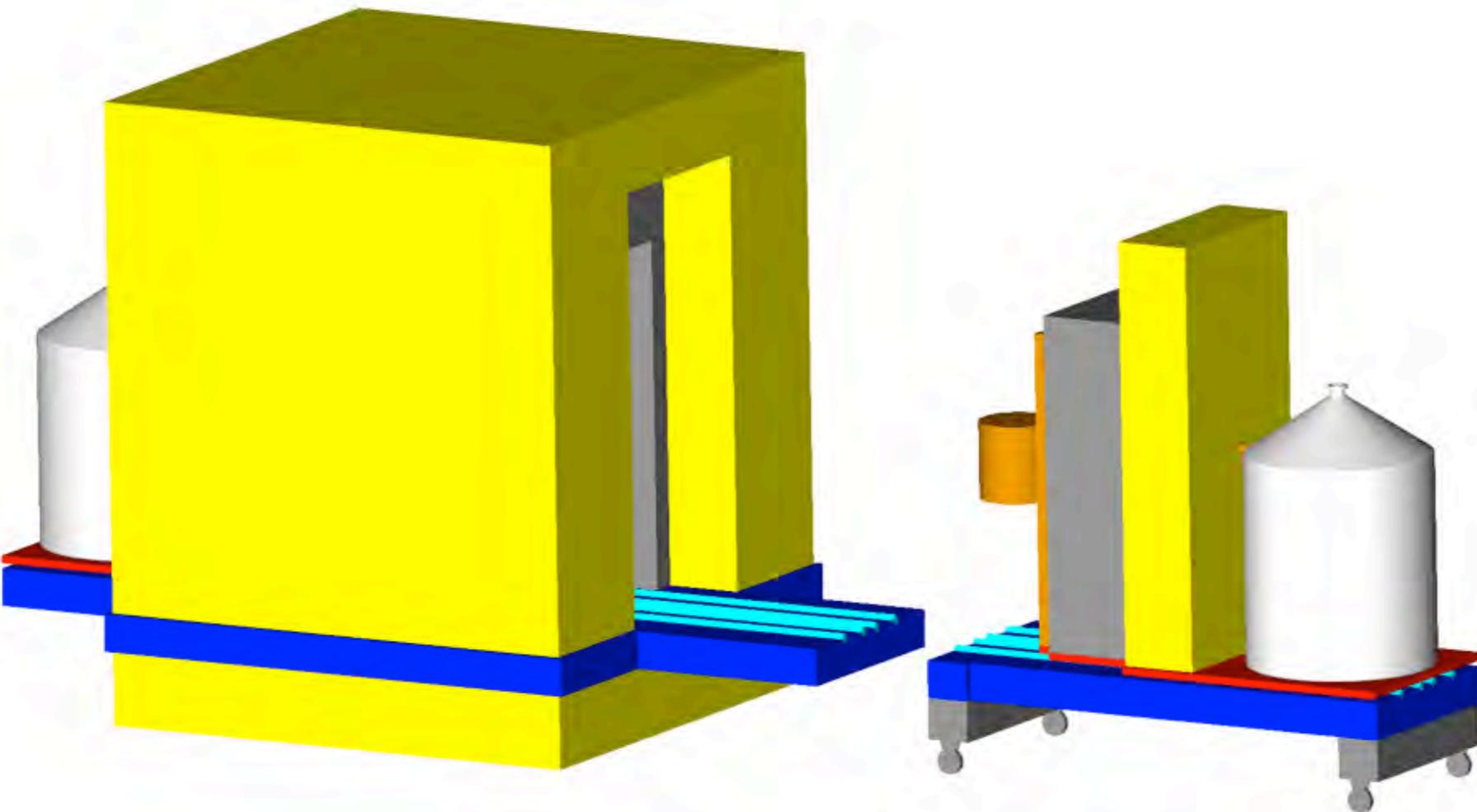
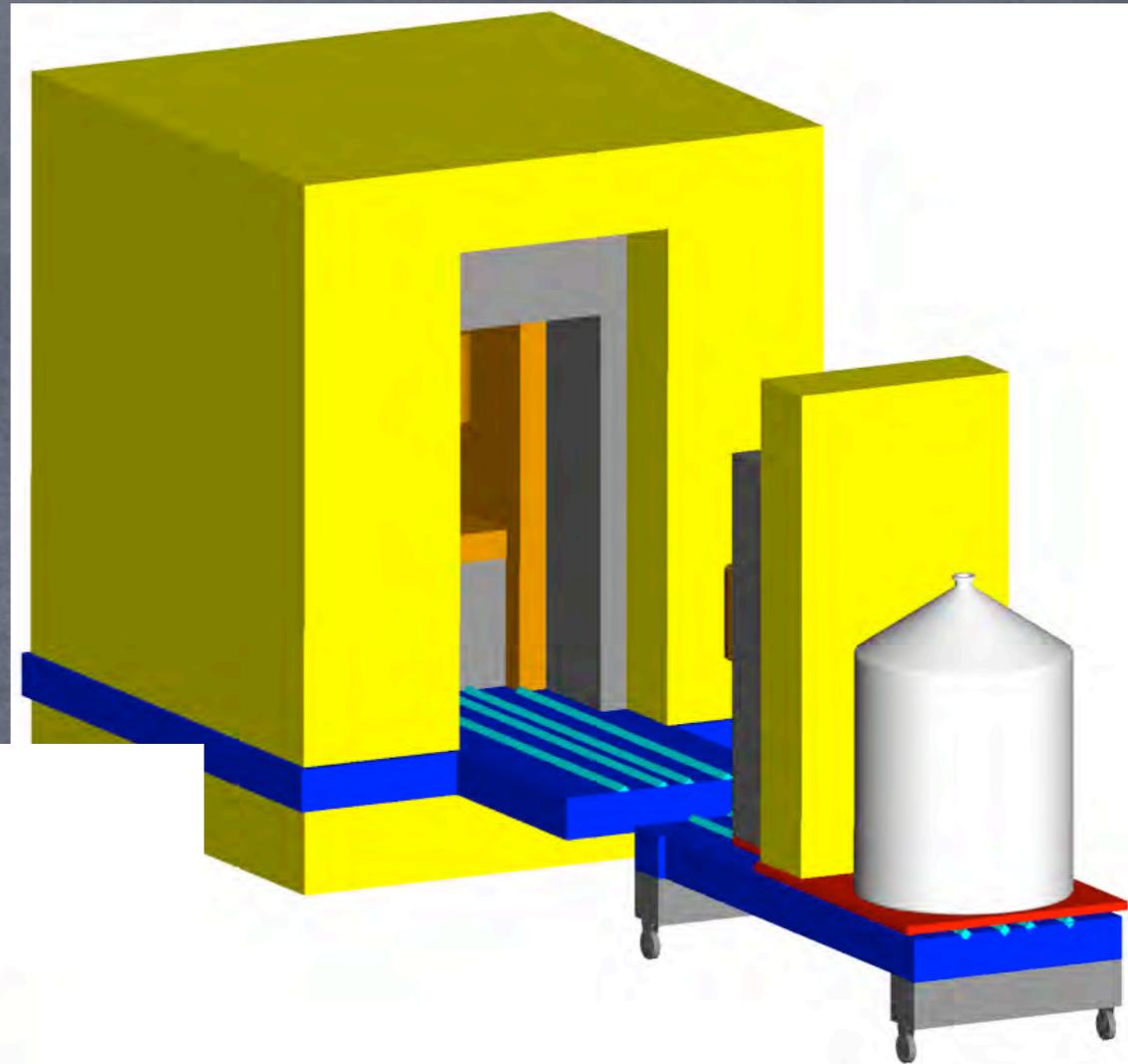
MAJORANA Shield Concept

- Deep underground: >4500 m.w.e
- Modular deployment for quick deployment and maintenance
- Graded passive shield with 4π active veto



MAJORANA Shield Concept

- Deep underground: >4500 m.w.e
- Modular deployment for quick deployment and maintenance
- Graded passive shield with 4π active veto

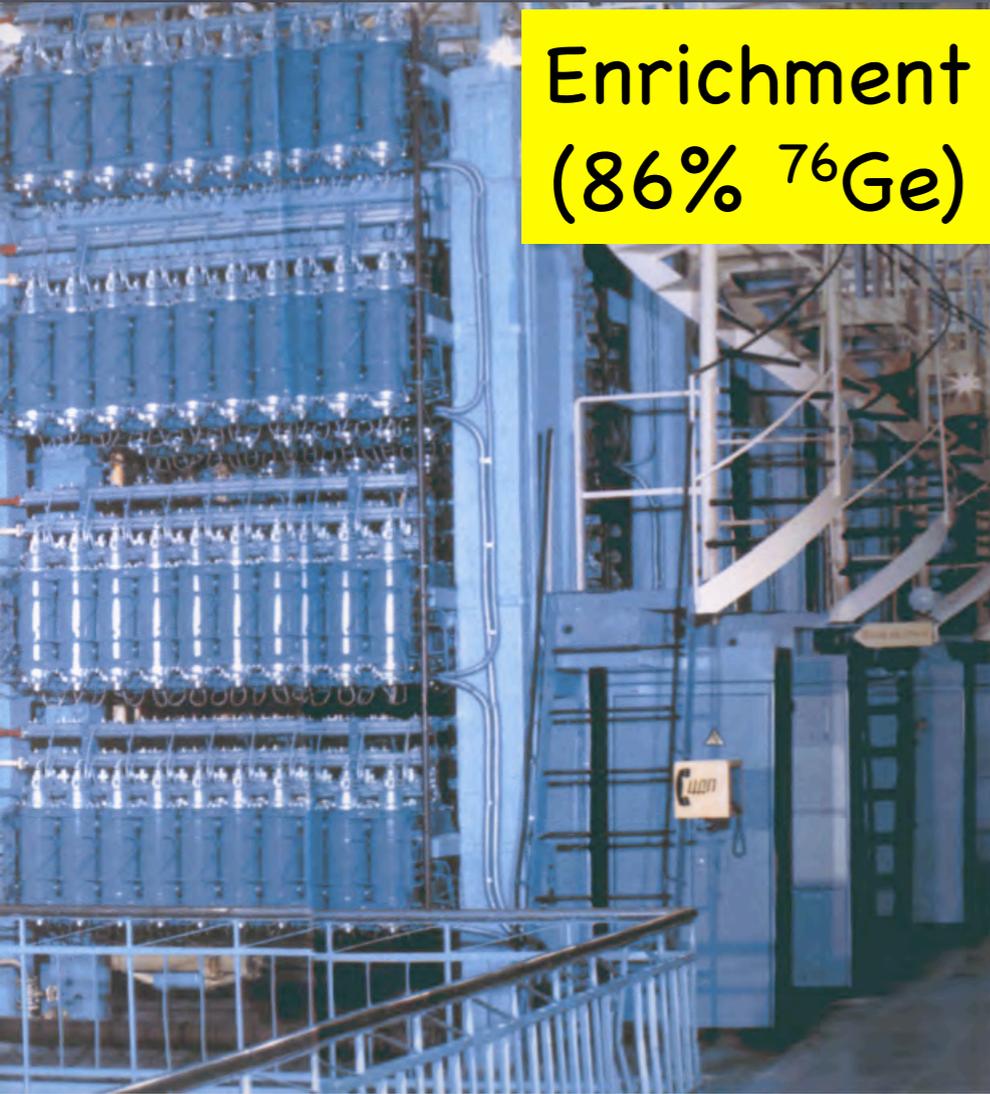


Crystal Production

From raw
material
to single
crystals

Crystal Production

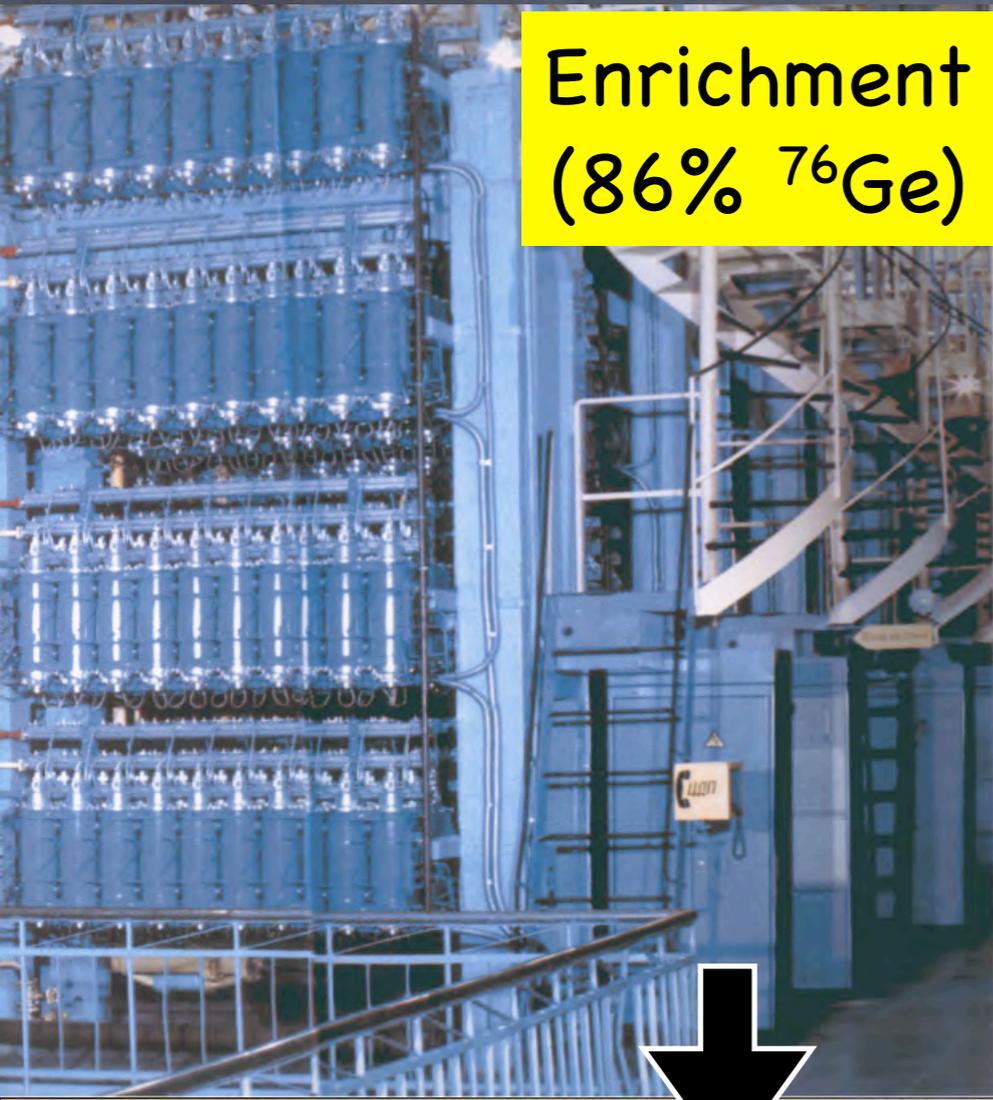
Enrichment
(86% ^{76}Ge)



From raw
material
to single
crystals

Crystal Production

Enrichment
(86% ^{76}Ge)



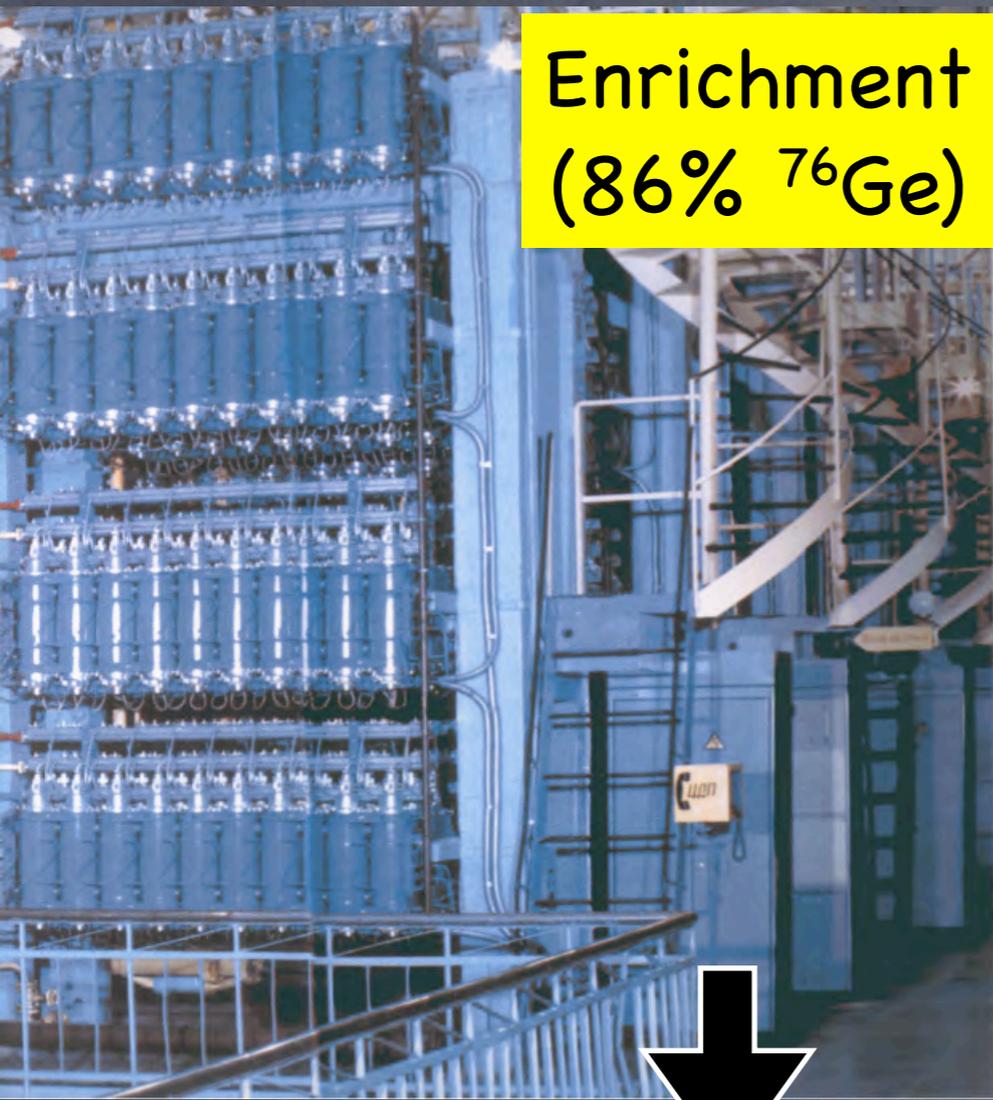
From raw
material
to single
crystals



Ge Bars



Crystal Production

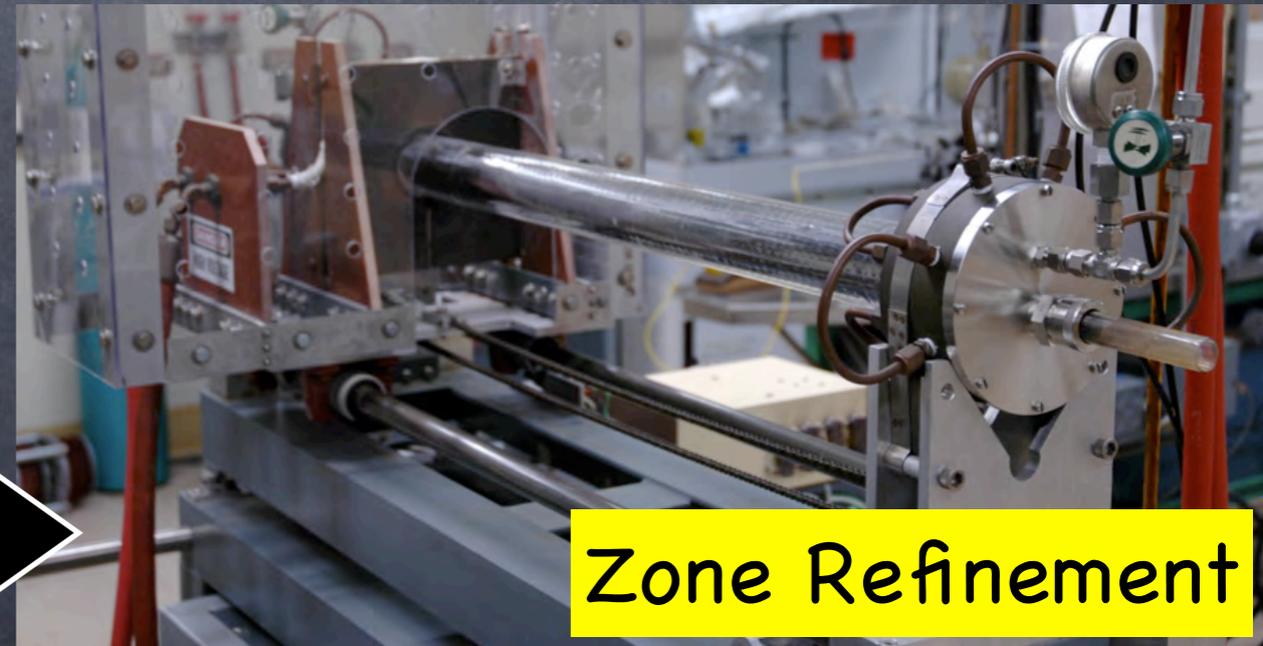


Enrichment
(86% ^{76}Ge)

From raw
material
to single
crystals



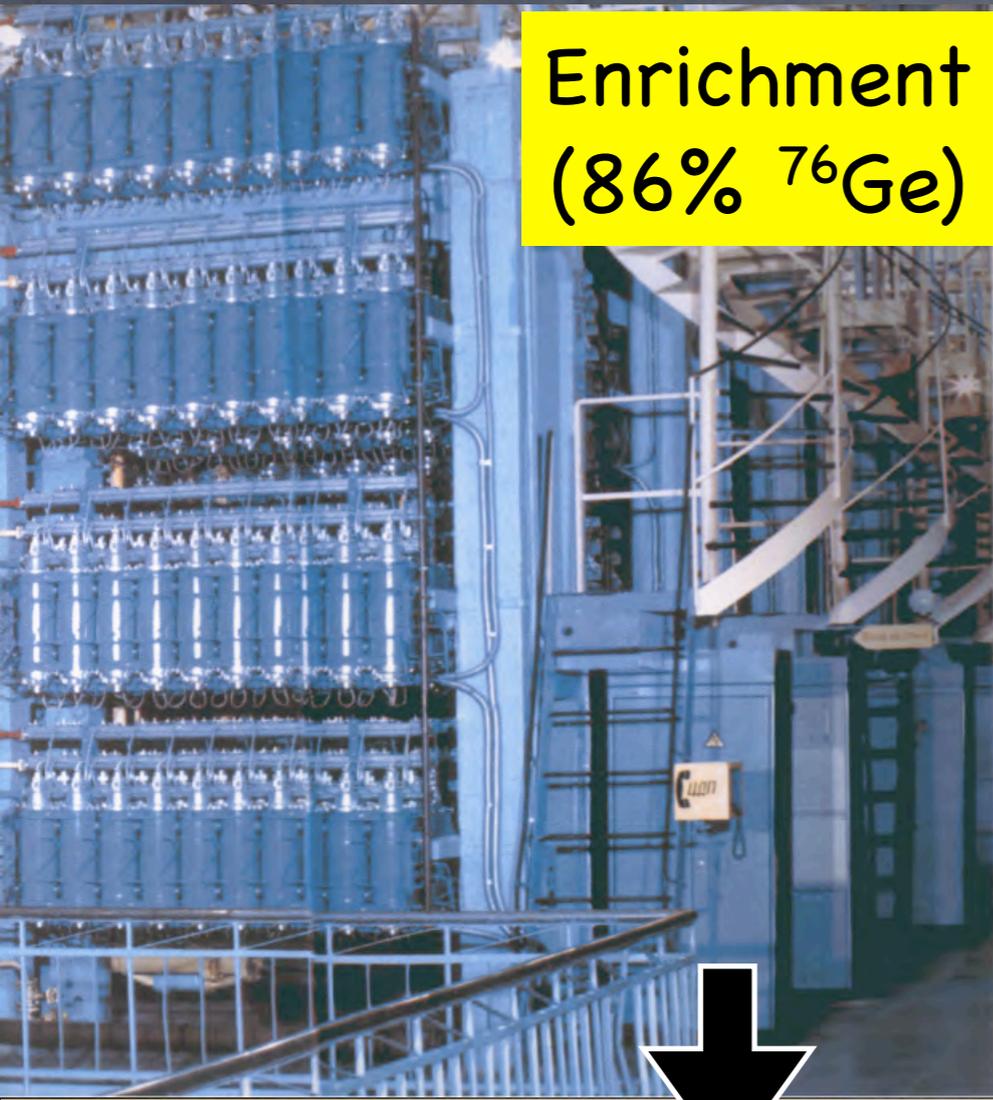
Ge Bars



Zone Refinement

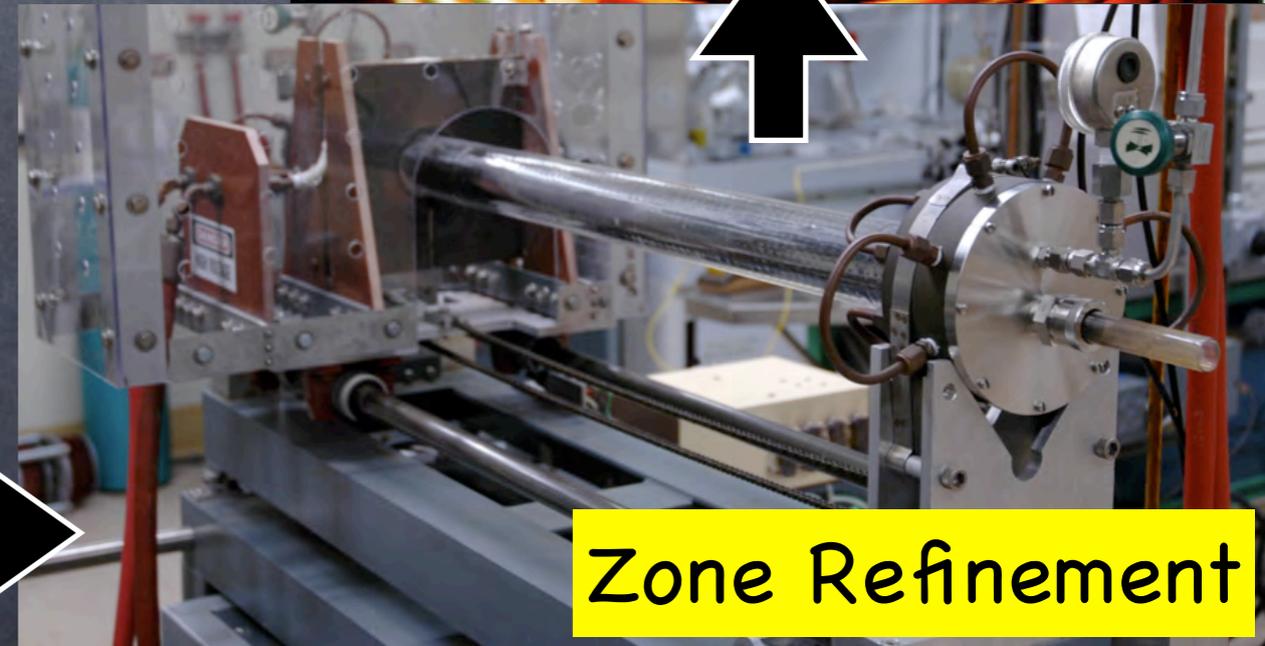
Crystal Production

Enrichment
(86% ^{76}Ge)



From raw
material
to single
crystals

Ge Crystals



Electroformed Copper

Electroformed Copper

- Copper is nice because it has no relatively long-lived radioisotopes (worst background is ^{60}Co from (n,α) reactions on ^{63}Cu)

Electroformed Copper

- Copper is nice because it has no relatively long-lived radioisotopes (worst background is ^{60}Co from (n,α) reactions on ^{63}Cu)
- AND YOU CAN MAKE STUFF OUT OF IT!!!

Electroformed Copper

- Copper is nice because it has no relatively long-lived radioisotopes (worst background is ^{60}Co from (n,α) reactions on ^{63}Cu)
- AND YOU CAN MAKE STUFF OUT OF IT!!!
- Made by dissolving Cu in sulfuric acid and applying a small potential across the bath, causing Cu metal to plate out onto a cathode

Electroformed Copper

- Copper is nice because it has no relatively long-lived radioisotopes (worst background is ^{60}Co from (n,α) reactions on ^{63}Cu)
- AND YOU CAN MAKE STUFF OUT OF IT!!!
- Made by dissolving Cu in sulfuric acid and applying a small potential across the bath, causing Cu metal to plate out onto a cathode
- Parts grown this way are kept clean by:

Electroformed Copper

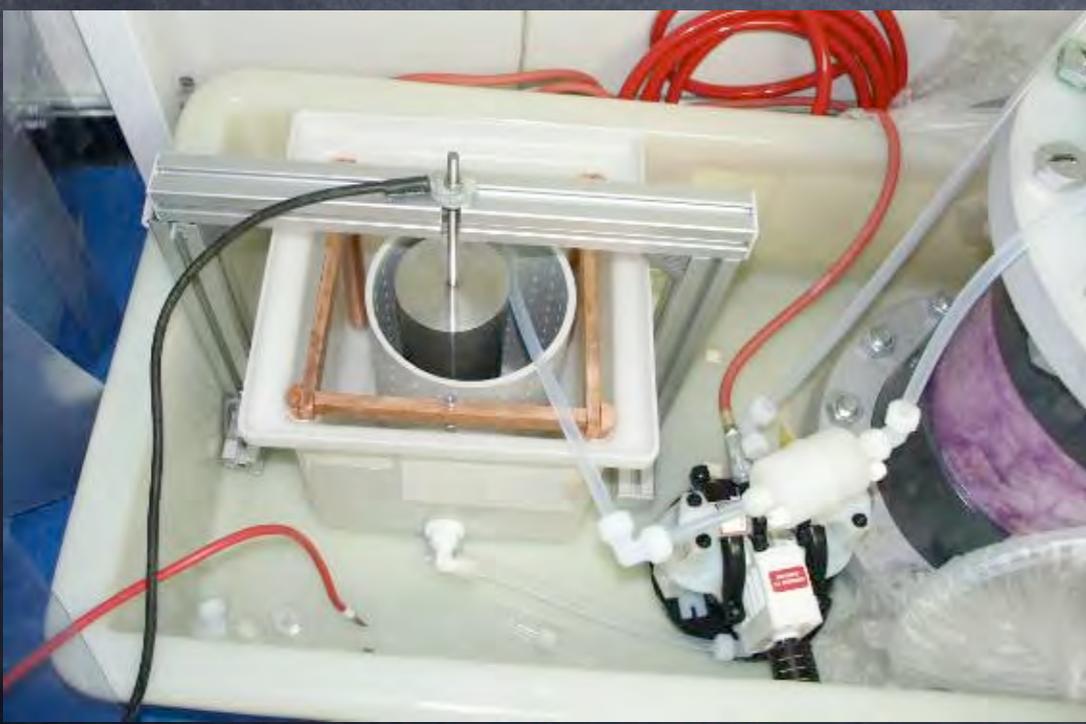
- Copper is nice because it has no relatively long-lived radioisotopes (worst background is ^{60}Co from (n,α) reactions on ^{63}Cu)
- AND YOU CAN MAKE STUFF OUT OF IT!!!
- Made by dissolving Cu in sulfuric acid and applying a small potential across the bath, causing Cu metal to plate out onto a cathode
- Parts grown this way are kept clean by:
 - carefully controlling the plating potential

Electroformed Copper

- Copper is nice because it has no relatively long-lived radioisotopes (worst background is ^{60}Co from (n,α) reactions on ^{63}Cu)
- AND YOU CAN MAKE STUFF OUT OF IT!!!
- Made by dissolving Cu in sulfuric acid and applying a small potential across the bath, causing Cu metal to plate out onto a cathode
- Parts grown this way are kept clean by:
 - carefully controlling the plating potential
 - continuously filtering the bath

Electroformed Copper

- Copper is nice because it has no relatively long-lived radioisotopes (worst background is ^{60}Co from (n,α) reactions on ^{63}Cu)
- AND YOU CAN MAKE STUFF OUT OF IT!!!
- Made by dissolving Cu in sulfuric acid and applying a small potential across the bath, causing Cu metal to plate out onto a cathode
- Parts grown this way are kept clean by:
 - carefully controlling the plating potential
 - continuously filtering the bath





MAJORANA Backgrounds

MAJORANA Backgrounds

- Backgrounds will make or break this experiment

MAJORANA Backgrounds

- Backgrounds will make or break this experiment
- Goal: 1 event/ton-year in 4 keV ROI

MAJORANA Backgrounds

- Backgrounds will make or break this experiment
- Goal: 1 event/ton-year in 4 keV ROI
- Mostly have to worry about:
 - Compton scattered γ , surface α

MAJORANA Backgrounds

- Backgrounds will make or break this experiment
- Goal: 1 event/ton-year in 4 keV ROI
- Mostly have to worry about:
 - Compton scattered γ , surface α
 - Natural isotopic chains: ^{232}Th , $^{235,238}\text{U}$, Rn

MAJORANA Backgrounds

- Backgrounds will make or break this experiment
- Goal: 1 event/ton-year in 4 keV ROI
- Mostly have to worry about:
 - Compton scattered γ , surface α
 - Natural isotopic chains: ^{232}Th , $^{235,238}\text{U}$, Rn
 - Cosmic Rays:
 - Activation gives ^{68}Ge and ^{60}Co

MAJORANA Backgrounds

- Backgrounds will make or break this experiment
- Goal: 1 event/ton-year in 4 keV ROI
- Mostly have to worry about:
 - Compton scattered γ , surface α
 - Natural isotopic chains: ^{232}Th , $^{235,238}\text{U}$, Rn
 - Cosmic Rays:
 - Activation gives ^{68}Ge and ^{60}Co
 - Hard neutrons from rock and shielding

MAJORANA Backgrounds

- Backgrounds will make or break this experiment
- Goal: 1 event/ton-year in 4 keV ROI
- Mostly have to worry about:
 - Compton scattered γ , surface α
 - Natural isotopic chains: ^{232}Th , $^{235,238}\text{U}$, Rn
 - Cosmic Rays:
 - Activation gives ^{68}Ge and ^{60}Co
 - Hard neutrons from rock and shielding
 - $2\nu\beta\beta$ events

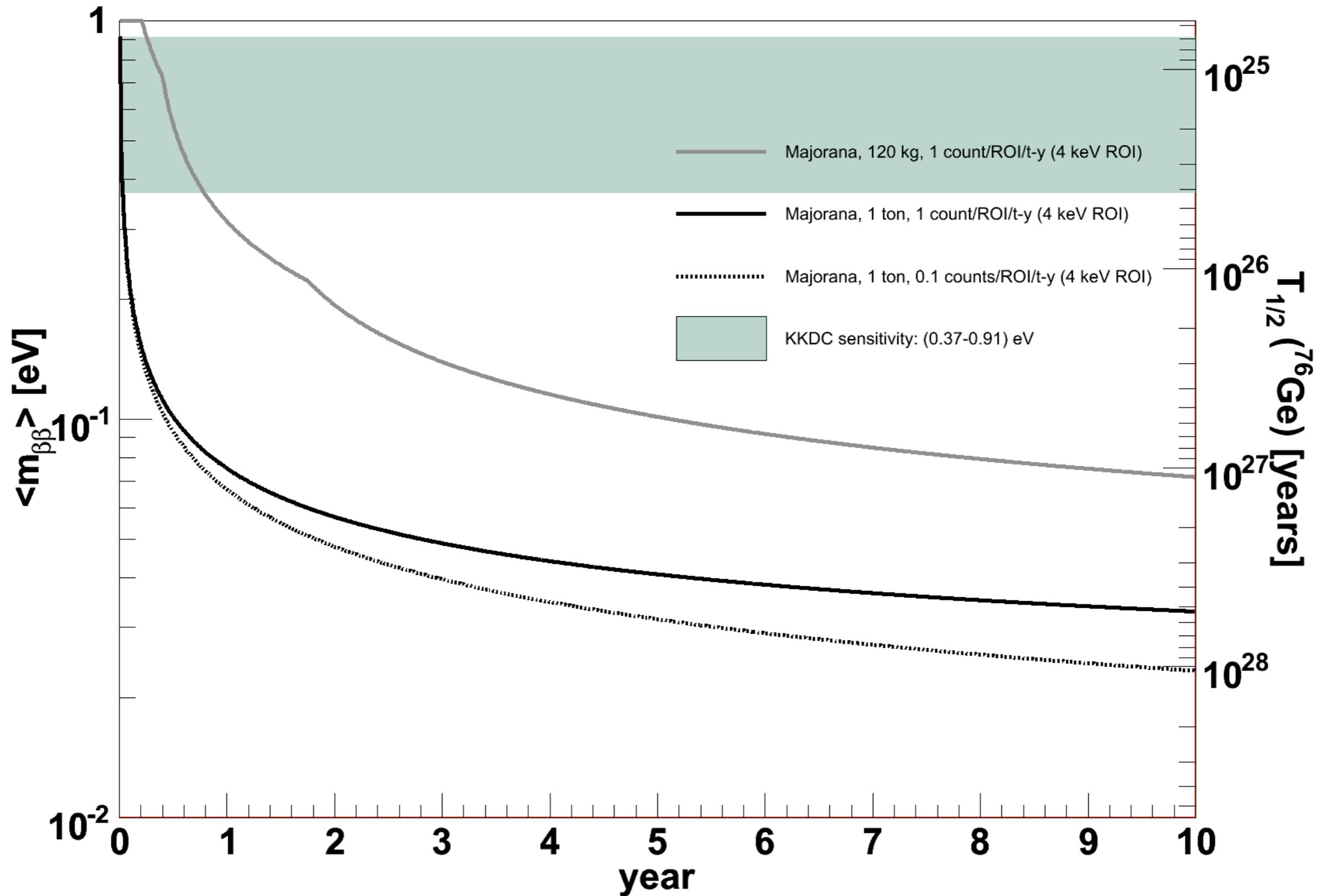
MAJORANA Backgrounds

- Backgrounds will make or break this experiment
- Goal: 1 event/ton-year in 4 keV ROI
- Mostly have to worry about:
 - Compton scattered γ , surface α
 - Natural isotopic chains: ^{232}Th , $^{235,238}\text{U}$, Rn
 - Cosmic Rays:
 - Activation gives ^{68}Ge and ^{60}Co
 - Hard neutrons from rock and shielding
 - $2\nu\beta\beta$ events
- Require 100x reduction over previous experiments

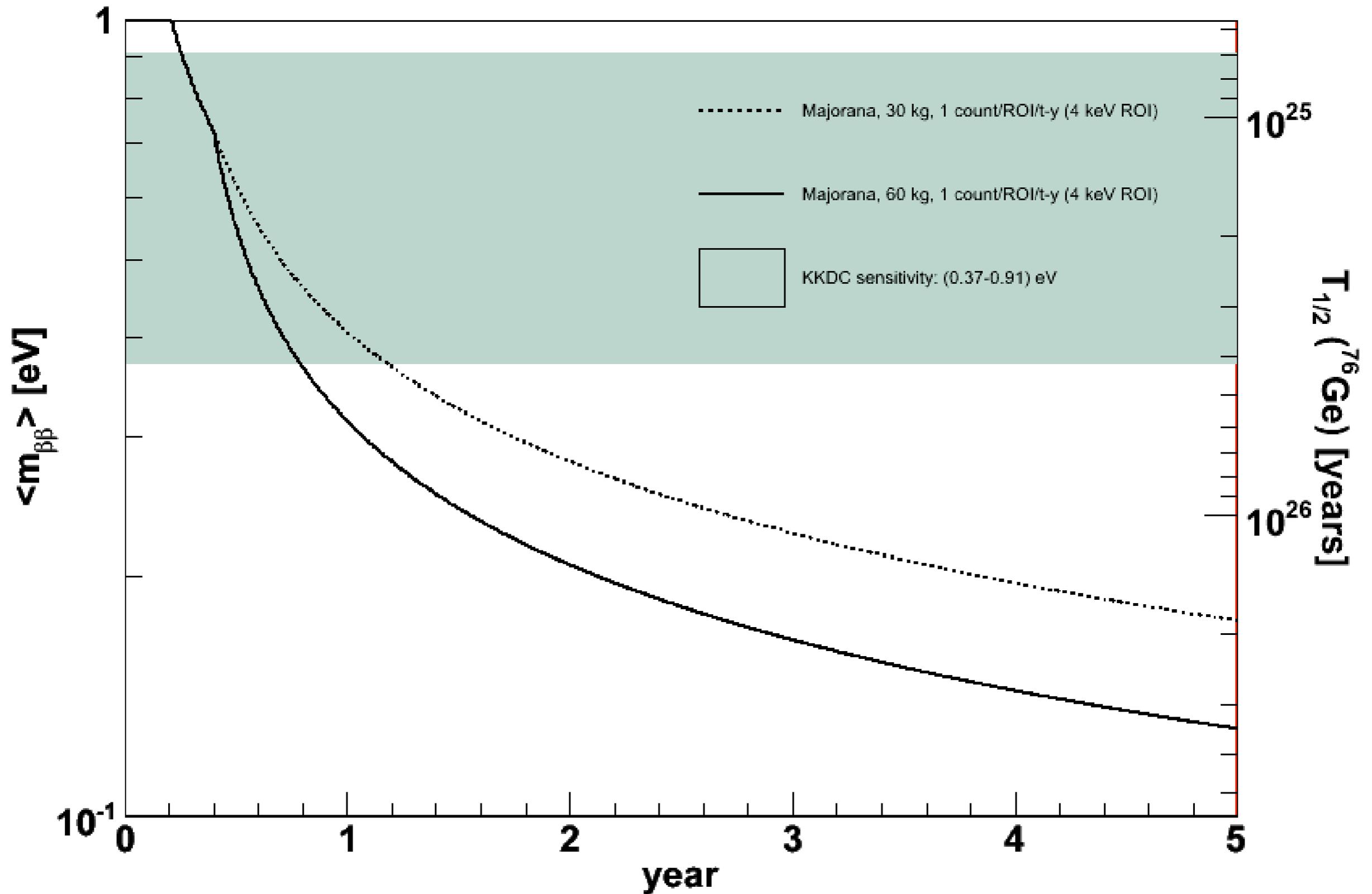
MAJORANA Backgrounds

- Backgrounds will make or break this experiment
- Goal: 1 event/ton-year in 4 keV ROI
- Mostly have to worry about:
 - Compton scattered γ , surface α
 - Natural isotopic chains: ^{232}Th , $^{235,238}\text{U}$, Rn
 - Cosmic Rays:
 - Activation gives ^{68}Ge and ^{60}Co
 - Hard neutrons from rock and shielding
 - $2\nu\beta\beta$ events
- Require 100x reduction over previous experiments
- Monte Carlo estimates of acceptable levels

Backgrounds: tonne-scale sensitivity



Backgrounds: Prototype Sensitivity



Detector Segmentation

Detector Segmentation

- Multiple conductive contacts on each crystal
- Discriminates against γ events
- Adds electronics and small parts

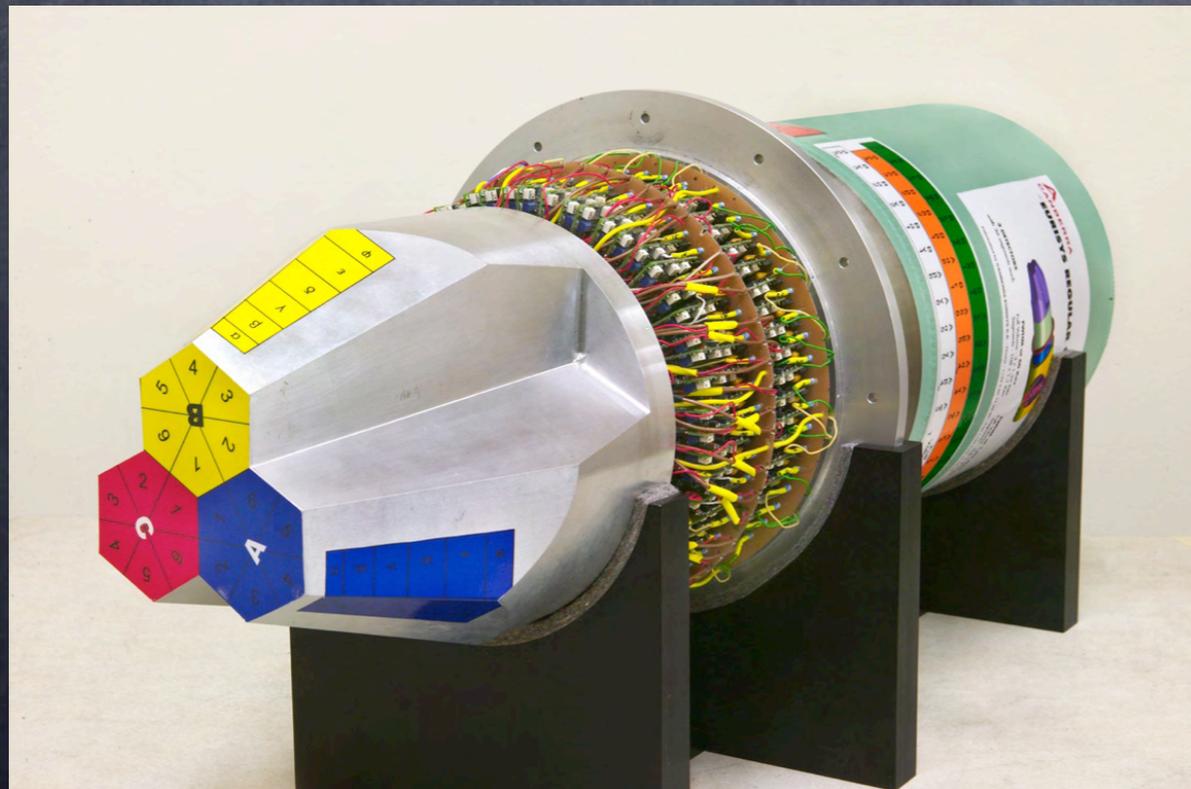
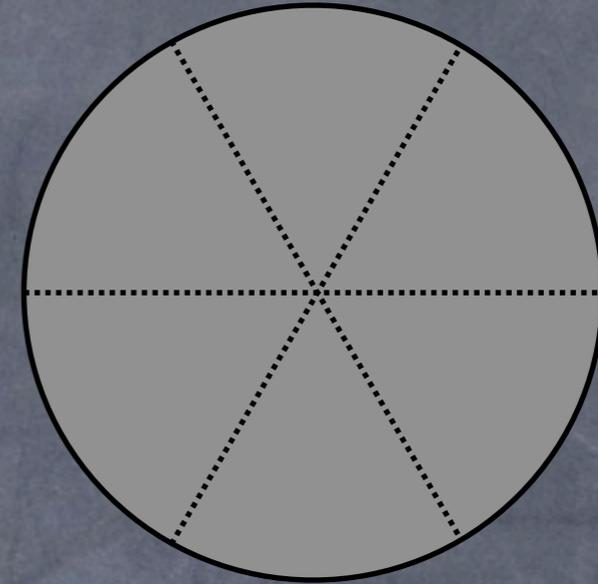
Detector Segmentation

- Multiple conductive contacts on each crystal
- Discriminates against γ events
- Adds electronics and small parts



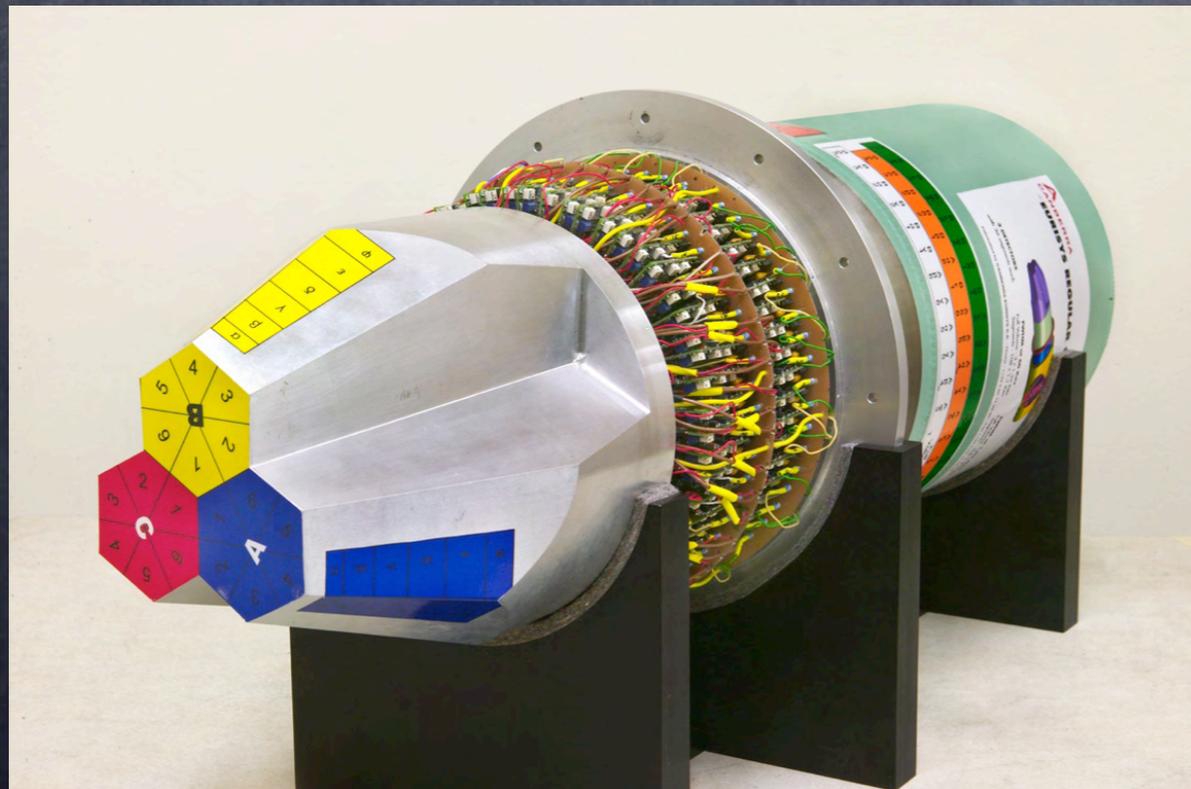
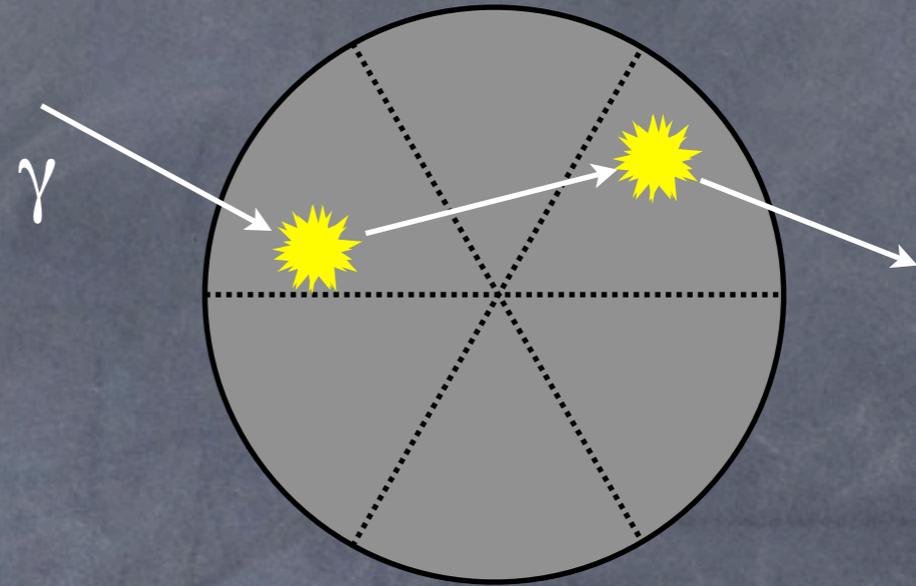
Detector Segmentation

- Multiple conductive contacts on each crystal
- Discriminates against γ events
- Adds electronics and small parts



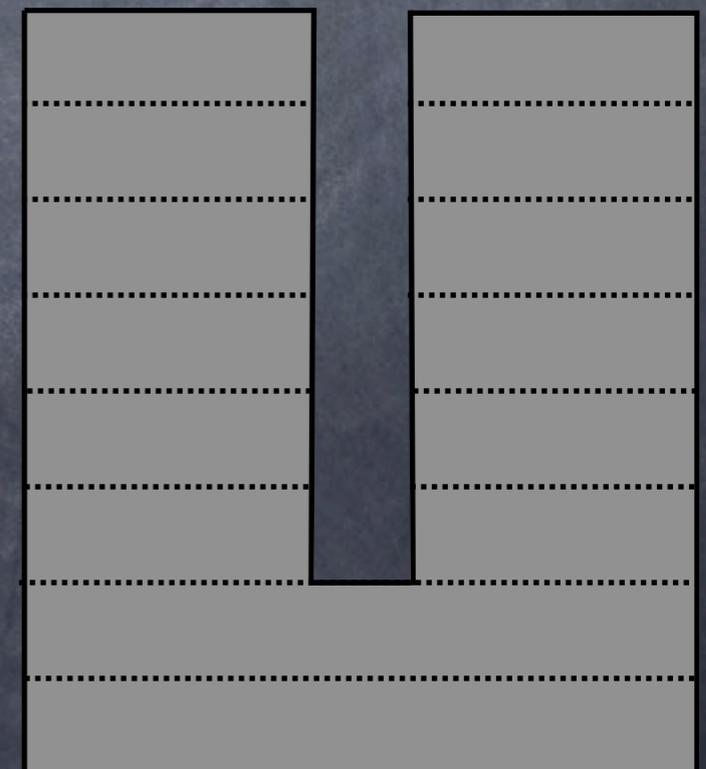
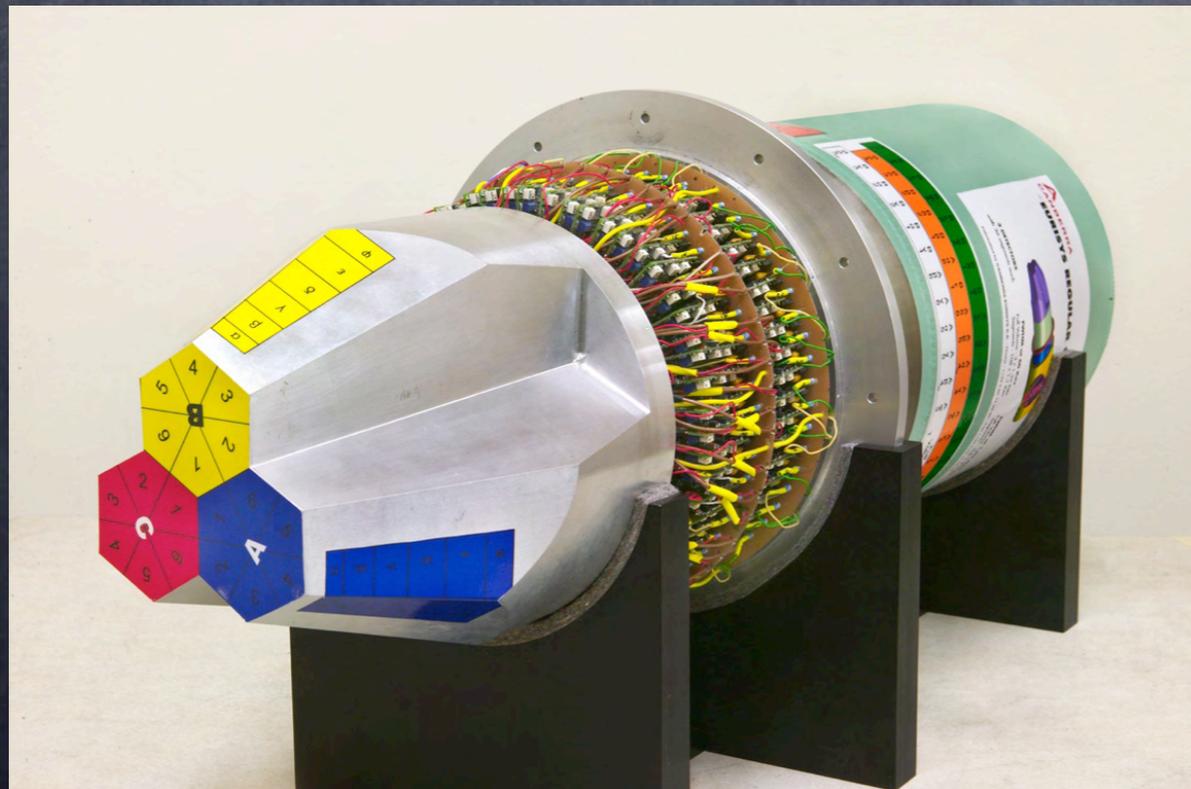
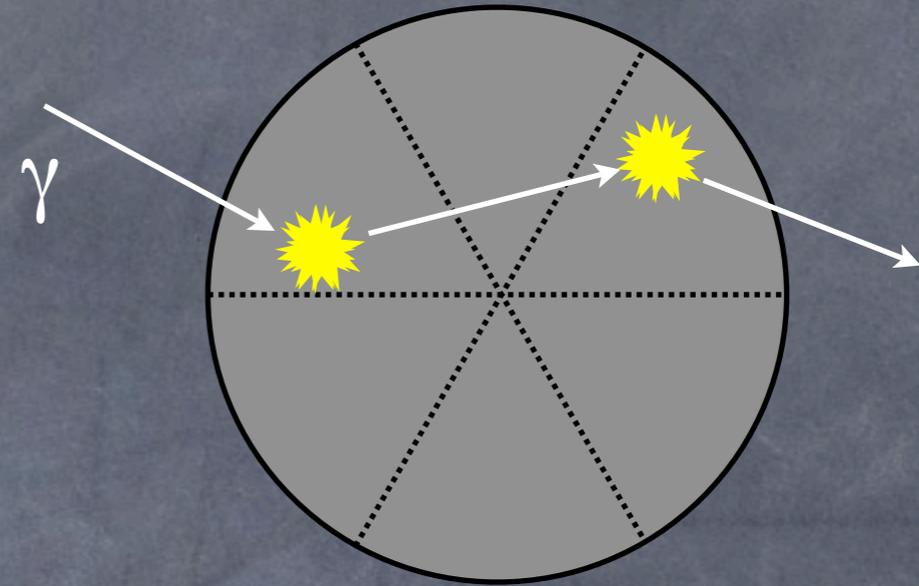
Detector Segmentation

- Multiple conductive contacts on each crystal
- Discriminates against γ events
- Adds electronics and small parts



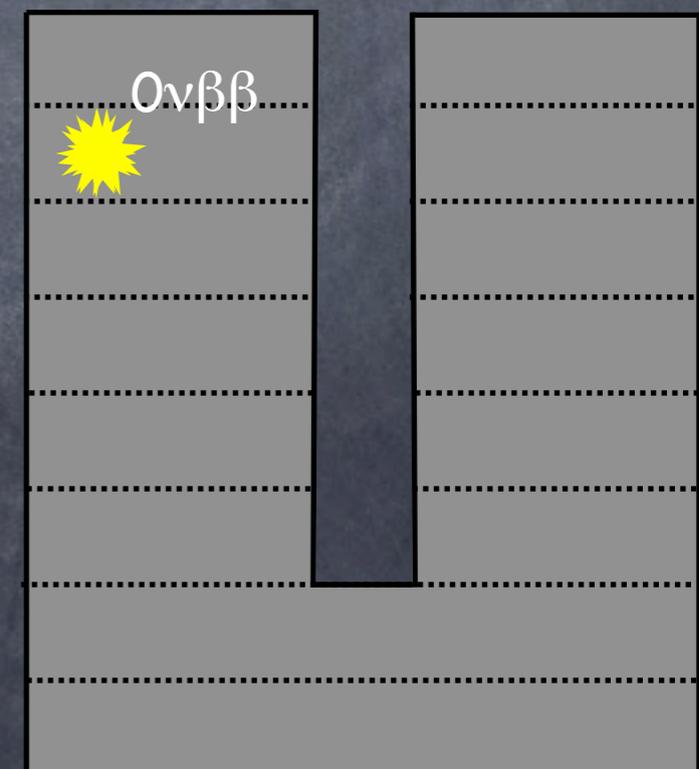
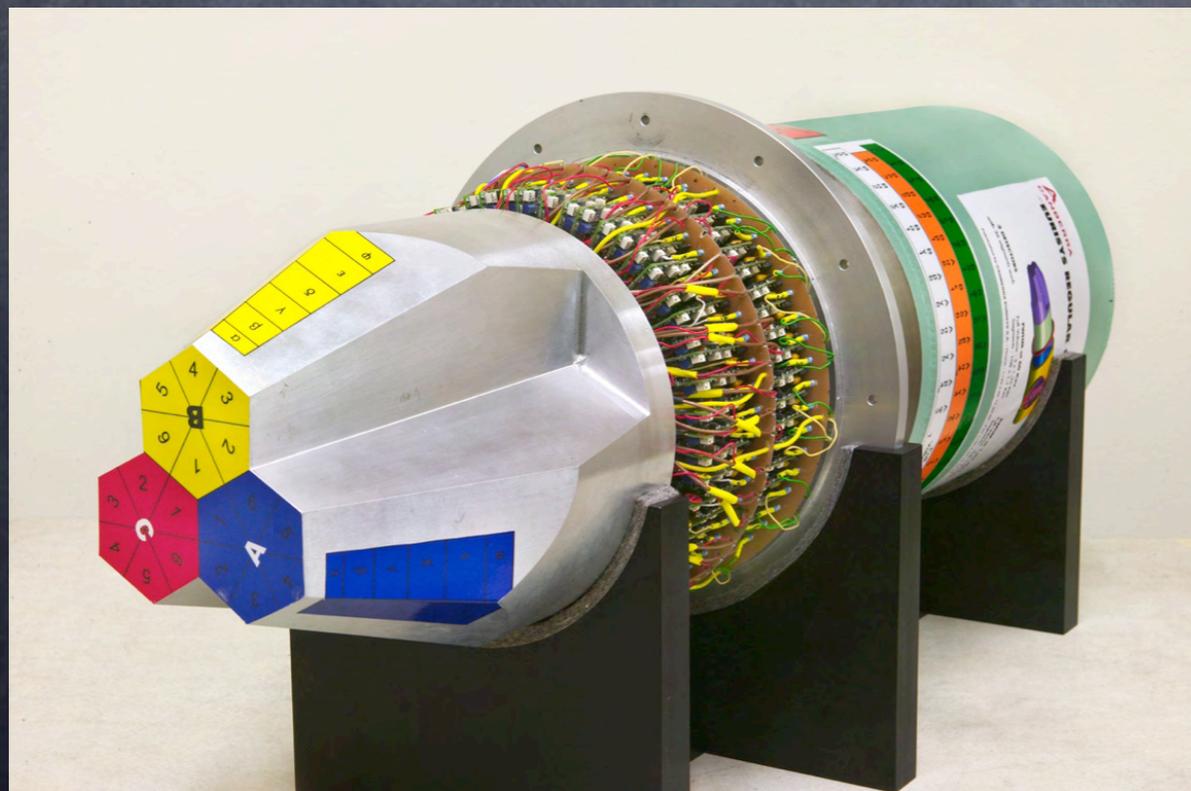
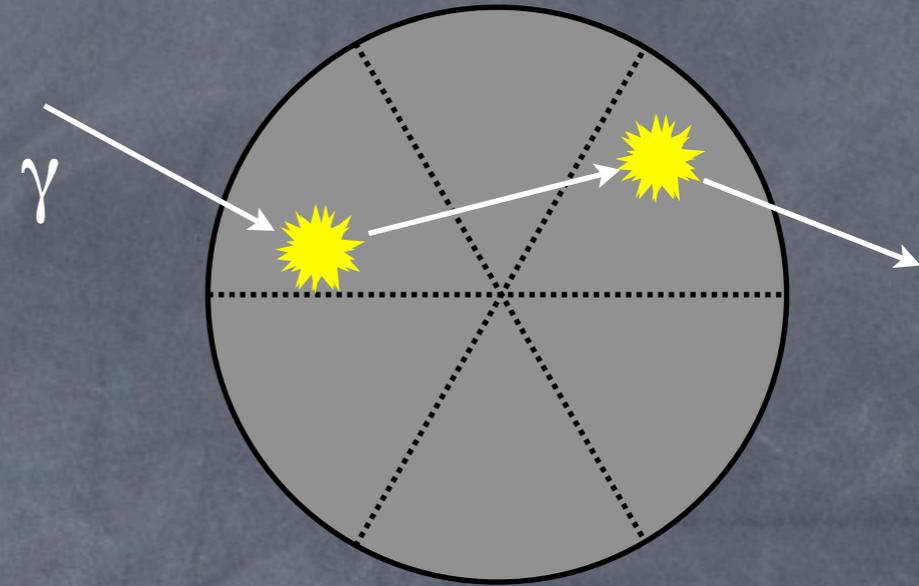
Detector Segmentation

- Multiple conductive contacts on each crystal
- Discriminates against γ events
- Adds electronics and small parts



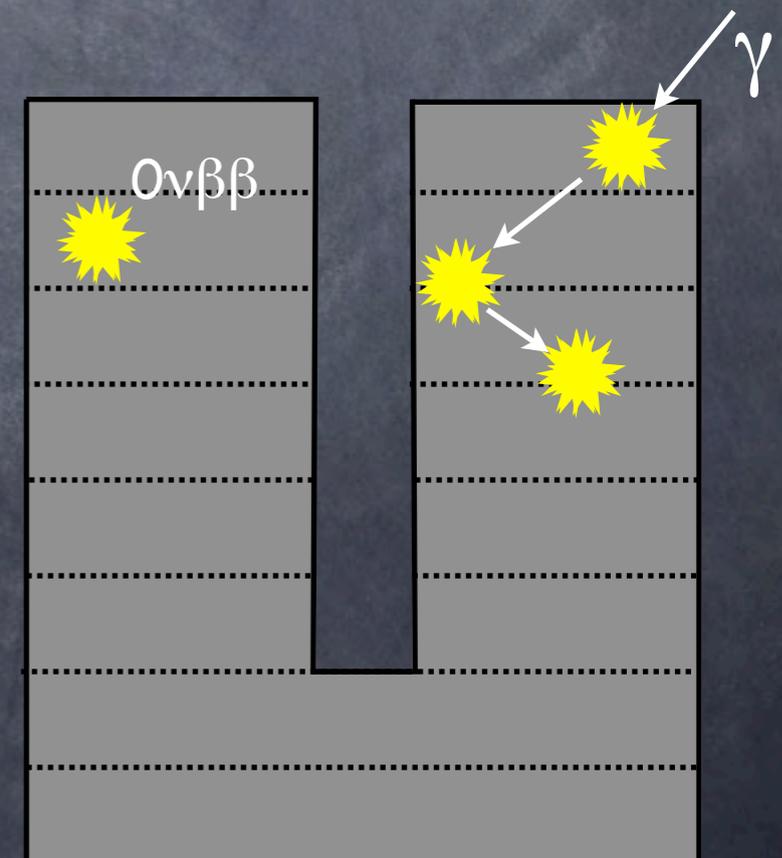
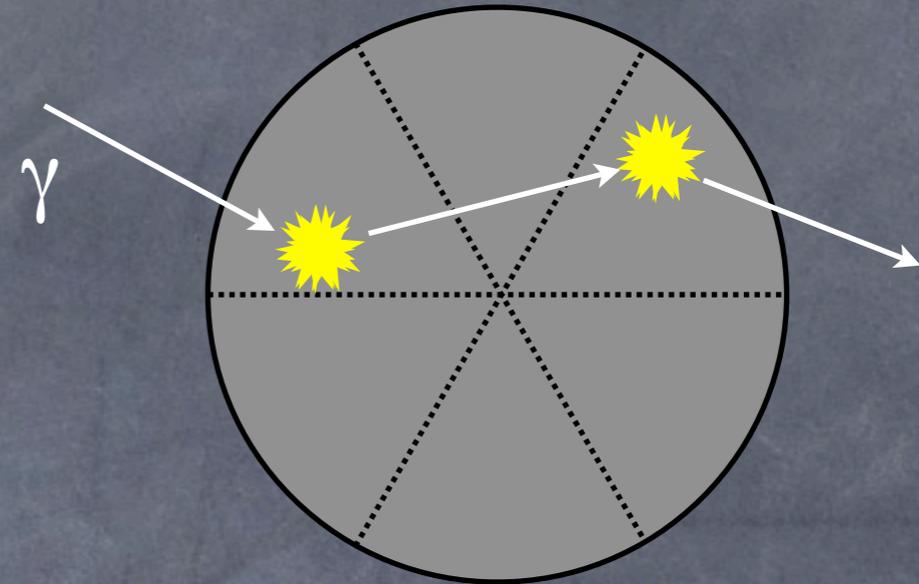
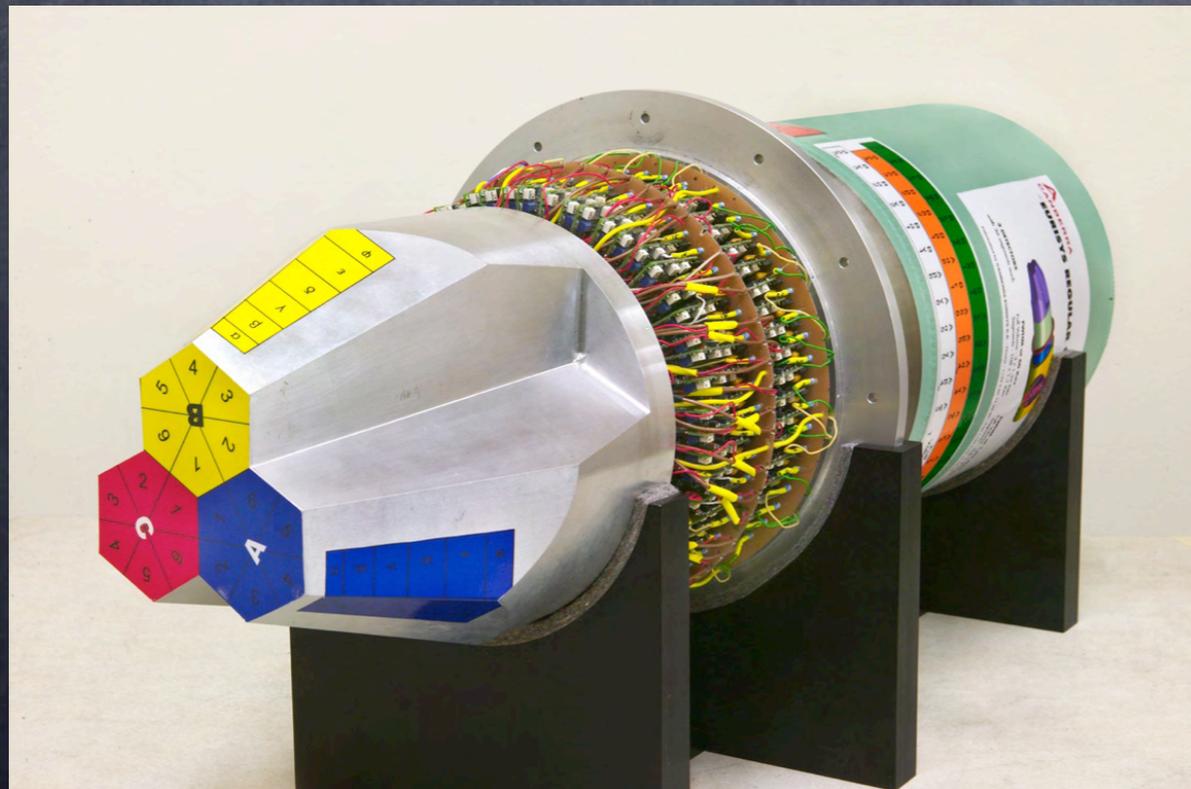
Detector Segmentation

- Multiple conductive contacts on each crystal
- Discriminates against γ events
- Adds electronics and small parts



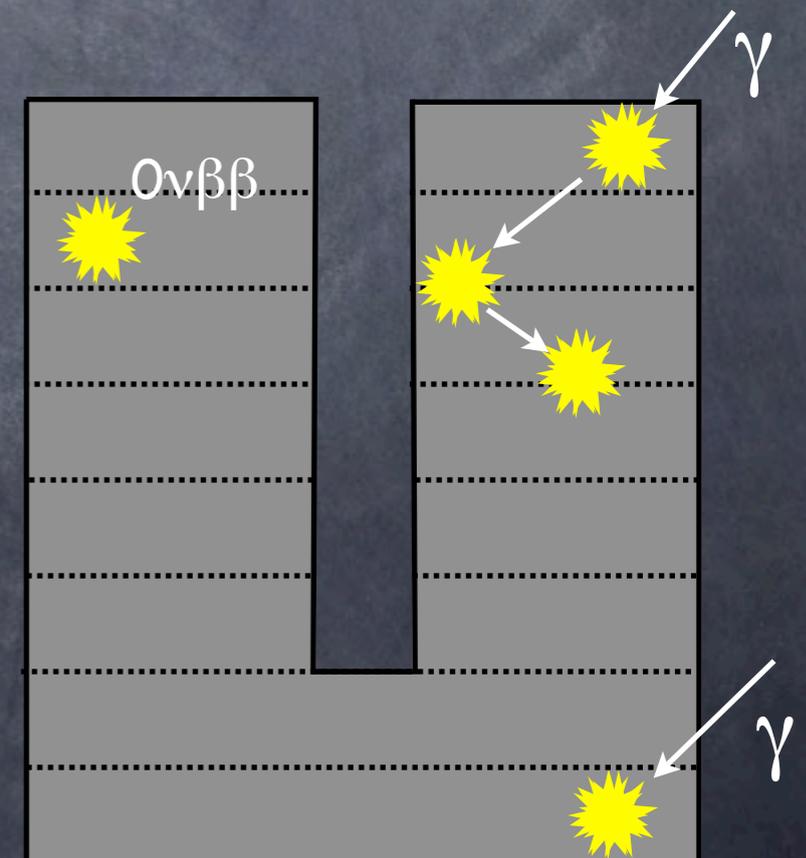
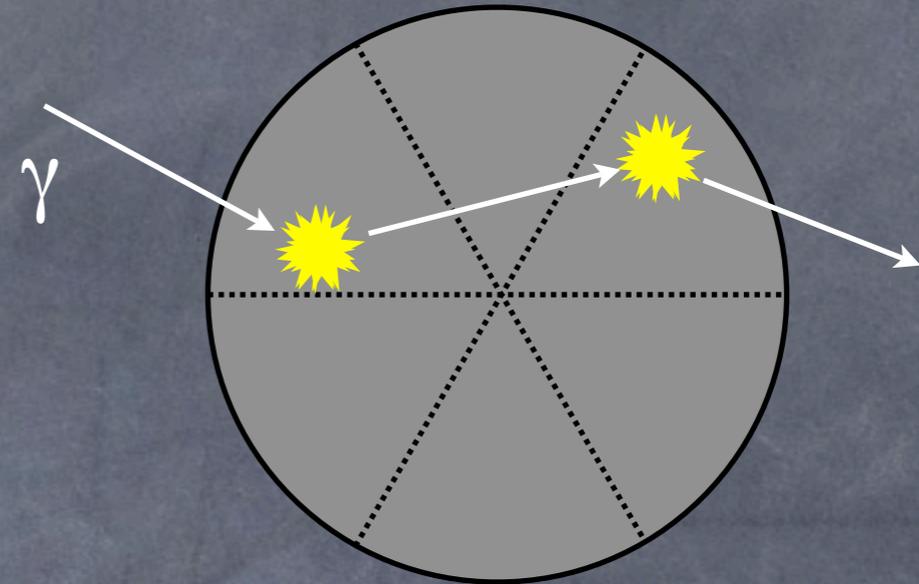
Detector Segmentation

- Multiple conductive contacts on each crystal
- Discriminates against γ events
- Adds electronics and small parts



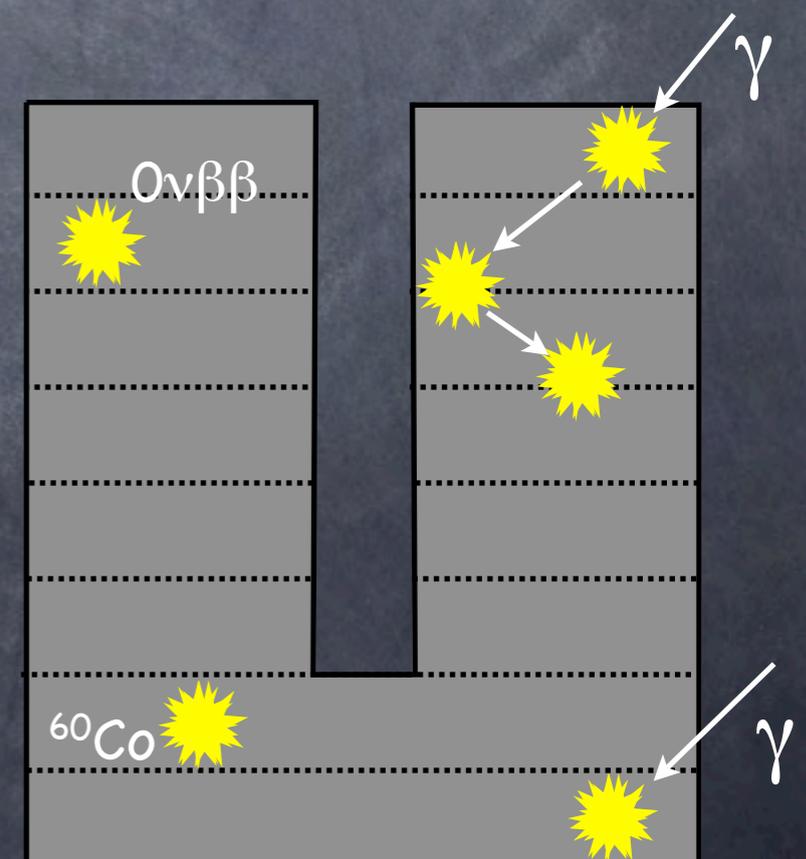
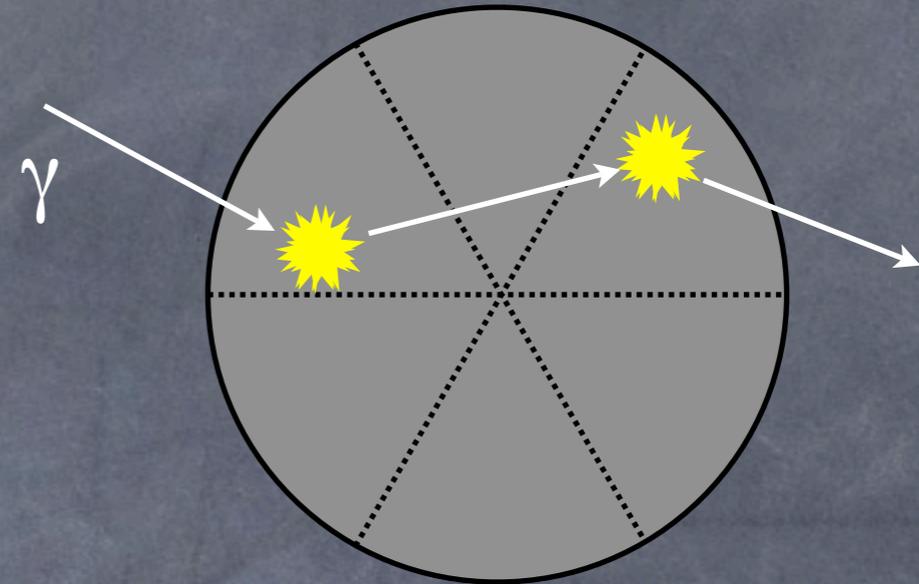
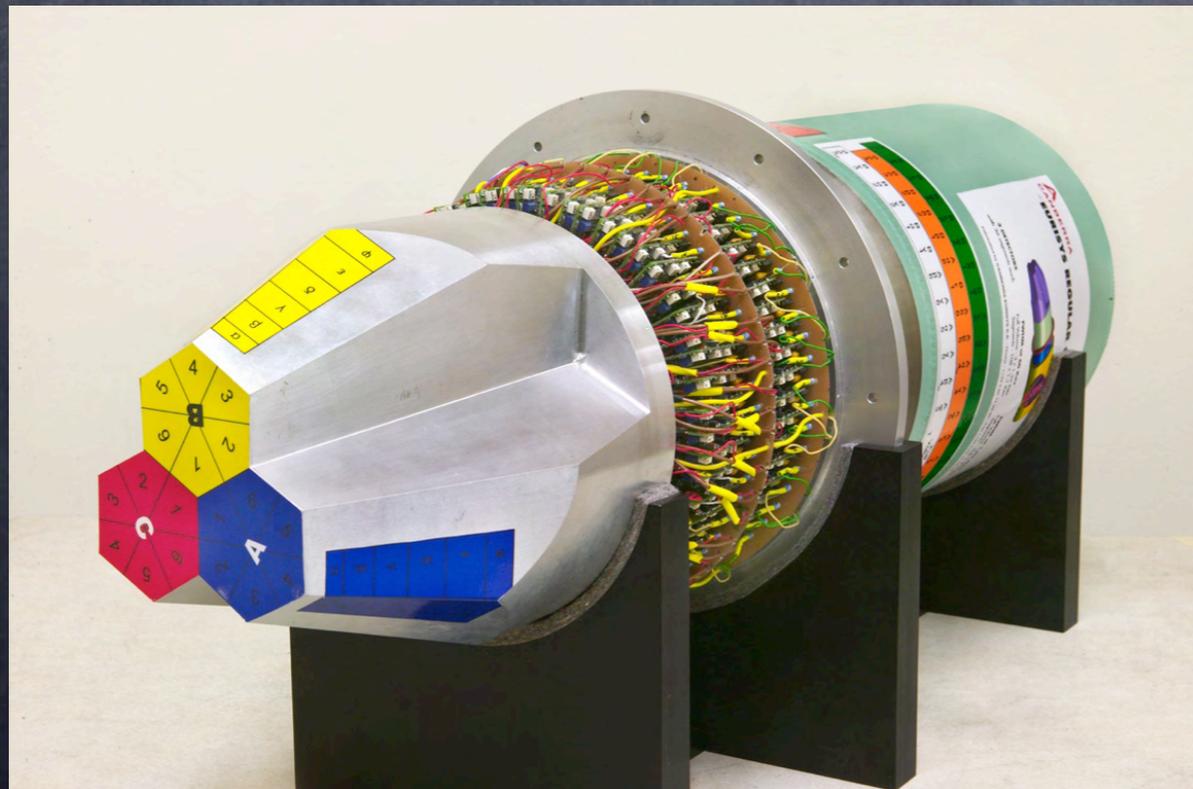
Detector Segmentation

- Multiple conductive contacts on each crystal
- Discriminates against γ events
- Adds electronics and small parts



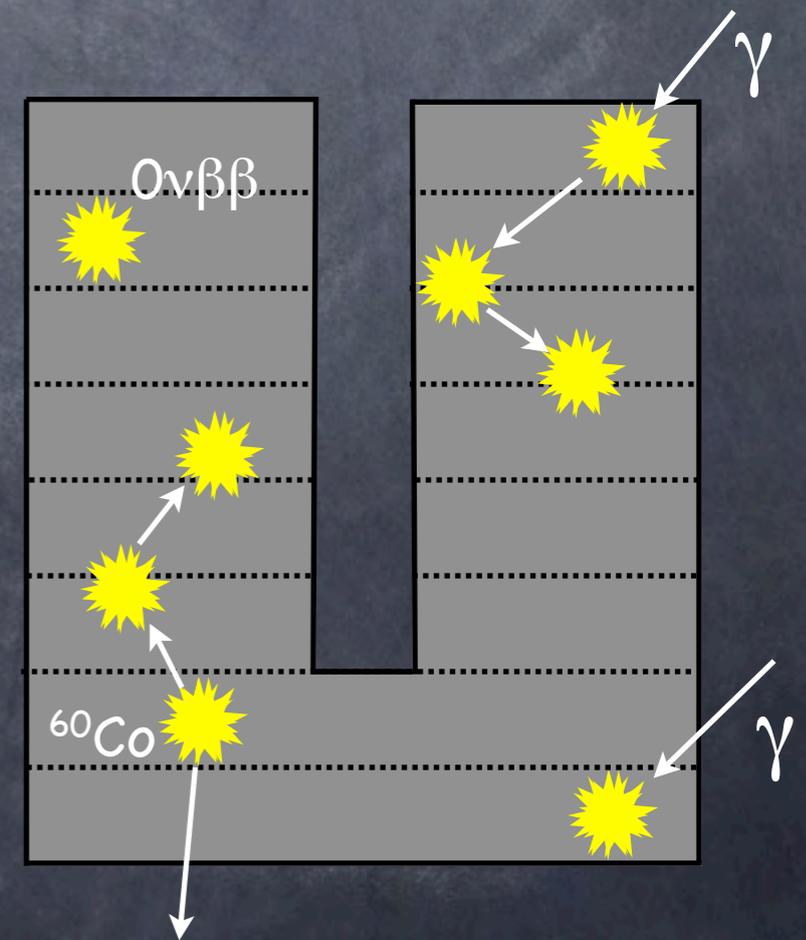
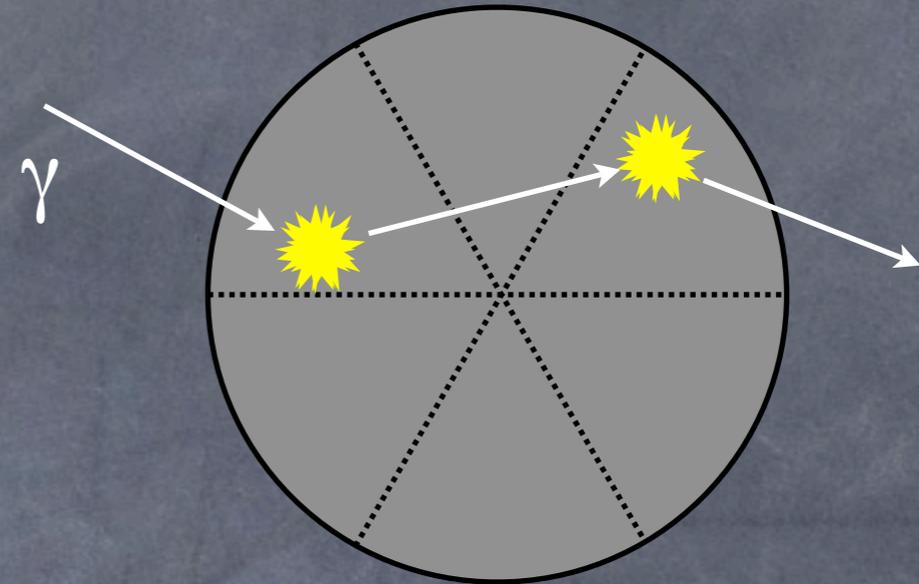
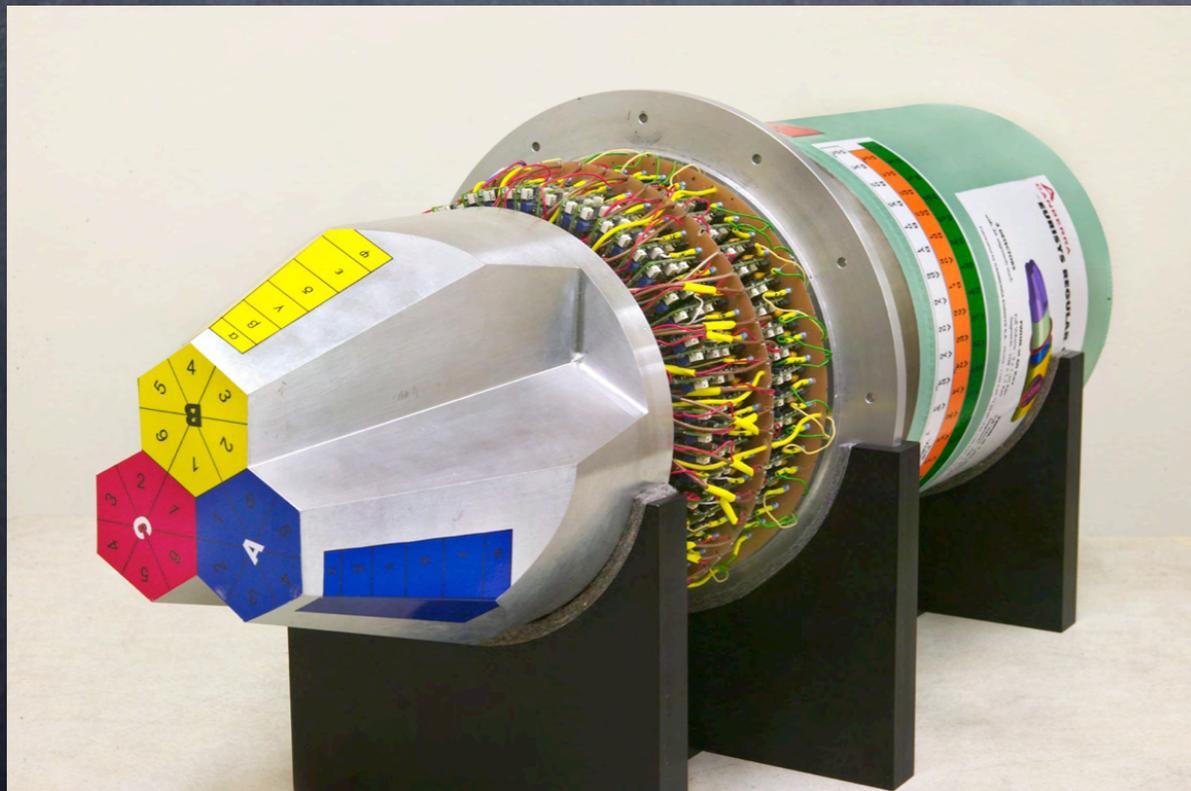
Detector Segmentation

- Multiple conductive contacts on each crystal
- Discriminates against γ events
- Adds electronics and small parts



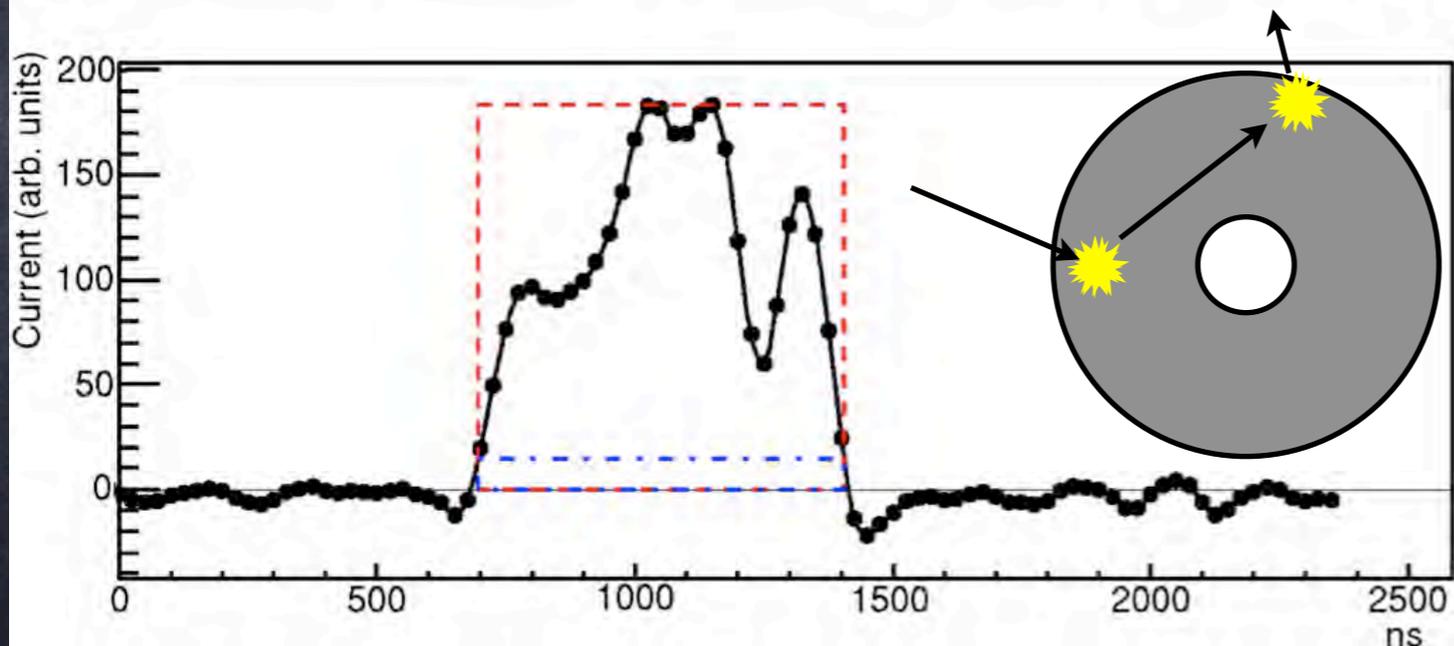
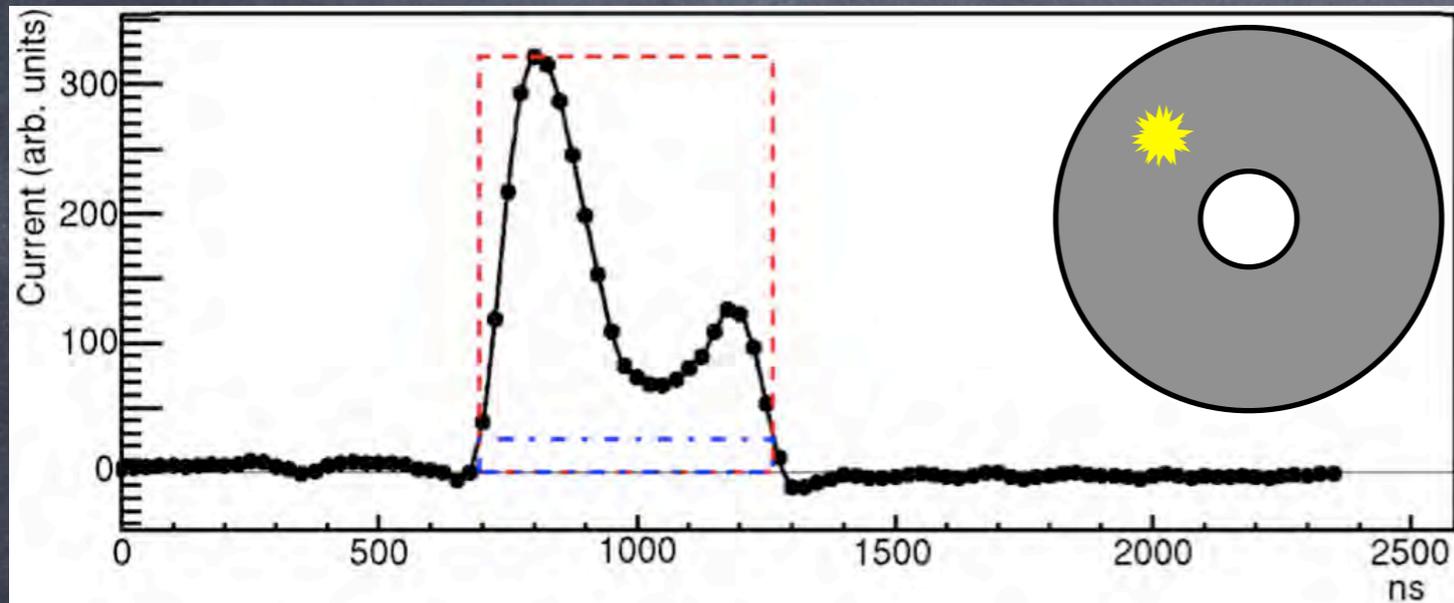
Detector Segmentation

- Multiple conductive contacts on each crystal
- Discriminates against γ events
- Adds electronics and small parts



Pulse Shape Analysis (PSA)

Helps separate radially extended events



- Excellent for rejecting internal ^{68}Ge and ^{60}Co
- Works well with segmentation and allows sophisticated techniques

Other Cuts

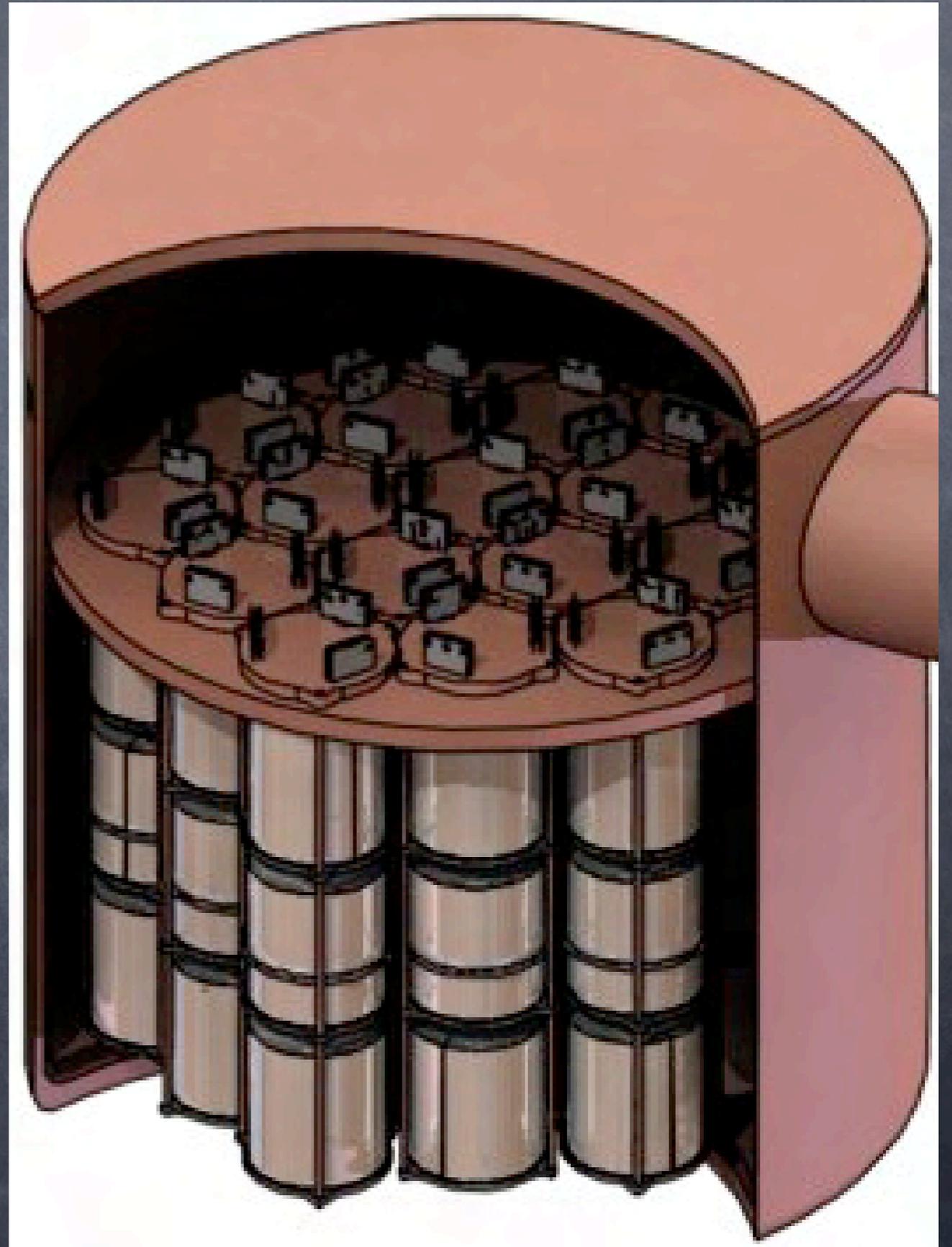
Also plan to use:

- Detector to detector anti-coincidence
- Time coincidence
- Active veto coincidence

Other Cuts

Also plan to use:

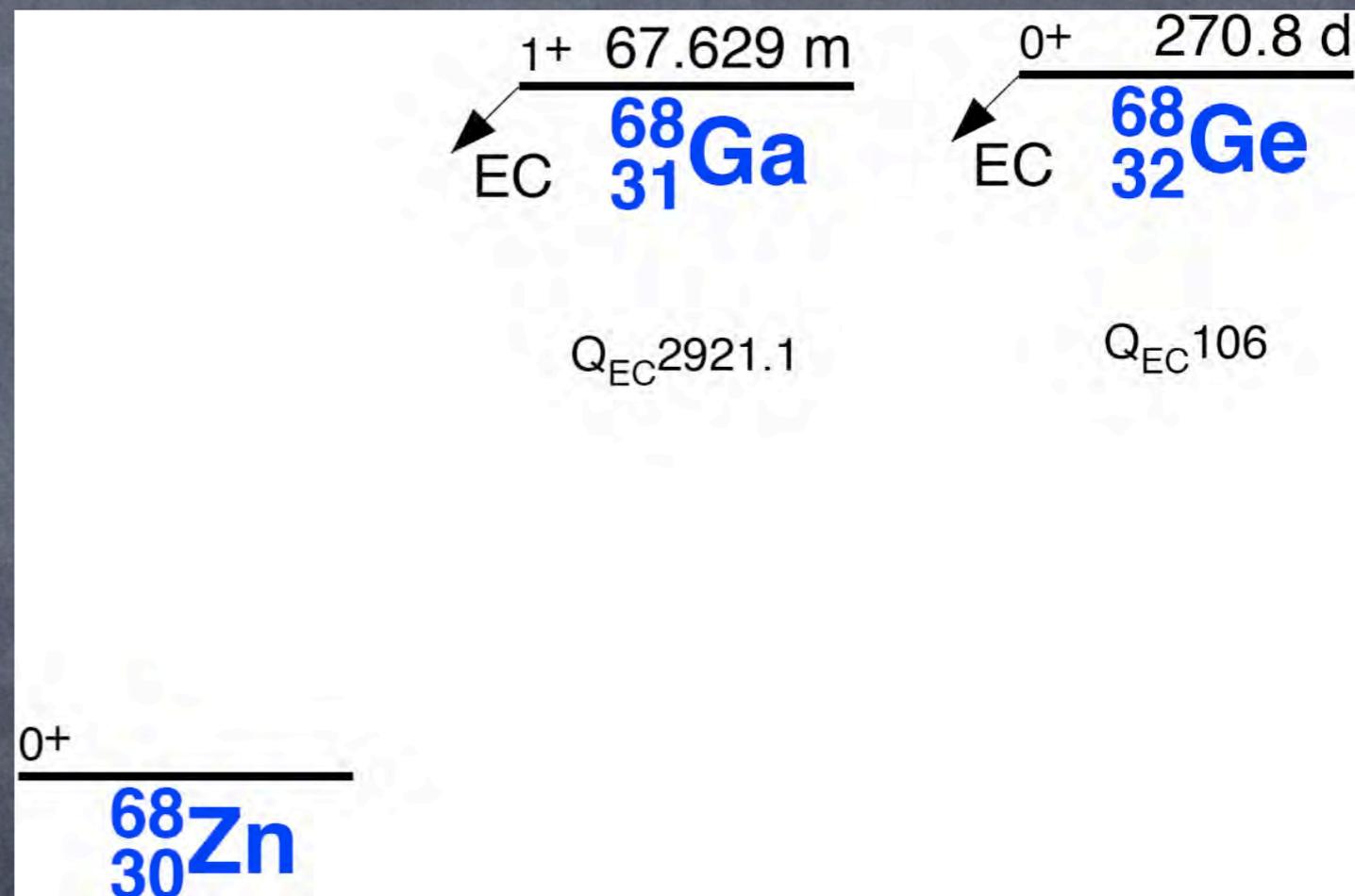
- Detector to detector anti-coincidence
- Time coincidence
- Active veto coincidence



Other Cuts

Also plan to use:

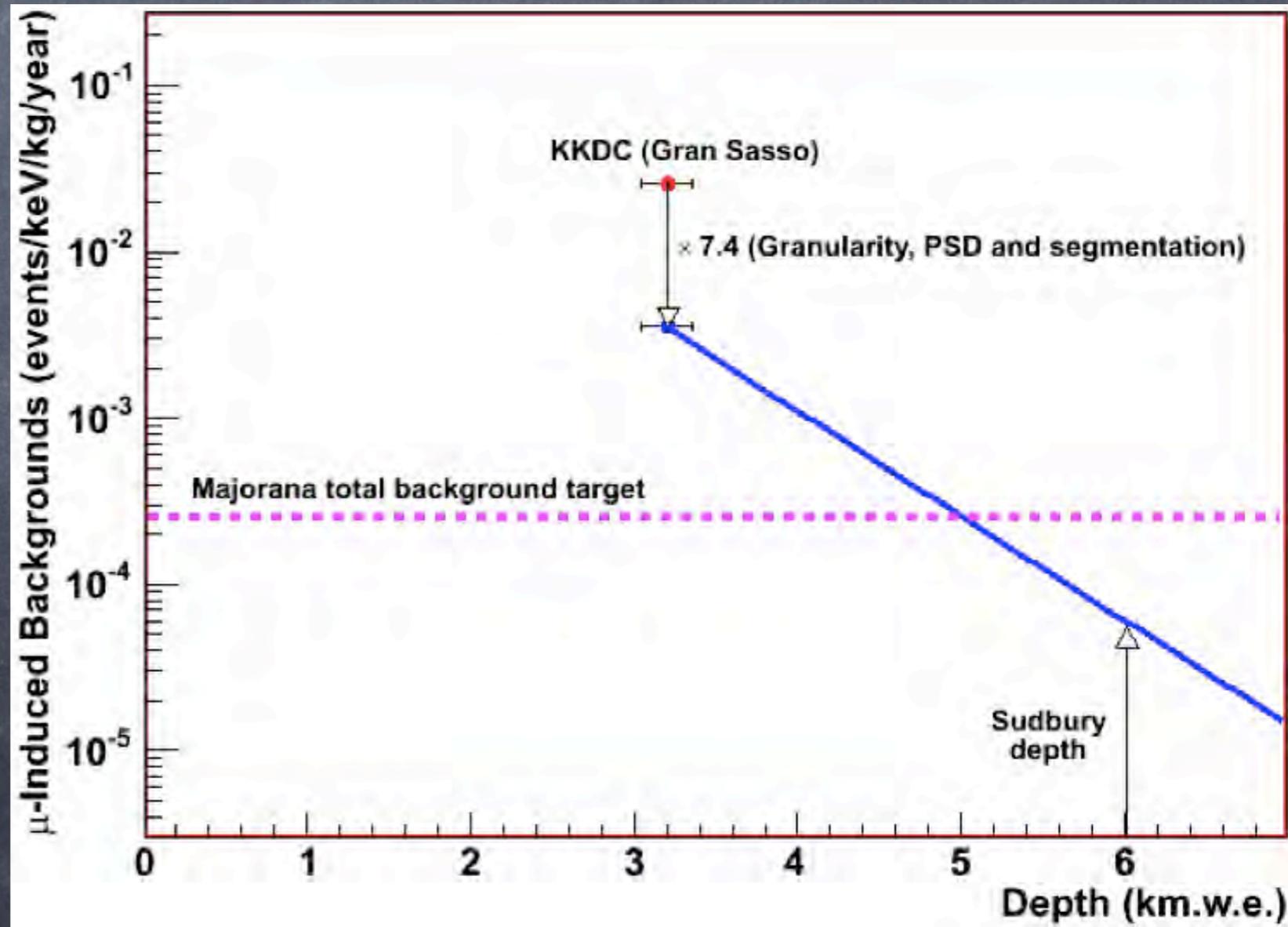
- Detector to detector anti-coincidence
- Time coincidence
- Active veto coincidence



Other Cuts

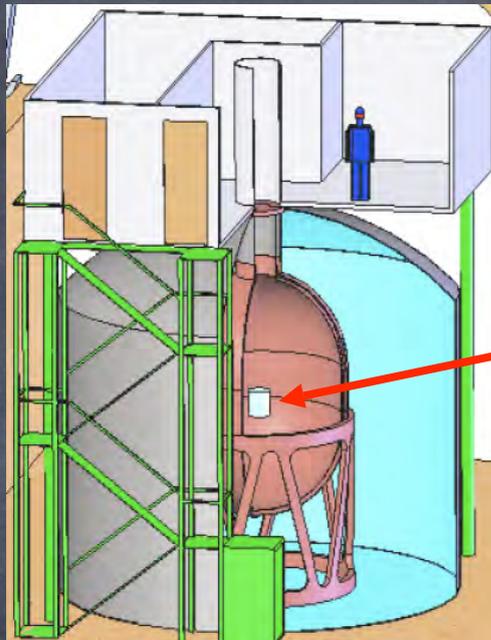
Also plan to use:

- Detector to detector anti-coincidence
- Time coincidence
- Active veto coincidence

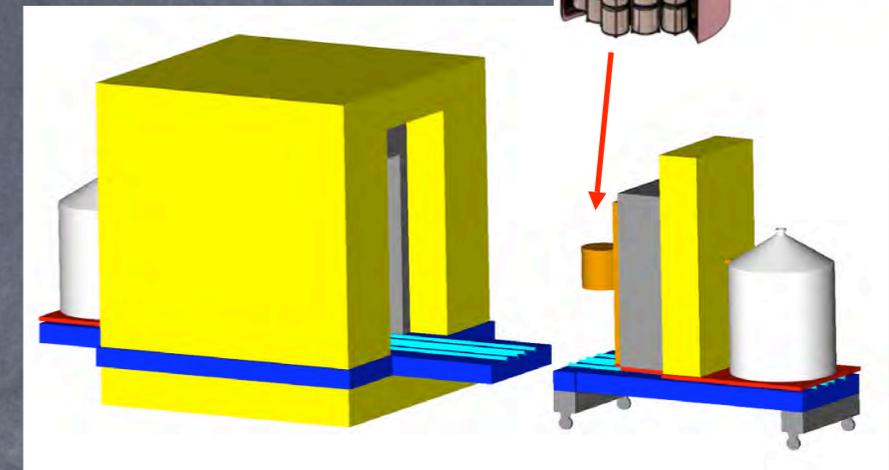
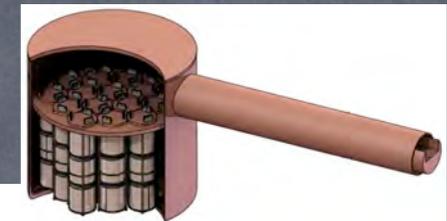


GERDA-MAJORANA Cooperation

GERDA



MAJORANA



- 'Bare' enrGe array in liquid argon
- Shield: high-purity liquid Argon / H₂O
- Phase I (mid 2008): ~18 kg (HdM/ IGEX diodes)
- Phase II (mid 2009): add ~20 kg new detectors (Total ~40 kg)

- Modules of enrGe housed in high-purity electroformed copper cryostat
- Shield: electroformed copper/lead
- Initial phase: R&D prototype module (Total 60 kg)

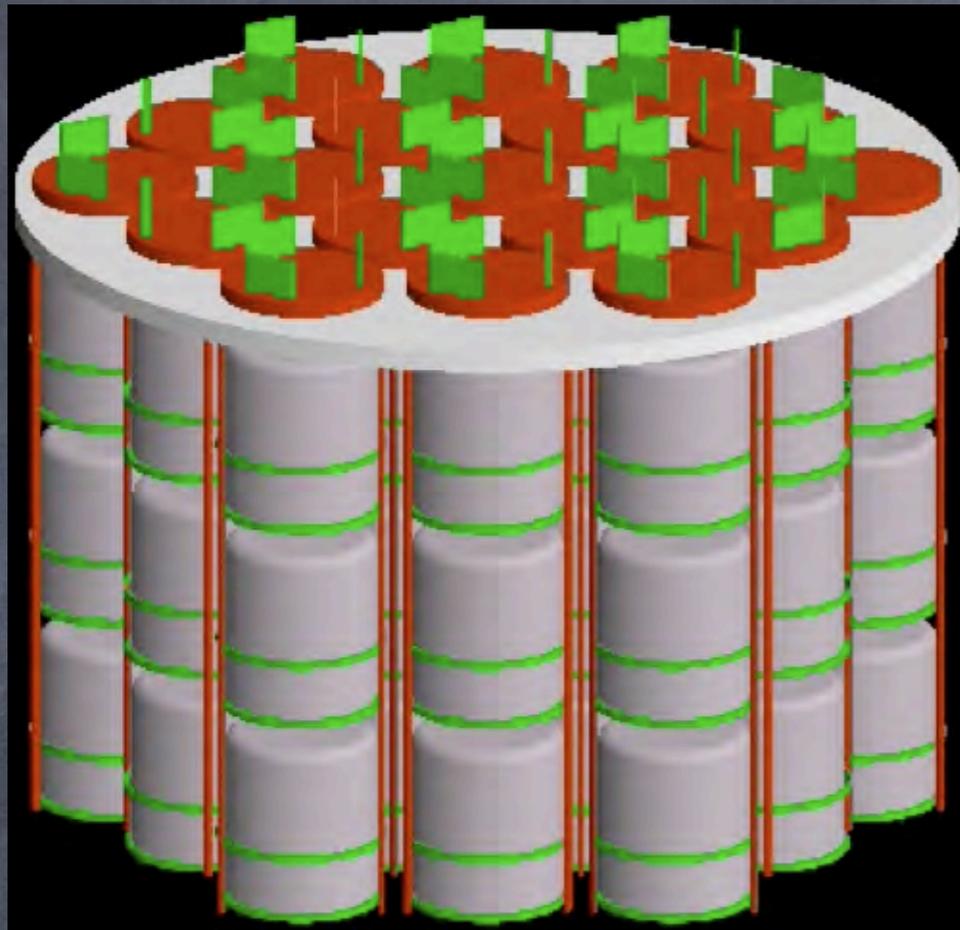
Joint Cooperative Agreement:

Open exchange of knowledge & technologies (e.g. MaGe, R&D)

Intention to merge for 1 ton exp. Select best techniques

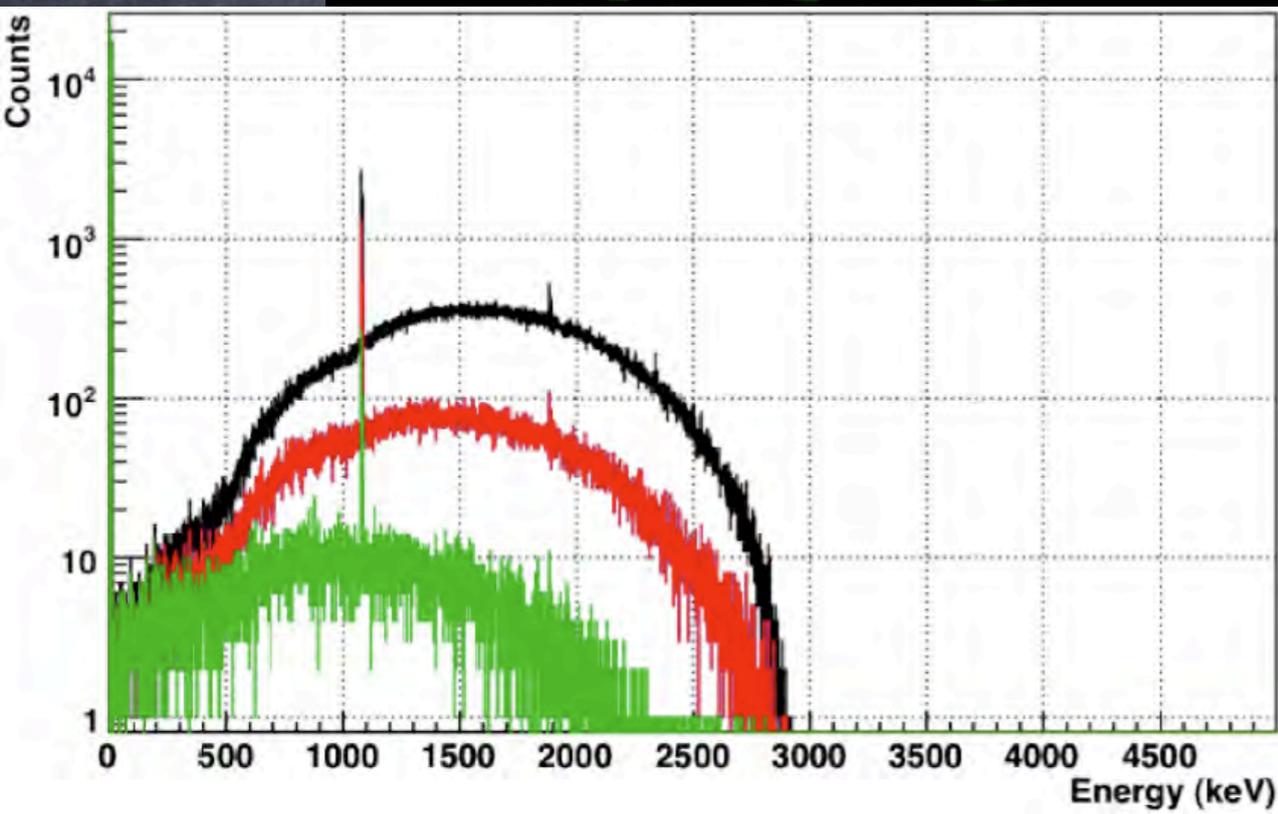
developed and tested in GERDA and Majorana

MAJORANA Simulation



Simulation Includes:

- 57 Enriched crystal w/ dead layers
- LFEPs
- Support Rods
- Ge Trays
- Contact Rings
- Cryostat
- Surface Alphas
- Shields:
 - Inner, Outer Cu
 - Inner, Outer Pb
 - Neutron shield
 - Room, rock wall
- 45,000 CPU hours, 12,000 jobs



R&D Detectors/Facilities

Detectors:

- CLOVER - LANL
- Canary Cage - LANL
- SEGA - TUNL
- WIPP-n - WIPP
- MEGA - WIPP
- 8x5 Detector - Oroville

Facilities:

- ICPMS - PNNL
- Electroforming - PNNL, Soudan, WIPP
- Screening - LOMO, Oroville, WIPP, Soudan, Homestake, SNOLab

R&D Detectors/Facilities

Detectors:

- CLOVER - LANL
- Canary Cage - LANL
- SEGA - TUNL
- WIPP-n - WIPP
- MEGA - WIPP
- 8x5 Detector - Oroville

Facilities:

- ICPMS - PNNL
- Electroforming - PNNL, Sudan, WIPP
- Screening - LOMO, Oroville, WIPP, Sudan, Homestake, SNOLab



R&D Detectors/Facilities

Detectors:

- CLOVER - LANL
- Canary Cage - LANL
- SEGA - TUNL
- WIPP-n - WIPP
- MEGA - WIPP
- 8x5 Detector - Oroville

Facilities:

- ICPMS - PNNL
- Electroforming - PNNL, Soudan, WIPP
- Screening - LOMO, Oroville, WIPP, Soudan, Homestake, SNOLab



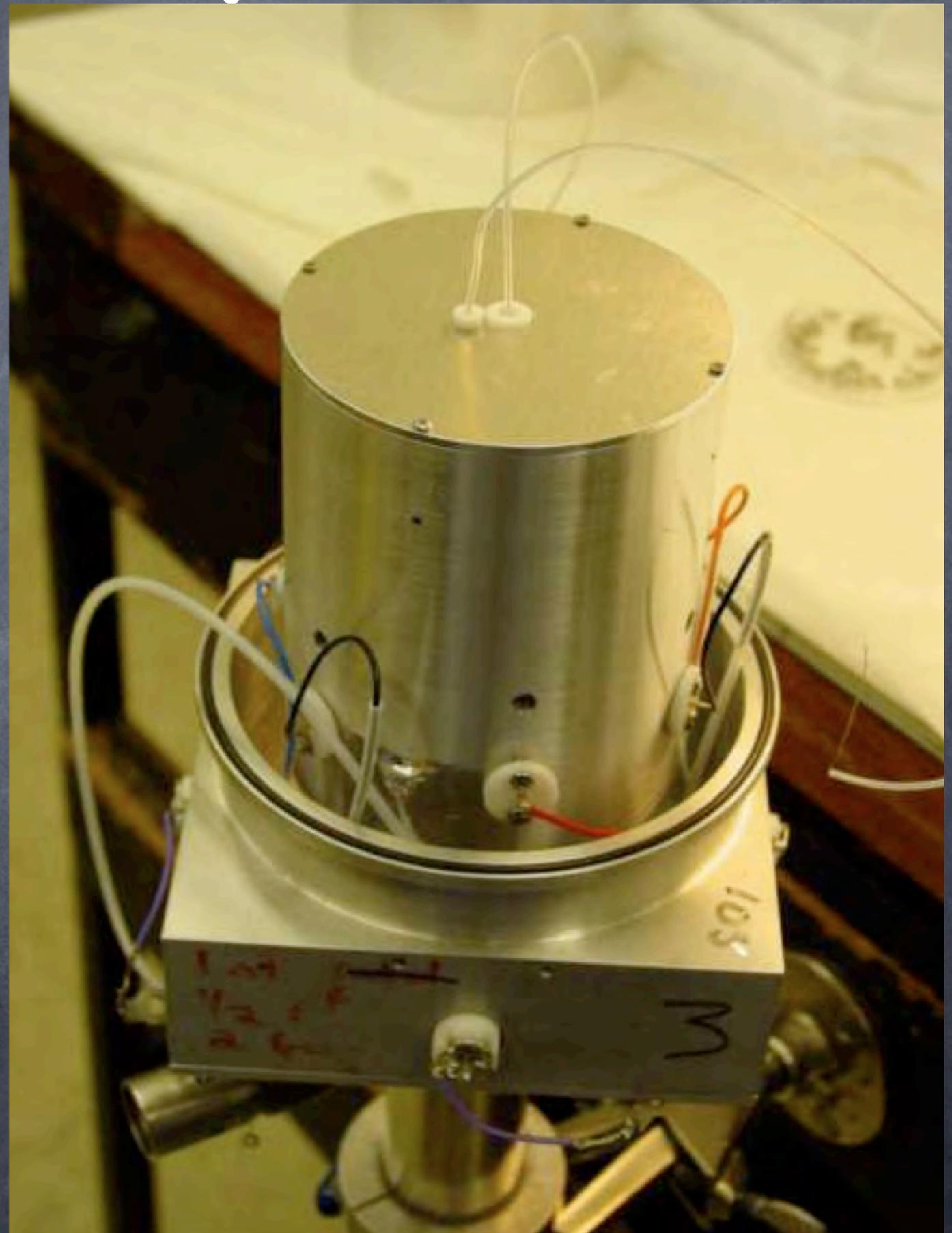
R&D Detectors/Facilities

Detectors:

- CLOVER - LANL
- Canary Cage - LANL
- SEGA - TUNL
- WIPP-n - WIPP
- MEGA - WIPP
- 8x5 Detector - Oroville

Facilities:

- ICPMS - PNNL
- Electroforming - PNNL, Soudan, WIPP
- Screening - LOMO, Oroville, WIPP, Soudan, Homestake, SNOLab



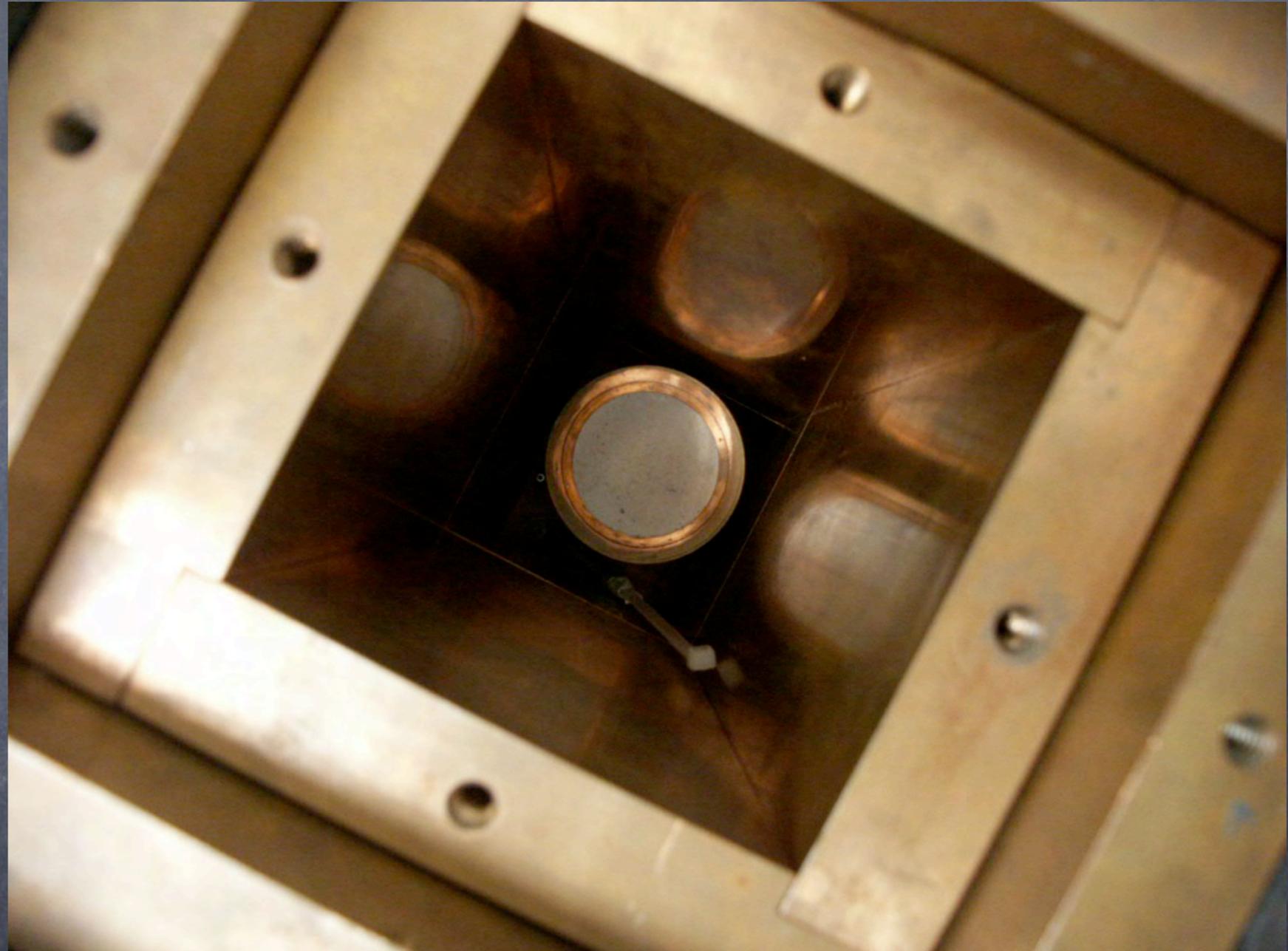
R&D Detectors/Facilities

Detectors:

- CLOVER - LANL
- Canary Cage - LANL
- SEGA - TUNL
- WIPP-n - WIPP
- MEGA - WIPP
- 8x5 Detector - Oroville

Facilities:

- ICPMS - PNNL
- Electroforming - PNNL, Soudan, WIPP
- Screening - LOMO, Oroville, WIPP, Soudan, Homestake, SNOLab



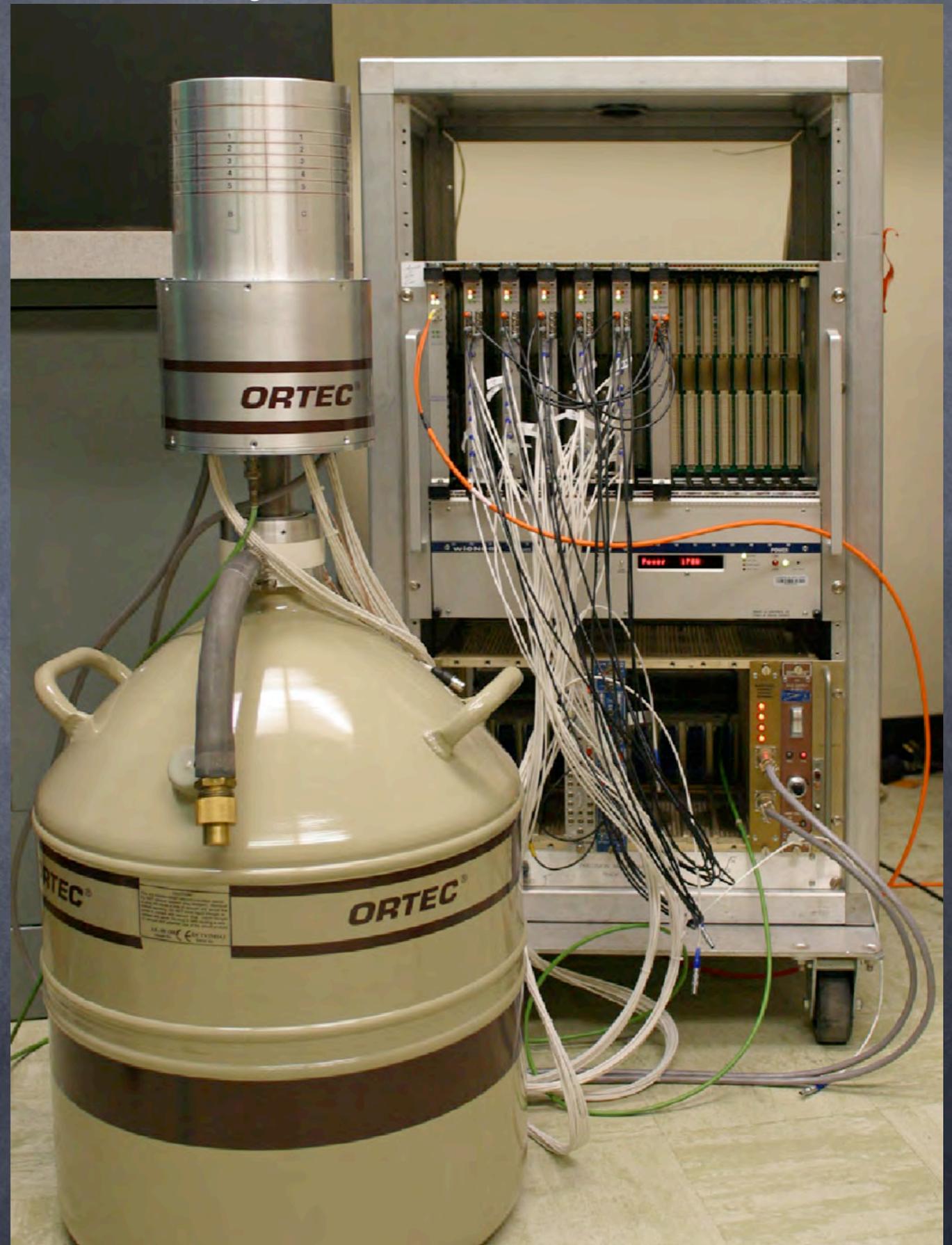
R&D Detectors/Facilities

Detectors:

- CLOVER - LANL
- Canary Cage - LANL
- SEGA - TUNL
- WIPP-n - WIPP
- MEGA - WIPP
- 8x5 Detector - Oroville

Facilities:

- ICPMS - PNNL
- Electroforming - PNNL, Sudan, WIPP
- Screening - LOMO, Oroville, WIPP, Sudan, Homestake, SNOLab



R&D Detectors/Facilities

Detectors:

- CLOVER - LANL
- Canary Cage - LANL
- SEGA - TUNL
- WIPP-n - WIPP
- MEGA - WIPP
- 8x5 Detector - Oroville

Facilities:

- ICPMS - PNNL
- Electroforming - PNNL, Soudan, WIPP
- Screening - LOMO, Oroville, WIPP, Soudan, Homestake, SNOLab



R&D Detectors/Facilities

Detectors:

- CLOVER - LANL
- Canary Cage - LANL
- SEGA - TUNL
- WIPP-n - WIPP
- MEGA - WIPP
- 8x5 Detector - Oroville

Facilities:

- ICPMS - PNNL
- Electroforming - PNNL, Sudan, WIPP
- Screening - LOMO, Oroville, WIPP, Sudan, Homestake, SNOLab



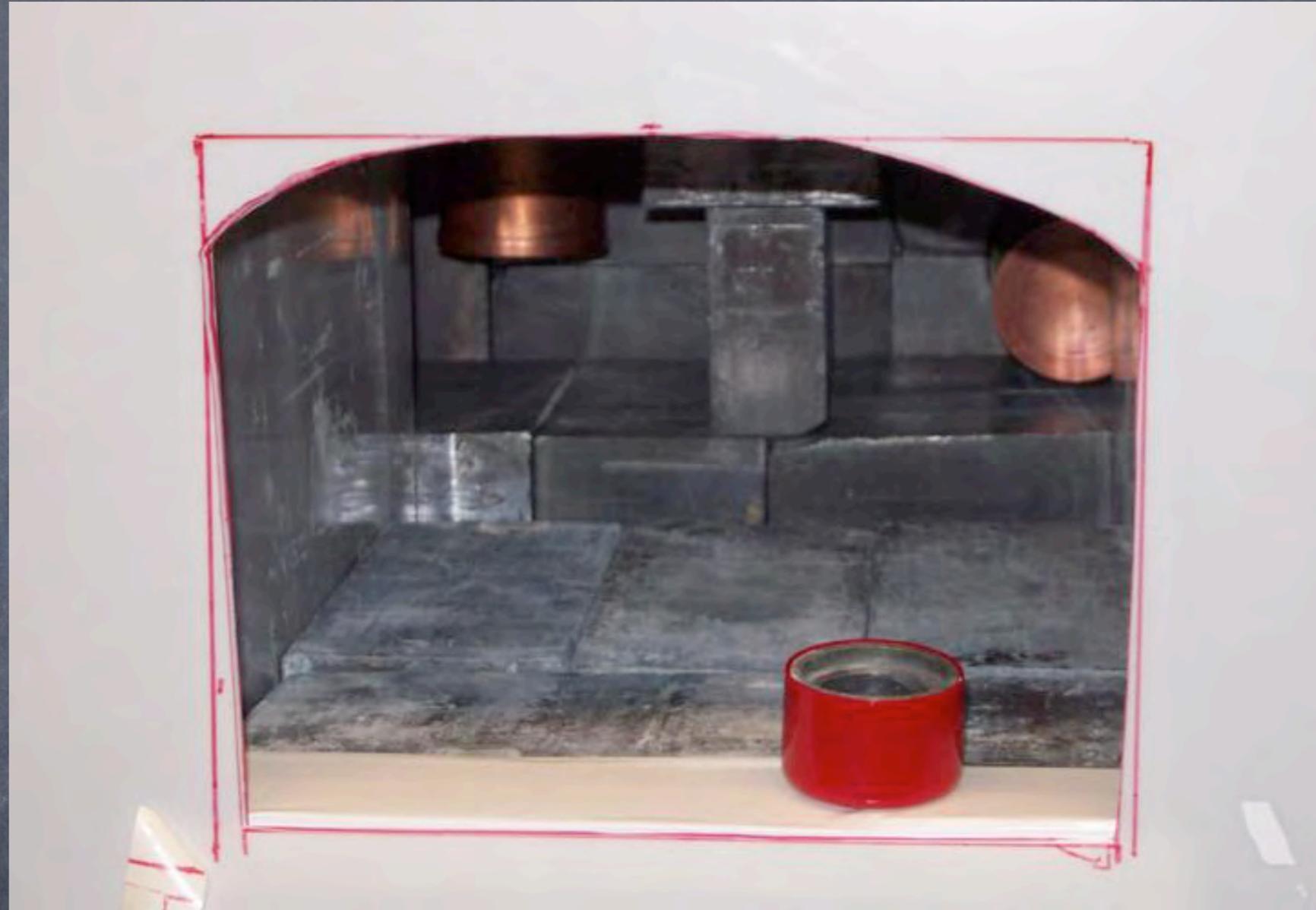
R&D Detectors/Facilities

Detectors:

- CLOVER - LANL
- Canary Cage - LANL
- SEGA - TUNL
- WIPP-n - WIPP
- MEGA - WIPP
- 8x5 Detector - Oroville

Facilities:

- ICPMS - PNNL
- Electroforming - PNNL, Soudan, WIPP
- Screening - LOMO, Oroville, WIPP, Soudan, Homestake, SNOLab



Recent MAJORANA Technical Progress

- Progress in investigating potential backgrounds that can become relevant at the 1 ton scale:
 - Development of MaGe simulation framework (paper in preparation with GERDA)
 - Extensive study of backgrounds for the Majorana reference design (paper in preparation)
 - Understanding sensitivity to neutron induced backgrounds underground (Mei and Hime)
 - Geant4 validity for simulations of muon-induced neutrons (paper in preparation)
 - Studies of sensitivity to surface contaminations (paper in preparation)
 - Sensitivity of Ge detectors to neutrons using an AmBe source (paper in preparation)
 - Studies on potential $(n, n'\gamma)$ backgrounds at TUNL and LANSCE
- Effectiveness of background cuts using a Clover detector (Elliott et al.)
- Background reduction using 36 and 40-fold segmented detectors (paper in preparation)
- Background reduction using SEGA and the TUNL HIGs facility (paper in preparation)
- Quantitatively comparing sensitivities for different detector configurations and segmentations
- Large prototype electroformed cryostat (MEGA) and operated with multiple crystals
- Improved techniques to electroform large, ultra-clean Cu cryostats (Hoppe et al.)
- Progress on pushing ICP-MS assay sensitivities to the sub $\mu\text{Bq/kg}$ level (Hoppe et al. paper)
- Exploration of an improved modified electrode Ge detector (Collar et al. papers submitted)
- Sensitivity of $2\nu\beta\beta$ and $0\nu\beta\beta$ to excited states in ^{76}Ge (Kazkaz thesis, paper in preparation)
- Development of an improved Geant4 surface sampling routine (paper in preparation)
- Support of Gretina digitizing card in ORCA

Summary

Summary

An initial prototype ^{76}Ge module with 30–60 kg of 86% enriched ^{76}Ge and backgrounds on the order of or less than 1 count/ROI/t-y will allow us to demonstrate the feasibility of Ge for a 1-ton scale experiment capable of reaching a sensitivity to the “inverted hierarchy” neutrino mass scale (30–40 meV)

Summary

An initial prototype ^{76}Ge module with 30–60 kg of 86% enriched ^{76}Ge and backgrounds on the order of or less than 1 count/ROI/t-y will allow us to demonstrate the feasibility of Ge for a 1-ton scale experiment capable of reaching a sensitivity to the “inverted hierarchy” neutrino mass scale (30–40 meV)

- Our technical reference plan has been reviewed and deemed achievable

Summary

An initial prototype ^{76}Ge module with 30–60 kg of 86% enriched ^{76}Ge and backgrounds on the order of or less than 1 count/ROI/t-y will allow us to demonstrate the feasibility of Ge for a 1-ton scale experiment capable of reaching a sensitivity to the “inverted hierarchy” neutrino mass scale (30–40 meV)

- Our technical reference plan has been reviewed and deemed achievable
- The remaining Majorana R&D is aimed at reducing risks
 - Demonstrating electroformed Cu that meets the low-activity requirements
 - Producing low-background, low-mass cables
 - Examining options to avoid potential detector fabrication & schedule delays

Summary

An initial prototype ^{76}Ge module with 30–60 kg of 86% enriched ^{76}Ge and backgrounds on the order of or less than 1 count/ROI/t-y will allow us to demonstrate the feasibility of Ge for a 1-ton scale experiment capable of reaching a sensitivity to the “inverted hierarchy” neutrino mass scale (30–40 meV)

- Our technical reference plan has been reviewed and deemed achievable
- The remaining Majorana R&D is aimed at reducing risks
 - Demonstrating electroformed Cu that meets the low-activity requirements
 - Producing low-background, low-mass cables
 - Examining options to avoid potential detector fabrication & schedule delays
- We have to continue to explore ways to “aggressively pursue the construction of the first 60 kg module”
 - Prototype module using existing $^{\text{nat}}\text{Ge}$ modules and realistic cryostat, small parts and strings
 - Alternative detector technologies
 - Mixed deployment of different detector technologies
 - Early deployment of smaller numbers of crystals

Any Questions?